

Animal Welfare Standards for

Laying Hens-Cage-Free

with Appendices A-E:
Animal Welfare Standards Checklist,
Farm Manual Templates,
Non-Conformance & Supplemental Forms,
Certified Egg Traceability Audit & References

American Humane Association[™] Farm Animal Program

www.HumaneHeartland.org

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Animal Welfare Standards Guidelines

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Appendix A – **Animal Welfare Standards Checklist for Laying Hens**Including Audit Process & Audit Scoring

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Note Regarding this Current Revision

Note regarding this current revision to the Animal Welfare Standards:

Major changes and additions from the previous version are highlighted in YELLOW.

Humane Heartland™ Farm Animal Program

American Humane Certified™

Laying Hens- Cage-Free

Animal Welfare Standards Audit

Introduction



The American Humane Association (AHA) Farm Animal Program (American Humane Certified™ Animal Welfare Standards) is the product of over 130 years of applied experience in farm animal welfare. Since its beginning in 1877, the AHA has had a long history with the humane treatment of farm animals. In its work to improve the treatment of working animals and livestock in transit, AHA has been involved in almost every major advancement in improving the welfare of animals, including an instrumental role in the enactment of the 28 Hour Transportation Law. In 1916, the U.S. Secretary of War asked the AHA to help with the rescue of horses and other animals on the battlefields of World War I. The program that followed became Red Star Emergency Services program, which continues to this day to rescue and shelter animals involved in disasters throughout the country.

Given its history, it was natural that AHA would create the first farm animal welfare audit program. In 2000, AHA pioneered the first third party audit and certification program in the United States to encourage and support the humane treatment of animals used for food. Organized as the Free Farmed[®] certification program, the first *Welfare Standards* were based on the Royal Society for the Prevention of Cruelty to Animals' *Welfare Standards*, the Federation of Animal Science Societies' *FASS Guide for the Care and Use of Agricultural Animals in Research and Teaching*, and the governing principles first developed by the Farm Animal Welfare Council (FAWC) known as the "Five Freedoms of Animal Welfare":

- Freedom from hunger and thirst
- Freedom from discomfort
- Freedom from pain, injury, or disease
- Freedom from fear and distress
- Freedom to express normal behaviors

Since its origins, AHA's farm animal welfare standards have been and continue to be a living document. The standards and the audit process are continually reviewed and updated, using the expertise of the AHA Scientific Advisory Committee. This committee of internationally renowned animal scientists and veterinarians advances new science and regularly evaluates the standards to ensure that the American Humane Certified™ program incorporates the best and current knowledge of humane practices. Today, the program operates under the banner of the American Humane Certified™ program and is the gold standard of humane practices that contribute to healthy, less-stressed animals.

AHA collaborates with institutions and organizations on independent research in animal behavior as well as new handling and housing applications. The program incorporates the practical, hands-on experience of farmers and ranchers, and ensures that new technology and knowledge from veterinarians and animal research experts are shared with producers.

Third-party audits help to educate, encourage, and support producers in adopting humane practices. The program promotes clear, reasoned communication with consumers and retailers about the meaning and value of humanely raised food and the benefits not only to animals but also to people.

Note: Please refer to Appendix E of the full **Animal Welfare Standards** for a list of additional Resources & References consulted in the development of these standards.

THE CERTIFICATION PROCESS

Registration

Before their products bear the American Humane Certified™ mark or label, producers show their commitment to the welfare of their animals by meeting the American Humane Certified™ standards and participating in a comprehensive certification program. When applying for the certification program, each producer provides accurate information regarding farm management, the birds' environment, and the monthly cases of eggs sold. They provide the physical address of the farm along with the name of the farm manager and detailed phone/email contact information, and they report records of production. The American Humane Certified™ program keeps documentation of the farm's housing system. Producers provide source information for replacement birds as well as the name of the transport agent and documentation of the agent's training for humane transportation protocols when hens are moved from the farm for any reason. They report the name of their marketing or producer group and any other quality assurance programs to which they belong. They report any animal welfare, bio-security, and health-related issues or events that arise during the year.

Certification & Verification

In order to receive certification from the American Humane Certified[™] program, each farm is audited by a trained, independent auditor to ensure that animals are housed in environments conducive to their welfare and in compliance with the program standards. The animals' caretakers participate in ongoing humane training and each location is audited and certified annually, to ensure that humane husbandry is practiced daily and is a part of the overall farm management plan. Producers using the American Humane Certified[™] mark or label on their product packaging or promotional materials stipulate and verify that their animals are from farms participating in the American Humane Certified ™ program.

ANIMAL WELFARE STANDARDS GUIDELINES

Organization of the *Animal Welfare Standards*Checklist & the annual Animal Welfare Audit

The *Animal Welfare Standards Guidelines* provide detailed descriptions of the American Humane Certified $^{\text{TM}}$ program requirements. The organization of the *Guidelines* mirrors the format of the annual animal welfare audit.

Appendix A includes the *Animal Welfare Standards Checklist*. The *Checklist* is the form through which independent, 3rd party auditors evaluate sites in the American Humane Certified program for conformance to AHC program standards. Additional information including explanations of the Audit Scoring process is found in the *Checklist* following the *Guidelines* in Appendix A. Following the annual audit, the audit results are posted to the producer's online website and are accessible for reference by the AHC program management and by the farmers or ranchers themselves. The farmer or rancher may also share the online audit results with any organization or retail group of their choosing.

Appendix B includes the *Farm Manual Templates*. The *Farm Manual Templates* are sample forms provided as aids in creating and maintaining the required Office Records & Documentation, which detail essential activities and standard operating procedures performed by the farmers and ranchers throughout the entire year. These forms must be presented for the auditor's review during the annual 3rd party audit. Farmers and ranchers may use the provided template forms, or they may use their own forms for records.

Appendix C includes **Supplemental Audit Forms**. These are examples of the forms used in the online system for documenting any Non-Conformances and the resulting Corrective Actions taken after the audit is complete.

Appendix D includes the *Certified Egg Traceability Audit* forms. The *Traceability Audit* is used to verify that any product identified with the American Humane Certified logo has been kept separate from non-certified product, and can be traced throughout the entire transport and packaging process back to the American Humane Certified source farms or ranches.

Appendix E includes a list of **Resources & References** consulted during preparation of the **Guidelines**.

Office Records/ Management

A high degree of caring and responsible husbandry is vital to ensure good animal welfare. Managers and stockpersons must be thoroughly trained, skilled, and competent in animal husbandry and welfare. They must have a good working knowledge of their system and the hens under their care.

As a requirement of the American Humane Certified program, all producers must keep detailed records of the production site, standard operating procedures (SOPs), training records, and other records in order to demonstrate a companywide, year-round commitment to optimizing the health and well-being of animals.

The "Office Records/ Management" section of the *Animal Welfare Standards Guidelines* and the *Animal Welfare Standards Checklist* describe program requirements for management and record keeping, which the auditor reviews in the company office.

Farm Manual Templates are provided in Appendix B of this document as an aid to producers in assembling the required Office Records. Producers may use the provided template forms, or they may use their own forms for records.

Company Policy & Employee Code of Conduct Company Policy

The Company Policy must be available to all workers, in their native language. Workers must sign and date that they have been provided a copy of, and that they understand their responsibilities under, the Company Policy, which must include as a minimum:

- an emphasis of the company's commitment to providing an environment which promotes high standards of animal welfare;
- the inclusion of a "zero-tolerance" policy which states that kicking, throwing, yelling at, purposefully scaring, and other acts of abuse towards the hens or acts of neglect in the care of the hens will not be tolerated and, upon the discretion of the company, these actions are grounds for immediate dismissal; and
- the implementation of an animal welfare "whistle blower" policy that protects employees who report animal welfare issues.

Employee Code of Conduct

An Employee Code of Conduct must be available to all workers, in their native language . Workers must sign and date that they have been provided a copy of, and that they understand their responsibilities under, this Code of Conduct, which must include as a minimum:

- all personnel are expected to handle the hens in a positive and compassionate manner at all times;
- each worker has the responsibility and is expected to contribute to upholding high standards of animal welfare at all times as they perform their own duties;
- in addition to the worker's assigned duties, each also must be cognizant that the basic requirements such as adequate feed, water, lighting, ventilation, temperature control, and bio-security must be provided to the hens all times, and corrective actions must be taken immediately and/or a supervisor must be notified if any of these basic necessities are lacking; and
- all personnel have access to the Animal Welfare Incident Report or a similar company document or company protocol for reporting incidences. Personnel must complete and submit this document or otherwise report whenever they observe incidences related to animal welfare that cause them concern.
 - Please note: the Farm Manual Templates in Appendix B include template forms for the "Company Policy," the "Employee Code of Conduct," and the "Animal Welfare Incident Report".

Animal Welfare Officer

Each farm must have at least one designated Animal Welfare Officer (AWO). The AWO is the individual who is responsible for ensuring the implementation of animal welfare policies and for monitoring operations to ensure that high standards of animal welfare are being provided to the animals at all times.

Any individual may be designated as the AWO, for example the owner or the license manager. She or he must take responsibility for implementing animal welfare policies and monitoring operations to ensure high standards of animal welfare are being provided.

Office Records & Documentation

Records of Production

Each producer must maintain and make available comprehensive production records for at least one year in electronic, graphic, or tabular form, recording performance parameters including but not limited to:

- Animal movement logs (dates for incoming and outgoing flocks);
- Weekly egg production and egg masses;
- Numbers of mortalities (with reasons stated, if known);
- Numbers of cull birds (with reasons stated);
- Numbers of ill or injured birds (with reasons stated, if known);
- · Feed intake and drinking water consumption; and
- Daily house temperature.

Building Checklists

Records must be available for at least one year for each house with the following information for all previous and current flocks in the house. This includes as a minimum:

- the total floor area which includes the area of all tiers and any floor area with litter, but excludes nest area;
- the total number of birds placed in the house;
- the total numbers/ lengths and types of waterers and of feeders;
- · target air quality parameters and ammonia levels; and
- the lighting program and target light intensity.
 - Please note: During the annual animal welfare audit, the auditor will ask for additional information about the site. This information is included on the "Farm Data" sheet provided in the Farm Manual Templates in Appendix B. The producer should prepare this information in advance of the annual audit.

Standard Operating Procedures (SOPs)

Standard Operating Procedures (SOPs) must be available in the main office as regularly updated, comprehensive written instructions, in workers' native language, relating to daily, weekly, and monthly activities and procedures. The annual animal welfare audit for the American Humane Certified™ program requires that producers keep SOPs for key aspects of the farm operations. Examples of SOPs include but are not limited to:

- Procedures for the twice daily inspections of animals and facilities including outside areas, if provided, and records to be kept by responsible personnel;
- Daily inspections of equipment, routine maintenance and cleaning, and back-up protocols as well as records to be kept by the responsible personnel;
- Daily monitoring and recording of maximum and minimum house temperatures (unless automatically recorded);
- Daily monitoring of ventilation settings/ rates, any necessary adjustments (where applicable), and monthly ammonia readings;
- Description of the lighting program, including quarterly readings of light intensity;
- Any additional procedures to maintain compliance with any applicable local, state, and federal regulations;
- Any bio-security protocols (e.g. maintaining screens, checking rodent bait, etc.);
- · Maintenance and testing of auxiliary power supply;
- Maintenance and testing of alarm systems;
- And maintenance and testing of automatic ventilation systems.

There must also be SOPs for specific operations, where applicable, such as Catching & Handling and Depopulation & Transportation SOPs.

Emergency Response Plan

The Emergency Response Plan must be available at the main office. This plan includes:

- Emergency information and numbers, i.e. relevant information for responders about the site as needed (such as site address or site plans if necessary), and contact numbers for the local fire department, local utilities, etc.;
- Procedures to ensure that responsible individuals (and alternates, if necessary) can be notified in the event of an emergency. This should include primary and alternate contact numbers for these individual(s) responsible for reacting to emergencies, i.e. farm workers/ managers, family members, and/or owner as appropriate. Note: it is recommended to provide contact numbers for at least three responsible workers and/or family members when possible, and a predefined calling schedule to ensure that all responsible parties may be contacted if necessary; and
- Contingency plans and precautions to cope with severe events or emergencies in order to safeguard the welfare of the animals, and the procedures to be followed by those discovering an emergency such as fire, floods, storms or other severe weather, interruption of power or water, interruption of supplies, etc.

When barns are not located on the same property as the main office, Emergency Contact Information or the Emergency Response Plan must also be posted on the barn site.

Animal Health Plan Animal Health Plan

A written Animal Health Plan (AHP) must be available at the main office. This plan must include:
☐ Certification or proof that the AHP has been developed in consultation with the
flock veterinarian:
The flock veterinarian and the producer must have a valid
Veterinarian Client-Patient Relationship (VCPR).
 The flock veterinarian must sign and date the AHP; and
 The libek vetering harm must sight and date the Arm, and The AHP must be regularly, at least yearly;
Records of vaccination protocols and any vaccinations;
Records of treatment protocols and any treatments, including:
Identification of the animal(s);
The type of treatment and reason for the treatment;
Dates of treatment:
The types/route of administration and quantities of medications used;
Details of the therapeutic use, defined as treatment, prevention and control, as
allowed by current laws, of any antibiotics (including ionophores), antiparasitics,
and antifungals, which includes the requirements that antibiotics, antiparasitics,
and antifungals must only be used therapeutically as prescribed by the flock
veterinarian:
☐ Therapeutic use must be for individual animals OR for specific groups of animals
only when specified by the flock veterinarian through determination that the entir
group is at high risk of contracting disease;
☐ Therapeutic use is in conformance with the latest edition of the FDA <i>Judicious</i>
Use of Antimicrobials For Poultry Veterinarians and complies with withdrawa
periods;
Records of any surgical procedures;
Tolerance levels for overall flock performance;
Causes of morbidity and mortality where known; and
☐ Targets for other aspects of flock health.
Livestock and poultry must not be implanted or injected with any growth
hormone/ growth promoter or fed antibiotics (except ionophores) or fed beta-
agonists for the purpose of boosting growth or feed efficiency.
NOTE: Treatment must never be withheld to maintain antibiotic-free production policy.
Animals must be given appropriate treatment, including antibiotics, if prescribed by the

Flock Performance Parameters

Flock Performance Parameters must be continuously monitored for indicators of disease common to laying hens or to production disorders. The monitoring of flock performance parameters must include review of records of observations made during daily inspections, and the monitoring of specific health conditions by stockpersons and by the flock veterinarian.

flock veterinarian, regardless of antibiotic-free production policy.

If any flock performance parameter falls below the tolerance limits identified in the AHP, the veterinarian or properly trained personnel must be informed and a program of action must be developed to remedy the problem, as defined in the AHP. Rates of inspections must be increased if necessary until flock performance parameters return to acceptable limits.

Action and Management Plans in the AHP

Records of any Action and Management Plans must be retained as part of the AHP, including but not limited to:

- The procedures to be followed in the event of an outbreak of abnormal behavior such as feather-pecking or cannibalism, including appropriate and immediate changes in the system of management;
- The management plans for the prevention of suffering from injuries, which include:
 - The monitoring and assessment of daily inspection logs for culls to ensure that an increasing problem is not developing, and where found,
 - Recommendations and guidance from the flock veterinarian to alleviate/ prevent such instances;
- Action plans for the mitigation/ prevention of recurring injuries seen in a number of birds to suggest that there is a common cause and that is attributable to physical features of the environment or to handling procedures. (Injury is described as damage severe enough for the formation of granular scar tissue or defective bones or joints, and to an extent significantly greater than would be caused by accidental bumps or scratches. Attention must be paid to foot lesions.);
- Management plans/ practical measures for the prevention and control of external and internal parasitic infestations; and
- The program(s) adopted and followed for the reduction and control of organisms that cause food safety concerns (such as Salmonella).

Nutrition Plan & Lighting Program

Nutrition Plan

A Nutrition Plan must be available at the main office. This plan must include:

- Certification or proof that the diet has been developed in consultation with a
 qualified flock nutritionist OR in consultation with a veterinarian or other qualified
 individual using commercially mixed feed.
- The flock nutritionist/veterinarian must be identified by name, and records-must show that the plan has been regularly reviewed and updated as needed.
- There must be demonstration or proof that the diet conforms to the following requirements (such as a letter from the flock nutritionist or other evidence that confirms the following):
 - The diet has been developed in accordance with guidelines provided by the most recently published National Research Council (NRC) standards;
 - Growth promoters/ growth hormones are not used as additives to the feed in the <u>stated formulation</u> for the <u>stated producer</u> (note: growth hormones are not permitted for use in poultry in the United States); and

In-feed antibiotics or anti-parasitic agents are not used in the <u>stated</u> formulation for the <u>stated producer</u>, except and unless for therapeutic reasons as prescribed by the flock veterinarian and as documented in the Animal Health Plan.

The Nutrition Plan must also provide specifications for a diet that is adjusted as appropriate to the hens' age and species/strain in order to promote balanced nutrition. Changes to the diet must be introduced gradually, feed intake for animals must be monitored when changing feed type to ensure that animals do not lose weight, and the diet must include mineral supplements, including coarse calcium, provided in adequate quantity to sustain healthy bone strength for the laying hens.

The Nutrition Plan must also include:

- Feed records that have been retained for at least one year, including identification of FDA-licensed feed mills and whether these are major or minor source of feed.
- The feed constituents/ feed concentrates (minerals/amino acids, etc.) used at each site, and
- A statement of compliance that all FDA requirements for feed safety have been met and feed mill adheres to FDA GMPs.

Lighting Program

The lighting system in houses must be designed and maintained to regulate a daily cycle for all hens. The lighting program for each house must be documented and light intensity tested quarterly with records on file. The lighting program must provide within each 24-hour period:

- A minimum continuous period of 8 hours of daytime light. The daytime light levels
 must be an average minimum of 10 lux (1 foot-candle) throughout the house at
 the head height of the birds, excluding areas in the shade of equipment or at the
 nests. Patches of high intensity sunlight or artificial light must be avoided.
- There also must be a minimum period of 6 hours of continual darkness or the natural period of darkness, if less. "Darkness' refers to the substantial dimming of lights that allows birds to rest.
 - Please note: As part of the on-site audit, the auditor is required to perform independent measurements of the light intensity in the house. This is described in the "On-site/ Environment" section following. The producer must provide the auditor with appropriate equipment with which to perform these measurements.

Bio-security & Sanitation Plans

Bio-security Plan, Structural/Access

The structural bio-security plan must be available and include as a minimum:

- Description of and maintenance schedule for physical methods for discouraging pests, predators, and wild birds;
- Description of company bio-security policies and procedures for employees;
- Description of the policies and procedures for the deterrence of unapproved visitors; and
- Descriptions of the policies and procedures for approved visitors including the logging of all approved visitors. Non-farm personnel are not permitted on the site unless approved by farm managers, and unless appropriate precautions have been taken, including compliance with the company policy on "downtime" i.e. time away from contact with other poultry.

Bio-security Plan, Operational

The operational bio-security plan must be available and include as a minimum:

- The maintenance of outdoor areas adjacent to surrounding buildings to keep vegetation short and tidy within at least 24" from the house (i.e. removing vegetation that provides shelter to pests and predators);
- Descriptions of policies and procedures for the deterrence and control of pests and predators, maintenance schedules and personnel responsible for baiting and trapping, etc.;
- The removal of feed sources and the protection of bulk feed and water supplies to reduce the attraction of pests, rodents, mold, etc.;
- The protocols for personnel working with older flocks to limit contact with younger birds; and
- The provision and maintenance of protective clothing, foot baths, and/or shower facilities for workers, where appropriate.

Cleaning and Sanitation Plan

The Cleaning and Sanitation Plan must be available as part of the overall health plan, and must include:

- Details for routine/ scheduled cleaning procedures; and
- Details for cleaning procedures between depopulation and restocking. Following depopulation, all houses must be thoroughly cleansed, and where recommended by the flock veterinarian, houses must be tested negative from infectious agents as specified in the Animal Health Plan.

Waste Disposal Plan

Each farm must maintain a Waste Disposal Plan that details protocols for the safe and proper disposal of medical waste, sharps, carcasses, and other waste that poses a potential threat to animal and human health and safety.

Please note: As part of the on-site audit, the auditor is required to evaluate the implementation of bio-security protocols while on-site. This is described in the "On-site/ Environment" section following.

Specific SOPs for Pullets

Pullets must be reared on litter and provided with the minimum space allowance for the adult laying flock per E20, adjusted proportionately based on the pullets' current average weight versus the anticipated average weight of the adult hens.

For example, White/ lightweight pullets require at least $50\% \times 1.0 = 0.5$ square feet per pullet when the average weight of the pullet is 50% of the anticipated weight of the adult hen.

Feeding and watering systems for pullets must be similar to those in the laying house. Auditors must be given access to company owned rearing houses during the audit, where applicable. Elements such as perches and litter/scratch areas must be included in the facilities so the pullets are prepared for introduction to the laying environment.

Premises and equipment must be thoroughly disinfected and cleaned before restocking.

SOPs for Exterior Access

The American Humane Certified™ Animal Welfare Standards for Laying Hens- Cage-Free provide specifications for different types of cage-free production systems, including those where the birds have access to the exterior. If the production system provides the hens with access to the exterior, the following guidelines must be met.

Where hens are given access to the exterior, Exterior Access SOPs must be available and include as a minimum:

- Inspection of the hens and the outdoor facilities, conducted twice daily as a minimum;
- Maintenance of required shade and, where provided, screening to deter predators, rodents, and wild birds; and
- Schedule for when hens have access to the exterior, i.e. daily procedures for the opening and closing of exits from the house (popholes):
 - A company policy must be available that describes the weather conditions for which the birds are provided exterior access, as well as the conditions for which the birds are secured in the house.
 - The birds must be provided access to the outdoor areas for a minimum of 8 hours daily during daylight hours, weather permitting. All exit areas must normally be open during this time, except when precluded by inclement weather conditions.
 - Protection must be provided from predators and wild birds, and birds must be closed in the house (or mobile shelter) at night, when the outside temperatures are excessively cold or hot, and when other adverse weather conditions are expected. Note: Under situations of high risk for avian influenza or other highly pathogenic infectious diseases, birds can remain indoors as recommended by the veterinarian.
- If a dust-bathing environment for the hens is provided in the exterior, the SOPs must describe the provision and maintenance of a suitable substrate for dust-bathing, with access allowed for at least 4 hours every day.

For any production system that includes exterior areas that are provided with a cover of living vegetation, the SOPs must:

- Include provisions for the maintenance and active management to remedy damaged or sodden ground and allow the vegetation to regrow in order to provide an appropriate cover of living vegetation; and
- Include a program for the mitigation of pathogen buildup and when required by the flock veterinarian a program for testing performed between flocks to show the reduction or elimination of pathogenic contamination.

For any production system that includes exterior areas that are not provided with a cover of living vegetation, the SOPs must:

- Include provisions for the maintenance and cleaning of exterior substrate; and
- Include a program for the disinfection of exterior surfaces between flocks.
 - Please note: later in these Guidelines, the "On-Site/ Environment" section specifies additional requirements for systems with Exterior Access. These will be verified on-site by the auditor during the annual animal welfare audit.

Catching & Handling SOPs

Catching and Handling SOPs must be available and focus on maintaining high standards of animal welfare during depopulation. (See "Depopulation" section)

Transportation & Processing Plant SOPs

Transportation and Processing Plant SOPs must be available and focus on maintaining high standards of animal welfare during loading, transport, unloading, shackling, stunning, and bleeding. (See "Transportation" and "Processing" sections)

Records of Stockperson Training

The continuing education of personnel who have day-to-day contact with the hens is one of the most important ways to ensure behaviors that support and promote animal welfare. It is important to have documentation confirming personnel training in aspects of flock welfare appropriate to the level of operation.

Training Documentation

Documentation must be available confirming that personnel are provided training at orientation, as well as yearly updates/ refresher courses (and opportunities for continuing education/ professional development) and specialized training, in aspects of animal welfare appropriate to the level of operation.

For all training of personnel:

- Training must be presented in the workers' native language.
- Training may include videos, manuals, classroom settings, online instruction, etc.
- Training must include review of the company SOPs, the American Humane Certified Animal Welfare Standards, and 'hand's-on' experience and evaluations.
- Training records must clearly define what is expected of each stockperson so that each is fully aware of their duties and responsibilities.
- Training records must be signed by both the trainer and the trainee, and include the training topic (i.e. orientation, yearly update/ refresher course, specialized training, etc.) as well as the training date.
 - Please note: the Farm Manual Templates in Appendix B include template forms for the "Records of Personnel Training."

Training for All Stockpersons

Prior to being given responsibility for the welfare of the hens, all stockpersons must be properly trained. As a minimum, the training program for all stockpersons in direct contact with the hens must include:

- Understanding the normal behavior of hens and of the flock and to recognize
 the signs that indicate good health and welfare. Personnel must be cognizant
 of the indications of an impending problem to allow remedial actions at the
 earliest stages;
- Knowledge of the proper way handle animals in manner that minimizes unnecessary stress to the birds;
- · Recognizing the signs of abnormal behavior and fear;
- Recognizing deviations from normal flock activity;
- Understanding the physical and environmental requirements for hens;
- A basic knowledge of common diseases, illnesses, and injuries, and knowing when responsible personnel must be notified;
- Understanding the factors that affect litter condition (i.e. moisture, nitrogen content, and slippery, caked litter), and identifying welfare problems associated with poor litter management (e.g. burnt hocks, paw lesions, etc.);
 and
- Knowing the procedures to be followed in the event of an emergency, i.e. the Emergency Response Plan.

Specialized Training of Stockpersons

Documentation must be available for the training of stockpersons to perform specialized duties, with emphasis on animal welfare, optimizing health, and minimizing pain and distress to the birds. Prior to performing procedures that have the potential to cause suffering (e.g. injections, etc.), the stockperson must be able to demonstrate to the trainer that they are proficient in performing those procedures. Specialized training includes but is not limited to:

- Specific training in the correct procedures for performing inspections of the hens; identifying which hens are to be culled/ euthanized and recognizing unusual conditions or behaviors; and the appropriate and timely remedial actions to be taken, either by the direct action of the stockperson or through the notification of the responsible personnel.
 - Sick hens must be treated immediately, and any hens suffering from injury such as open wounds or fractures, or from prolapse of the vent, must be segregated and treated without delay, or if necessary, humanely euthanized.
- Specific training and certification of the stockpersons' proficiency in approved techniques for euthanasia.
- Specific training and orientation for stockpersons responsible for any equipment on which the hens depend, including:
 - Recognizing normal operation of the equipment;
 - Operating the equipment competently (e.g., heaters, lighting, ventilation, flaps/fans);
 - Carrying out routine maintenance to ensure that the equipment is kept in good working order;

- o Recognizing common signs of malfunction; and
- Carrying out any actions in the event of failures.

Training of On-Farm Crews

The training of on-farm personnel, such as catching and transport or euthanasia crews, must be documented, and all members of these crews must be provided full, detailed, written instructions. Training includes Catching, Carrying, and Loading, Transport and/or Euthanasia protocols.

Training of Outside Workers

The training for crews outside the producer's control (crews performing beak-trimming, vaccination crews, depopulation crews, transport crews, etc.) must be documented to certify familiarity with and conformance to the standards herein.

Training must be validated through employee documents and/or Certificates of Conformance.

Outside workers must be held to the same standards of care as company employees. All outside workers must sign and date the company "Employee Code of Conduct" as described previously, or a similar code of conduct.

Please note: the Farm Manual Templates in Appendix B include template forms for the "Certificate of Conformance" and the "Employee Code of Conduct."

Inspections of Hens

Routine Inspections

Records must be on file in the house for a minimum of one year showing that the hens and facilities (including outside areas, where provided) are inspected a minimum of twice daily. These records must:

- Identify the person performing the inspection, and the time (am/pm) and date of the inspection;
- Note the numbers of mortalities with reasons stated, if known;
- Note the numbers of culls, with reasons stated; and note the numbers of ill or injured birds, with causes of illness and injury stated, if known.

The stockperson performing the inspections must proceed in a careful, deliberate manner to avoid frightening the hens unnecessarily, i.e. by making loud noises, sudden movements, etc., and they must follow a path that allows them to see all of individual hens in the house.

During inspections or at any other time, if any animal is found to be in severe pain or is suffering from severe sickness or injury, qualified personnel must immediately euthanize the animal.

Mortalities found during inspections or at any other time must be removed as soon as possible after discovery and carcasses disposed of properly.

Inspections & Maintenance of Equipment Equipment Inspections

Stockpersons must inspect all equipment on which the hens rely on a daily basis, whether the equipment is manual or automatic. Stockpersons must also perform routine, scheduled maintenance as defined in the SOPs. Where a defect is found (whether on inspection or at any other time):

- It must be rectified immediately; or
- If the defect cannot be rectified immediately, records must be kept of the nature
 of the defect and must show the measures as specified in the SOPs that were
 followed in order to safeguard the hens from suffering unnecessary pain or
 distress as a result of the defect. The records must show that these measures
 were maintained until the defect was rectified.
- Routine maintenance must be performed per the equipment manufacturer's recommendations, with records kept.
- Where used, shock wires (such as in the corners of houses) must be set to cause no more than momentary and minor discomfort to the birds.

Inspections of Water Systems

Records must be kept showing that water availability is checked daily; water flow rate is monitored and recorded weekly and is verified using water meters or the graduated cylinder methodology; and water lines are flushed between flocks.

Inspections of Auxiliary Power Supply

Records must be kept showing that the auxiliary power supply (such as a standby generator), is tested weekly under load, with the outcome of the test documented. The records must show that the auxiliary power supply is available and has sufficient capacity to operate critical equipment such as fans, feeders, waterers, and lights for the duration of the outage.

Inspections of Alarm Systems

For controlled environment houses, records must be kept showing that alarm systems (audible & remote) are tested weekly, with the outcome of the test documented. The records must show that the alarm systems are operational even if the principal electricity has failed. Alarm systems must be installed and functional for giving notification in the event of an emergency (e.g. during a power failure, high temperatures, water failure, etc.)

Please note: As noted later in these Guidelines in the "On-Site/ Environment" section, the auditor is required to confirm whether the auxiliary power supply and alarm systems are on-site and functional as part of the annual audit.

Ventilation & Environmental Controls

- Maximum and minimum temperatures must be monitored recorded daily.
- Ventilation equipment must be checked daily and maintained for proper operation, with records kept.
- Ventilation rates must be monitored daily and adjustments made in order to maintain minimum ventilation requirements and to maintain air quality parameters.
- Documentation on ventilation system must be available that includes information on design, capacity, and CFM rating.
- A backup plan must be in place to safeguard birds from suffering pain or distress as a result of a malfunction of the ventilation equipment.

Monitoring of Ammonia Levels by the Producer

Records must be available showing the results of tests of ammonia levels, measured monthly at the height of the hens at multiple locations in the house.

Ammonia levels should ideally be less than 10 parts per million (ppm) but must not exceed 25 ppm. If any monthly ammonia test result is in excess of 25 ppm, records must show that a program of ammonia mitigation was adopted. Along with a description of the steps taken to reduce ammonia levels, the records must show that ammonia testing was performed daily until ammonia levels dropped below 25 ppm.

Note: Provisions must be made to ensure that aerial contaminants do not reach a level at which they are noticeably unpleasant to a human observer. Effective control of ammonia levels through litter maintenance and adequate ventilation may also help to control levels of other aerial contaminants such as dust, HS, CO, and CO₂. Ammonia levels are to be maintained at less than 10 ppm wherever possible.

Please note: As noted later in these Guidelines in the "On-Site/ Environment" section, the auditor is required to perform independent measurements of the ammonia levels in the house during the annual animal welfare audit. The producer must provide the auditor with appropriate equipment with which to perform these measurements.

Litter Maintenance Plan

The SOPs and training manuals must have a section detailing proper maintenance of litter. Litter must:

- Allow birds to dust-bathe and forage freely;
- Be managed and maintained in a dry, friable condition:
- Be good quality and of a suitable material and particle size:
- Be provided at a depth appropriate for the dilution of feces (recommended to be at least 2 inches in depth of dry litter to allow birds to get to the bottom and move the litter around); and
- Be topped (fresh litter must not be placed on top of caked litter.)

Also:

- Litter must not be wet, infested with insect pests, or otherwise harmfully contaminated;
- Litter that is wet or otherwise contaminated must not be introduced into the house; and
- Wet litter resulting from accidental flooding must be replaced as soon as practical.
 - Please note: Later in these Guidelines, the "On-Site/ Environment" section specifies additional requirements that must be met for litter. The auditor is required to perform independent measurements of litter quality and confirm these additional requirements during the annual animal welfare audit.

Molting Policy

Molting

Hens MUST NOT be induced to molt by withholding feed and/or water.

- ☐ Methods for inducing a molt must not include the withholding of feed and/or water and must meet current recommendations for non-feed and non-water withdrawal molting per the American Veterinary Medical Association (AVMA).
- Records must be kept of any molting program, and must show that only methods in accordance with the AVMA recommendations were used.

Mortality Levels During Non-Feed/ Non-Water Withdrawal Molting

If the mortality level within a house is in excess of 0.5% in 24 hours for three successive days during the non-feed/ non-water withdrawal molting, a veterinary investigation must be made to determine the cause and if necessary to remedy the problem.

Backfilling Policy

Housing must not be back-filled to replace mortalities without prior approval from the American Humane Certified program.

Back-filling will only be considered by the American Humane Certified program for extreme events such as a natural disaster, disease, or other catastrophes.

Beak-Trimming Policy

Outbreaks of injurious feather-pecking and cannibalism are possible in cage-free systems, and this harmful behavior may quickly affect a considerable proportion of the flock if not addressed.

For this reason, though the practice of beak-trimming/tipping is undesirable, it is permitted to be performed only as a preemptive measure to mitigate the risks of injurious feather-pecking and cannibalism if beaks are left intact.

Where beak-trimming/ tipping is performed on the birds, the producer must have a Beak-Trimming Policy that states:

- Beak trimming/ tipping may only be performed where there is a concern about cannibalism. Beak trimming/ tipping must not be performed to prevent feed wastage.
- Where performed, the pullets' beaks should be tipped, i.e. blunted, where possible. Otherwise, beak-trimming must remove no more than 1/3 of the upper and lower beaks, measured from the tip to the entrance to the nostrils.
- Pullets that have been recently trimmed/ tipped must be monitored to ensure that they are consuming adequate feed and that they are able to use the waterers.
- Pullets that were recently trimmed/ tipped must not be exposed to other highstress procedures such as transport or vaccination. *Note: it is recommended that Vitamin K and C are added to the water before and after beak-trimming, and that the hens are provided with additional feed 1 week following.*
- (Only if applicable) If pullets are sourced from a hatchery that performs the beaktrimming/ tipping:
 - Beak trimming/ tipping must be performed within the first 24 hours of life using infrared laser equipment; and
 - Records must be kept with a Certificate of Conformance from the hatchery stating that beak-trimming/ tipping was performed by trained personnel using the proper equipment and per all requirements detailed in this Beak-Trimming Policy.
- (Only if applicable) When performed on-site:
 - Beak-trimming/ tipping must be performed only by trained personnel using approved procedures and appropriate, well-maintained equipment. Records must be kept of: the names of the stockpersons who have undergone training for the correct beak-trimming/ tipping procedures; the name of the trainer; confirmation that the trainees' competence in performing the procedure was validated by the trainer, including proper techniques and proper use of any equipment; and the date(s) that the training occurred.
 - Where this is not possible, beak trimming/ tipping must be performed no later than 10 days of age by the use of a machine with a blade and cauterizer, to minimize pain and stress.

Beak trimming on older birds, including 'touch-up' trimming, must not be performed as a matter of course.

Note: The producer should take care when selecting birds to avoid genetic strains with undesirable traits, particularly aggressiveness and a tendency to feather peck.

Action Plans for Deterring Feather-Pecking and Cannibalism

The producer must have plans in place to discourage the spread of feather-pecking and cannibalism. If outbreaks of feather-pecking and cannibalism do occur:

- Methods to discourage the spread of feather-pecking and cannibalism must be conducted without delay.
- Artificial appliances (such as blinkers attached to the beak or nostrils, or contact lenses) designed to stop feather-pecking and cannibalism must not be used.
- The producer must notify the American Humane Certified™ program that the problem exists and must explain the steps that the producer proposes to take in order to mitigate the problem, and the producer must provide regular updates to the American Humane Certified program regarding the success of the mitigation.
- Methods should include removing the offending birds if they are identifiable and segregating injured birds as first steps, followed by reducing light levels and providing distractions/ enrichments to the birds and/or providing additional perches or panels so that subordinate hens can retreat.
- If these measures still do not mitigate the problem, the producer must contact the American Humane Certified™ program for additional recommendations.

The American Humane Certified™ program will not consider beak-trimming of older birds except as a method of last resort if other measures fail.

Euthanasia Policy

The Euthanasia Policy includes provisions for routine euthanasia (culls), end-of-flock euthanasia, and emergency euthanasia (including mass disposal during disease outbreaks such as for highly pathogenic Avian Influenza). Euthanasia and disposal of carcasses must be consistent with applicable local, state, and federal regulations.

A Euthanasia Policy must be available that includes provisions for humane and timely, routine and emergency, euthanasia. This policy must include:

- Only properly trained farm personnel or the flock veterinarian are to perform euthanasia.
- Training records that identify: the names of the stockpersons who have undergone training; the name of the trainer; the specific method(s) of euthanasia covered in the training; confirmation that the trainees' competence in performing the procedure was validated by the trainer, including proper techniques and proper use of any equipment; and the date(s) that the training occurred.
- Procedures stating that:
 - If there is any doubt as to whether euthanasia is required: the veterinarian or properly trained personnel must be called at an early stage to advise whether treatment is possible; OR
 - If the veterinarian or properly trained personnel determine that an animal is in severe, uncontrollable pain or is unable to move on its own accord, then the animal must be promptly and humanely euthanized to prevent further suffering.
- For euthanasia methods requiring equipment: records showing that equipment has been maintained per the manufacturer's recommendations and that it is required to be stored securely, protected, and kept clean.
- The approved methods of euthanasia that are to be used for each age group of animals and under what circumstances, i.e. for routine culling or for emergency euthanasia for flocks.
 These methods must be performed promptly to prevent further suffering and must comply with the latest edition of the American Veterinary Medical Association's AVMA Guidelines for the Euthanasia of Animals.
- The farm performs one or more of the following approved methods of on-farm euthanasia:
 - Cervical dislocation, to be used in an emergency or for euthanizing a very small number of birds. Cervical dislocation involves stretching the neck to dislocate the first vertebrae in the neck from the skull and cause extensive damage to the major blood vessels. <u>Use of equipment that</u> <u>crushes the neck rather than dislocates the spine, such as pliers, is never acceptable practice.</u>
 - Electrical stunning, immediately followed by neck cutting.
 - Carbon dioxide, or other suitable gas/ gas mixture, delivered in an appropriate container at acceptable concentrations.
 - Any other method approved by the latest edition of the AVMA *Guidelines*.
- Procedures stating that the persons performing euthanasia must verify that each animal has been properly euthanized. If necessary, the same or an alternate method must be performed immediately to ensure that the animal does not suffer.
- For other than routine culls, logs stating the reason for euthanasia, the date, the competent
 personnel performing the euthanasia, the numbers of animals euthanized, and the
 procedure used.
- Routine, on-farm disposal of flocks at the end of the production cycle must meet the requirements of this section. See "Depopulation".
- Procedures for the proper disposal of carcasses, and records of the name of the outlet through which all such carcasses are disposed, unless carcasses are disposed of on-farm, in which case records are kept of the disposal method. Disposal must meet all state, local, and/or federal regulations.

Nothing stated here is intended to discourage the prompt diagnosis and appropriate treatment of any ill or injured animal.

On-Site/ Feed & Water

The "On-Site/ Feed & Water" section of the *Animal Welfare Standards Guidelines* and the *Animal Welfare Standards Checklist* describes program requirements of actual conditions that the auditor will evaluate while on-site during the annual animal welfare audit.

Hens must be kept free from hunger, thirst, and malnutrition by the provision of ready access to fresh water and to a diet that maintains their full health and promotes a positive state of well-being. Feed and water must be distributed in such a way that the hens can eat and drink without undue competition.

Feed

Feed Access & Feed Space

The hens must be fed a wholesome diet in sufficient quantity to maintain their good health and to satisfy their nutritional needs. The hens must have unrestricted, daily access to food, except prior to depopulation or as required by the flock veterinarian.

Per each hen, there must a minimum of:

- 1.5 linear inches of feed trough when double-sided straight troughs are used; and/or
- 3.0 linear inches of feed trough when only one side of trough is accessible; and/or
- 1.5 perimeter inches of circular feeder space when round pans are used.

Feed must be fresh and not left in a contaminated (i.e. moldy, wet, soiled with rodent feces, etc.) or stale condition.

Even Distribution of Feed

The hens must not have to travel more than 26 feet in the house to reach feed. Feed must be distributed evenly throughout the housing system to minimize competition among birds. Particular attention must be given to the provision of feed in areas frequented by subordinate hens.

On-Site/ Feed & Water (cont.)

Water

Water Access & Waterers

The hens must have continuous access to an adequate supply of clean, fresh drinking water at all times.

Waterers must be provided at the following minimum rates:

- 1 nipple per every 10 hens (i.e. no more than 10 hens per nipple); and/ or
- 0.5 inches of trough space per hen when both sides of the trough are accessible; and/ or
- 1.0 inches of trough space per hen when only one side of the trough is accessible;
 and/ or
- 0.4 perimeter inches of space per hen when round drinkers are used, OR per manufacturer's specification for bell-type drinkers.

Where new drinking systems are being installed, no open water systems are to be used that allow water spillage and soaking of litter. Waterers must be placed at optimum height (per manufacturer's guidelines) for the size and age of the birds and are of an appropriate design. At the time of the audit, no more than 10% of waterers may be inoperable.

Emergency Water Supply

On-site provisions must be in place to provide clean, fresh water for the duration of the outage during a shut off or failure of the main water supply, including freezing conditions.

Even Distribution of Water

The hens must not have to travel more than 26 feet to access a drinking point. The distribution of nipple or drinker lines and spacing of lines and bell drinkers must follow a regular, uniformly distributed pattern to ensure that all birds have access. Particular attention must be given to the provision of water in areas frequented by subordinate hens.

On-Site/ Environment

The "On-Site/ Environment" section of the *Animal Welfare Standards Guidelines* and the *Animal Welfare Standards Checklist* describes program requirements of actual conditions that the auditor will evaluate while on-site during the annual animal welfare audit.

The environment in which the hens are kept must take into account their welfare needs and provide the best husbandry approaches; meet all governmental regulations; be designed to protect them from physical and thermal discomfort, fear, and distress; and allow them to perform their natural behaviors. All equipment and fixtures must be selected, installed, and maintained to optimize the well-being of the flock. The hens must be protected from pain, injury, and disease, and their environment must be conducive to good health.

Buildings

A copy of the current *American Humane Certified™ Animal Welfare Standards for Laying Hens- Cage-Free* must be available on-site in either written or electronic form as a reference for all stock-keepers/ workers in the facility.

Auditor Evaluation of Bio-security, Structural/Access

Structural bio-security must be evaluated by the auditor onsite:

- Physical methods for the deterrence of pests, predators, and wild animals must be in place. (May include elements such as: perimeter fencing, overhead netting in yards, screening of drains/vents/ openings, etc.); and
- Physical methods/ controls for approved visitors and the deterrence of unapproved visitors must be in place, including:
 - Signs posted at the farm and/or house entrances that provide instructions and information for farm personnel and approved visitors regarding biosecurity procedures;
 - Property gates and/or secured houses and/or other physical methods to restrict entry; and
 - Logging of all approved visitors. Non-farm personnel are not permitted on the site except by approval from farm managers, and unless appropriate precautions have been taken, including compliance with the company policy on 'downtime', i.e. time away from contact with non-farm birds.

Auditor Evaluation of Bio-security, Operational

Operational bio-security must be evaluated by the auditor onsite:

- The vegetation adjacent to surrounding buildings in outdoor areas must be in a short and tidy condition within at least 24" from the house;
- Pest control methods such as baiting and trapping must be in place and functional:
- Bulk feed and emergency water sources must be covered and protected, and other potential attractants of pests, rodents, mold, etc. must be removed (i.e. open trash cans with food waste or other items not necessary to the operation of the house); and
- Protective clothing, foot baths, and/or shower facilities for workers and approved visitors must be provided, where appropriate.

Emergency Contact Information (or Emergency Response Plan)

Emergency Contact Information or the Emergency Response Plan must be posted at the entrances to all houses or at an on-site central location, with the exception that emergency information may be posted at a central office or the main office if the office is located on the same site as the facility. This must include:

- Emergency information and numbers, i.e. relevant information for the responders about the site as needed, contact number for fire department, local utilities, etc.;
- Procedures to ensure that responsible individuals (and alternates, if necessary) can be notified. This should include primary and alternate contact numbers for these individual(s) responsible for reacting to emergencies, i.e. farm workers/managers, family members, and/or owner as appropriate. Note: it is recommended to provide contact numbers for at least three responsible workers and/or family members when possible, and a predefined calling schedule to ensure that all responsible parties may be contacted if necessary; and
- Contingency plans and precautions to cope with emergencies in order to safeguard the welfare of the animals, and the procedures to be followed by those discovering an emergency such as fire, floods, storms or other severe weather, interruption of power or water, etc.

Additional

The physical environment must take into consideration the safety of the animals. There must be no sharp edges, projections, protrusions, or damaged tiers that are likely to cause injury or distress to the birds.

Electrical equipment must be inaccessible to the birds, well-insulated, properly grounded, and safeguarded from rodents.

With the exception of insecticidal preservatives, the birds must have no possibility to come into contact with paints, wood preservatives, disinfectants, or other toxins.

Where used, euthanasia equipment must show no obvious signs of neglect, i.e. rust, dirt and grime, and must be stored in a secure location protected from the elements.

Housing and equipment must be designed so that the hens can be readily inspected during daily observations.

The house design must allow effective cleaning to prevent the significant buildup of parasites and other pathogens. Internal walls must be smooth, and constructed of a durable material capable of withstanding cleanout procedures.

Auxiliary Power & Alarm Systems

Auxiliary Power Supply

During the annual onsite audit, a stockperson must demonstrate to the auditor that an auxiliary power supply, such as a standby generator, is available and functional. The auxiliary power supply is not required at sites that rely solely on manually operated equipment.

Alarm Systems

Alarm systems (audible & remote) for the controlled environment house must be installed, functional, and operate even if the principal electricity has failed. During the annual onsite audit, a stockperson must demonstrate to the auditor that the alarm systems are available and functional.

Thermal Environment & Ventilation

The hens must be maintained in a thermally comfortable environment at all times. The hens must not show signs of being too cold or too hot.

Automatic Ventilation Systems

Automatic ventilation systems must contain an alarm that will give adequate warning of the failure of that system to function properly. The alarm must operate even if the principle electricity supply to it has failed. Also, there must be additional equipment or means of ventilation (whether automatic or not) that, in the event of such a failure of the ventilation system, will provide adequate ventilation so as to prevent the birds from suffering unnecessary distress as a result of the failure.

Automatic side curtains, if installed, must open automatically in the event of power failure or high temperature, with record of doing so. Side curtains must be functional and tested.

For manual side curtains, the SOPs must require the side curtains to be opened manually in the event of an emergency condition (high temperature, etc.)

Auditor Evaluation Ammonia

During the annual onsite audit, ammonia levels must be measured by the auditor at the height of the animals at multiple locations in the house. Measured ammonia must not exceed 25 parts per million. Ammonia levels must be measured at a minimum of 5 random locations in the house.

Lighting

Auditor Evaluation of Lighting

During the annual onsite audit, the auditor must measure the light intensity at the level of the animals at a minimum of 5 random locations throughout the house, with the results averaged. Areas that are purposefully shaded, such as nests, should not be included in the sampling.

The lighting system must provide an average minimum illumination of 10 lux (1 footcandle) throughout the house.

Patches of high-intensity artificial or natural light must be avoided in a house. Artificial lights must be located throughout the house to cast light evenly.

Adequate fixed or portable lighting must be available to enable the hens to be thoroughly inspected at any time.

Space Allowance & Density Rates

All hens must have sufficient freedom of movement to be able to stand normally, turn around, and stretch their wings without difficulty. They must have sufficient space to be able to perch or sit quietly without repeated disturbance.

For the purposes of calculating allowable hen density rates, usable floor area shall include the main floor and litter area, plus any elevated floor areas/ tiers with at least 17.7 inches (45 cm) of clear headroom underneath, but shall exclude nest areas and any outside area, if applicable.

In a house with an all-litter floor, a minimum space allowance of 1.5 square feet per hen must be allocated to allow performance of normal behavior and the natural clustering of hens.

In a house with a perching/roosting area over a droppings pit/belt, and for multi-tier systems, the minimum space allowance is 1.2 square feet per hen for brown egg layers and other medium weight birds and 1.0 square feet per hen for White Leghorns and other light weight birds.

Floor & Litter

Hens must have access at all times to a well-maintained litter/ scratch area within the house. A minimum of 15% of the total usable area of the house (excluding nest space) must be devoted to litter area.

The litter must be of a proper substrate to allow for dust-bathing. Litter that is wet, infested with parasites, or otherwise harmfully contaminated must be immediately removed and replaced. Litter that is wet or otherwise contaminated must not be introduced into the house.

Auditor Evaluation of Litter/ Litter Squeeze Test

Litter must be maintained in a dry and friable condition.

During the onsite, annual animal welfare audit, the auditor must evaluate litter quality in at least three random locations. Where litter is located near misting equipment, the top surface of the litter should be moved aside. When litter is squeezed in the hand, it should not form a clump, and there should be no free water that is released. If free water is released and the litter does not crumble easily, the litter is too wet.

Nest Areas

Nests must be provided to the laying hens. If individual nest boxes are installed, a minimum of one functional nest must be available per 5-7 hens. If colony nests are installed, there must a minimum area of 9.0 square feet of nest per every 100 hens (10.76 square feet per 120 hens).

Nestboxes must be enclosed and/or provide curtains and/or have dividers so that hens wanting privacy can find it. Nestboxes must have a floor substrate that encourages nesting behavior. This is especially important at the start of the lay when provision of an appropriate substrate will encourage the pullets to use the nest boxes. Nests must have nest pads or a nest substrate (placed to a depth of 2" to 4"), either of which must be maintained in a clean condition.

Entry perches or slatted ramps must be present as needed and in good repair to allow use of all available nests.

Multi-tier Systems

Systems are considered to be 'multi-tier' when elevated platforms are included in the usable area calculations, and when the areas of the elevated platforms are 55% or more of the area of the main floor (excluding nest). For multi-tier systems, the following standards must be followed:

- Feeders and waterers must be provided at the elevated areas, at a rate proportional to the total elevated area.
- Elevated tiers must be equipped with manure belts or must be located to reduce soiling of hens below.
- Clear head height between tiers (i.e. distance from top of floor below to the underside of the droppings belt above) must be at least 17.7 inches (45 cm).
- Maximum distance from top of floor to top of next tier must not exceed 39.4 inches (100 cm).
- Tiers must be arranged so that hens do not need to descend at an angle steeper than 45 degrees from tier to tier.

Note: Where tiers are arranged adjacent to one another, the horizontal spacing between these adjacent tiers must be such to allow the hens to traverse the gap easily, without an increased risk of injuring themselves. Therefore, it is recommended that the horizontal spacing between adjacent tiers is less than 31.5 inches (80 cm).

To reduce the risk of the birds injuring themselves, the system design should be modified if necessary- for example, by decreasing the spacing between adjacent tiers, by adding panels to discourage movement between adjacent tiers, etc.

Perches

Linear perches (such as plastic or steel dowels) must be provided at a rate of not less than 6 linear inches per hen. (The alighting rail immediately in front of the nest boxes may be included.) Perches must be sized to allow the hens to grasp the roost effectively (from 1 to 1 ¾ inches (25 to 45 mm) in diameter).

If the edge of an elevated floor/ tier is of an appropriate size as noted above (the hens are able to grasp the floor edge to roost effectively), then the floor edge itself may be counted towards satisfying the perch requirement.

Other than floor edges as noted above, all perches must be elevated above the adjacent floor surface. (Note: supports for the elevated perch must lift the bottom of the perch at least 1" (2.5 cm) above the top of the adjacent floor surface. Perch supports must be spaced to avoid excessive deflection when the hens are roosting on the perch.)

At least 20% of the required perches must be raised higher to allow hens to evade aggressors (16 inches (40.5 cm) to 39.4 inches (100 cm) above the adjacent floor).

All perches must be located at least 12 inches (30 cm) measured horizontally from the wall or from adjacent perches.

There must be at least 9.5 inches (24 cm) of clear height above perches with the exception of perches over internal feed troughs that may have a minimum of 7.9 inches (20 cm) of clear head height above. Perches with reduced clearance must not exceed 50% of the total perch requirement.

In multi-tier systems, linear perches must be immediately accessible to the birds at the level of the elevated tiers. These perches must be provided at a rate proportional to the area of the elevated tier.

Additionally, perching surfaces must:

- Have a gap of no less than 0.5 in. on either side of any perch to allow hens to grip the perches without risk of trapping their claws;
- Be of non-slip material and shall have no sharp edges;
- Be of an easily cleaned, non-porous material that doesn't harbor parasites; and
- If tubes are used for perches, they must be solid or capped on the ends.
 - Note regarding phase-in period for perch space requirement: Points will be credited toward the perch space requirement if:
 - 1. By January 1, 2016, at least 2" per bird is provided by a combination of linear rods, dowels, or the edge of an elevated floor/tier, and:
 - 2. By January 1, 2018, at least 4" per bird is provided by a combination of linear rods, dowels, or the edge of an elevated floor/tier, and;

3. By January 1, 2020, at least 6" per bird is provided by a combination of linear rods, dowels, or the edge of an elevated floor/tier.

Auditor Evaluation of Exterior Access

The American Humane Certified™ Animal Welfare Standards for Laying Hens-Cage-Free provide specifications for different types of cage-free production systems, including those where birds have access to the exterior. If the production system provides the birds with access to the exterior, the following guidelines must be met.

Exterior Access

Note: For all types of exterior access, the following minimum guidelines must be met.

Outdoor Runs (Porches/ etc.)

Where access is provided, outdoor runs:

- Must be provided at rate appropriate for the flock population and that allows for effective management of pathogenic contamination and maintenance of vegetation and/or other ground surfaces;
- Must be provided with perimeter fences and as appropriate cover/ screening to discourage contact with predators, rodents, and wild birds;
- Must be provided with natural or artificial shade to accommodate the number of birds in the exterior, allowing them to spread out;
- Must be provided at rate appropriate for the flock population that allows for effective management of pathogenic contamination and maintenance of vegetation and/or other ground surfaces;
- Must be provided with perimeter fences and as appropriate cover/ screening to discourage contact with predators, rodents, and wild birds; and
- Must be provided with natural or artificial shade to accommodate the number of birds in the exterior, allowing them to spread out;
- Must not be used for arable cropping, must be maintained with active management to remedy damaged or sodden ground and must be managed to permit vegetation to regrow as the climate allows in order to provide an appropriate cover of living vegetation; and
- The area near the house must be carefully designed and managed to ensure that it is well-drained to limit mud and damaged ground (*surfaces such as gravel should be considered in these areas*).

On-Site/ Environment (cont.)

Exit Areas to the Outside (Popholes)

Exit areas to the outside:

- Must be evenly distributed across any building walls that have openings to the exterior, with a minimum of two openings. (Note: for a typical long barn, exits to the exterior are not required on the short end walls. Exits should be provided on the long side walls facing the provided exterior spaces);
- Must be provided at an adequate rate to ensure the free movement and ready, unrestricted access of birds into and out of the house and limit undue crowding of birds around the openings; and
- Must be a minimum of 13.8 inches high by 15.8 inches wide (35 cm by 40 cm) to allow the passage of more than one hen at a time.

Depopulation

Catching & Handling SOPs

The Catching and Handling SOPs must be available and include the following protocols:

Training of Catch & Loading Crews

All personnel involved in catching and handling of birds must receive proper training to verify competence and full awareness in their duties and responsibilities. Managers must provide the catching staff full and detailed written instructions for catching, handling, loading, and unloading.

Animal Welfare Officer

An Animal Welfare Officer (AWO) must be designated and present for each occurrence of flock depopulation. The AWO is responsible for supervising, monitoring, and maintaining high welfare standards throughout the depopulation process.

Water and Feed Withdrawal

Hens must be provided water up to the time when catching begins and hens must be provided feed up to 1 hour prior to the time when catching begins. Note: When transported, hens must not be deprived of feed for more than 16 hours in total, including the period up to the time of processing.

Where possible, feeders, waterers, and other obstacles must be raised or removed from the house prior to catching to minimize the risk of bruising.

Catching must take place in low lighting to minimize birds' fear reactions. (Catching is recommended to be done at night or early morning.)

Catching, Carrying, & Loading

- When possible, the hens should be caught individually and supported by both hands in an upright position.
- Where this is impractical, no more than three birds are to be carried in one hand. Birds must be held by both legs at all times, and never by the wings or the neck.
- Birds must be handled as minimally as possible, and must be placed directly into the transport coop or the approved euthanasia receptacle within 20 seconds of being caught.
- The catch supervisor must check that all birds are upright in the transport coop or euthanasia receptacle, that no appendages are caught in the coop or receptacle doors, and that the birds are not piled atop one another.

Actions must be taken to prevent the hens from injuring one another due to overcrowding/ piling. Where birds are at risk for injury due to overcrowding/ piling, the house lights are to be raised and the birds allowed to spread out calmly and quietly, and given time to settle before catching is resumed.

Adequate, draft-free ventilation at bird height must be provided for uncaught birds up to time of loading. Access routes to the chicken house must be adequately designed and maintained to permit the safe passage of transport vehicles/ euthanasia receptacles.

Unfit birds must not be transported but instead must be immediately and humanely euthanized.

Depopulation (cont.)

End-of-Flock Euthanasia

For routine, on-farm disposal of flocks at the end of the production cycle using CO₂, there must additionally be full documentation of the procedure used including records for the amount of gas used. Refer to the latest UEP standards "Guidelines for Euthanasia and On-Farm Depopulation of Entire Flocks" for more information regarding required protocols and documentation in order to demonstrate full compliance with the UEP.

Transport

Animal transport systems must be designed and managed to ensure hens are not caused unnecessary distress or discomfort. The transport and handling of hens must be kept to an absolute minimum. Personnel involved in transport must be thoroughly trained and competent to carry out the tasks required of them.

Transport SOPs

The technology is now becoming available to monitor temperature and humidity on board transport vehicles. This allows drivers to take appropriate action to maintain ideal conditions for birds. The American Humane Association encourages the use of such equipment, and will monitor the development of such technology and review its use for future inclusion in these standards.

Training of Personnel

All personnel in charge of transportation and transport equipment including nonemployees must be trained in the proper handling of hens when loading and unloading them and while in transit. This must be verified through SOPs or a Certificate of Conformance (COC). Noise levels from all sources must be minimized as possible during loading, unloading, and transport. In periods of hot weather, hens must be transported at night or in the coolest part of the day OR systems must be in place to provide cooling during load out of the birds.

The transport SOP's:

- Must address when high ambient temperature or high humidity poses a threat of heat stress to the birds during catching, loading, and unloading.
- Must describe appropriate actions to take to reduce the risk of heat stress on the birds, including the receipt of weather forecasts of the expected temperature, supplemental ventilation, etc.

Hens reared in houses with tunnel ventilation must be pre-adapted to warmer temperatures if they are transported during hot weather. The transport SOP must identify steps that are to be taken to shelter and protect the birds when they are transported during extreme weather. They must address procedures to be followed in the event of an emergency, such as an accident.

Every effort must be made to ensure journeys are completed without unnecessary delays, i.e. drivers must be aware of any potential traffic problems and plan their journey accordingly. The person supervising the catching and loading of birds must work closely and coordinate with the processing plant to minimize the time birds spend waiting on the vehicle. If it is necessary to keep birds on a stationary vehicle, the driver must take action to avoid thermal stress to the birds.

Processing

All processing systems must be designed and managed to ensure that poultry are not caused unnecessary distress or discomfort. The pre-slaughter handling of hens must be kept to a minimum. Personnel involved in slaughter must be thoroughly trained and competent to carry out the tasks required of them.

Processing Plant Records

Records of DOAs

All transport deaths and injuries must be recorded and reported to the AWO and the farm manager before the next consignment from the same source is collected. Records must be made available to the auditor. Where mortalities during transport are traced to a single cause, prompt action must be taken to prevent further deaths, injury, or suffering from occurring.

Average levels of transport mortality above 0.2% in any three month period OR above 0.5% in any 24-hour period must be investigated to determine the cause and immediate remedial actions must be implemented. Records must be available describing the remedial actions that were taken and must show that for subsequent instances of transport, DOAs were within permissible levels.

Processing Plant SOPs

Animal Welfare Policy

The Processing SOPs must include an Animal Welfare Policy. This policy must include written procedures with regard to maintaining animal welfare in the processing plant, including the responsibilities and duties of staff and emergency procedures and contingency plans. The animal welfare policy must be regularly reviewed and updated.

Animal Welfare Officer

Managers must appoint at least one trained Animal Welfare Officer (AWO), who is responsible for the implementation of the animal welfare policy. A number of processing plants have installed closed circuit television (CCTV) monitors within the holding and slaughter areas. This allows those responsible for animal welfare including the AWO to ensure that welfare standards are maintained. The installation of CCTV systems is recommended by the American Humane Association.

Staff Training

Managers, in conjunction with the AWO, must develop and implement a training program for all staff handling and slaughtering birds. They must ensure that staff members are properly trained to carry out their duties and are competent to perform them. Records of staff training must be available.

Processing (cont.)

The AWO must make frequent checks throughout the day to ensure that birds are being effectively stunned and are insensible throughout the slaughter operation. Where this is not found to be the case, they must take immediate remedial action.

All transport coops must be examined on arrival at the slaughterhouse to identify any birds suffering from injury, heat or cold stress. Immediate action must be taken to prevent suffering and ensure that similar occurrences are prevented. Immediate action must be taken to prevent suffering and ensure that similar occurrences are prevented.

The person in charge of any premises must ensure that any bird on their premises awaiting slaughter is: protected from direct sun and from adverse weather, i.e. wind, rain, hail, snow, etc.; provided with adequate ventilation- temperature and humidity in the holding area and within chicken loads must be regularly monitored and controlled; immediate remedial action must be taken to remedy conditions if any birds are found to be suffering from heat or cold stress.

The hens must be placed in a thermally comfortable holding area immediately on arrival at the processing facility. The holding area should have reduced or blue lighting, or if outdoors, it must have proper shade/protection from direct sunlight. Once birds have arrived at the processing facility, they must not be moved on to other premises. Standby equipment, e.g. a generator, must be available for emergency breakdowns. All hens must be slaughtered as soon as possible but no later than 10 hours after arriving at the processing facility.

SOPs for Shackling, Stunning, and Bleeding Conveyor System

Birds must be unloaded from the coops onto the conveyor belt in a way to minimize injury and distress to the birds. The operator at the unloader must proceed slowly and is responsible for ensuring that the coop doors open properly and no birds are caught on or left in the coops. If so, the bird must be carefully removed from the coop by carrying the bird's body or by both legs.

The shackling line must be located in a closed area, and the belt on the line must include a fence to prevent birds from falling off. Where loose birds are found they must be taken immediately to the hanging area or, if injured, they must be immediately euthanized away from the line.

Processing plant managers must ensure that sufficient personnel are employed on shackling lines at all times to ensure due care and diligence. Personnel working on the shackling lines must be rotated frequently to avoid fatigue. Shackling teams must be thoroughly trained to handle the birds in such a way as to avoid injury.

Appropriate measures must be taken to prevent wing flapping and birds raising their heads before reaching the stunning bath, i.e. the use of a breast bar, curtains, reduction in noise, low light intensity, running a hand down the bird's back at shackling. Shackles must of a size and type, and the slaughter line run at a speed, which permits the birds to be hung on properly without causing unnecessary pain or distress. Birds must be hung on the shackles by both legs. The birds must not be suspended for more than 90 seconds before they are stunned.

Processing (cont.)

Electrical Stunning

Electrical water bath stunning or hand-operated stunning are acceptable methods of stunning:

Where an electrical water stunning bath is used: The water bath stunner must be designed and set up to prevent birds from receiving pre-stun shocks. The water bath used for stunning or euthanizing hens must be of sufficient size and depth, and the water must not overflow at the entrance. The electrode immersed in the water must extend the length of the water bath. The stunning bath must be set at a height appropriate for the size and number of birds. In particular, the height must be set such that the heads of all birds make an effective contact with the water bath. A current sufficient to induce insensibility in all birds prior to neck-cutting must be used. The water bath must be fitted with a controller that clearly displays voltage, current, and frequency settings to accurately monitor current flow through the bath when loaded with birds.

Where hand-held electrical stunners are used: The birds must be restrained in a cone or on a shackle. They must be stunned immediately after shackling. The stunning electrodes must be placed carefully and firmly in the optimum position (between the ear and the eye). Stunners must be operated until initial wing flapping ceases, or until the legs become rigid and extended.

All stunning and bleeding equipment must be regularly maintained, cleaned, and checked daily to ensure that it is in proper working order. Any problems must be reported to the AWO and rectified immediately. Contingency plans must be in place to deal with occasions when unavoidable delays may occur and it is not possible to process birds. Specifically, if the slaughter line is stopped, and if workers are able to access the birds safely, then birds between the point of shackling and the stunner must be removed and any birds that have already been stunned must be immediately and humanely slaughtered.

All birds leaving the stunner must be checked to ensure they have been effectively stunned. Immediate remedial action must be taken if this is found not to be the case.

Processing (cont.)

Staff must be trained to recognize the signs of an effective stun, and use these signs to recognize that birds have been effectively stunned or are dead.

The most reliable indicator that a bird is properly stunned by the low voltage method is the electro-epileptic fit. The characteristics of this condition are:

- Neck arched with head directed vertically
- Eyes opened
- Wings held close to body
- Tail turned inward
- Legs rigidly extended with constant rapid body tremors

The physical condition of the electro-epileptic fit are shorter lasting and less pronounced when cardiac arrest is induced at stunning. They are followed by:

- Completely limp carcass
- No breathing
- Loss of nictitating membrane reflex
- Dilated pupil
- Comb pinch

Carotid arteries and jugular veins must be effectively severed manually or by using automated equipment that performs a ventral cut. Each bird must be checked to ensure that the carotid artery has been cut. This cut must be checked by the appointed member of staff who must be given sufficient time to sever the blood vessels manually, if necessary. There must be no live birds entering the scalder.

No more than 10 seconds may elapse between stunning and neck cutting.

Pass/Fail Auditor Evaluations

P/F1: No Instances of Willful Acts of Abuse

Throughout the course of the audit, the auditor must not have observed farm personnel committing willful acts of abuse, which include but are not limited to kicking, throwing, yelling at, or purposefully scaring the birds.

Willful acts of abuse are severe non-conformances and will not be tolerated. An investigation will be made to assess the incident and to determine whether remedial actions are required. The American Humane Certified program reserves the right to place the producer on probation from the program if the incident is determined to be severe. Producers that are placed on probation must implement changes to the management, training, and company policies that to the satisfaction of the American Humane Certified program effectively remedy the issue, and the site must pass a follow-up audit prior to being reinstated.

P/F2: Transport of Birds Off-Site

Where birds are transported off-site for end-of-flock processing, the producer and/or the transport company MUST provide a Certificate of Conformance stating that the time between the start of loading and the completion of unloading of transport coops will not exceed 12 hours, and which confirms that the birds will be humanely slaughtered at the destination per all requirements of the "Processing" section in these standards.

The American Humane Association adheres to a birth-to-slaughter policy of farm animal welfare wherever possible. In the American Humane Certified program, it is the responsibility of the producer to ensure that high standards of animal welfare are maintained for the birds, even after the birds have left the producer's site. Therefore, the producer must only contract with transport companies that are able to provide Certificates of Conformance that the birds will not be transported long distances for off-site processing, and that the birds will be humanely slaughtered at the destination per the requirements of the "Processing" section in these standards. If the producer is unable to provide this Certificate of Conformance, the producer MUST complete a Corrective Action Plan to ensure conformance to this audit item at the next flock depopulation. Producers who fail to provide this information may be placed on probation from the American Humane Certified program.

Pass/Fail Auditor Evaluations (cont.)

P/F3: Absence of Live Birds in DOA Bin (*Processing Plant Only*)

At the shackling area, there must be no live birds in the DOA bin.

The presence of live birds in the DOA bin is a severe non-conformance, and results in automatic failure of this audit. The producer will be placed on probation from the program. Producers who are placed on probation must implement changes to the management, training, and company policies that to the satisfaction of the American Humane Certified program effectively remedy the issue, and the site must pass a follow-up audit prior to being reinstated.

P/F4: Absence of Live Birds Entering Scalder (*Processing Plant Only*)

There must be no live birds entering the scalder. Live birds are birds that have missed both the automatic and the backup knife, i.e. birds whose carotid arteries have not been effectively severed.

The presence of live birds entering the scalder is a severe non-conformance, and results in automatic failure of this audit. The producer will be placed on probation from the program. Producers who are placed on probation must implement changes to the management, training, and company policies that to the satisfaction of the American Humane Certified program effectively remedy the issue, and the site must pass a follow-up audit prior to being reinstated.

Core Criteria

Items which are considered essential to the "Five Freedoms of Animal Welfare" are scored higher than other questions in the audit. "Core Criteria" are scored either 25 or 50 points and must be satisfactorily addressed in order to pass the audit. These items are summarized below-refer to **Animal Welfare Standards Checklist** following in Appendix A for full descriptions:

M1: Company Policy

The Company Policy must be available to all workers, in their native language. This policy emphasizes and demonstrates that the company has made a commitment to providing an environment that promotes high standards of animal welfare. Along with this commitment, the company must have "zero tolerance" for any employee who willfully abuses animals, and a "whistle blower" policy protecting employees who report animal welfare issues. Personnel must sign and date that they have been provided a copy of, and that they understand their responsibilities under, the Company Policy.

M2: Employee Code of Conduct

An Employee Code of Conduct must be available to all personnel, in their native language. Each worker has the responsibility for and is expected to contribute to upholding high standards of animal welfare at all times as they perform their own duties, and each also must be cognizant that the basic requirements such as adequate feed, water, lighting, environmental control, and bio-security must be provided to the animals at all times. All personnel must report any incidents related to animal welfare that cause them concern. Workers must sign and date that they have been provided a copy of, and that they understand their responsibilities under, this Code of Conduct.

M8: Animal Health Plan

A written Animal Health Plan (AHP) must be available at the main office. The AHP must document the activities affecting animal health for the year's cycle of production, including records of vaccinations, treatments, and the therapeutic use of antimicrobials.

M14: Lighting Program

The lighting system in houses must be designed and maintained to regulate a daily cycle for all hens. The lighting program for each house must be documented, and light intensity must be tested quarterly with records on file. Within each 24-hour period, there must be a minimum of 8 hours of daytime light at an average minimum of at least 10 lux (1 foot-candle).

M34: Monitoring of Ammonia

Records must be available showing the results of tests of ammonia levels, measured monthly by or on behalf of the producer at the height of the hens at multiple locations in the house, and which are ideally less than 10 ppm but must not exceed 25 ppm. If a monthly test result was in excess of 25 ppm, records must show that a program of ammonia mitigation was implemented, and that testing was performed daily until ammonia levels dropped below 25 ppm.

M39: Beak-Trimming Policy

Where beak-trimming is practiced in order to mitigate the risk of cannibalism, the producer must have a Beak-Trimming Policy for the approved procedures and proper training for those conducting beak-trimming. (See *Animal Welfare Standards* for full description.)

Core Criteria (cont.)

M41: Euthanasia Policy

A Euthanasia Policy must be available which includes provisions for timely, routine and emergency euthanasia. (See *Animal Welfare Standards* for full description.)

FW1: Feed Access & Feed Space

The hens must be fed a wholesome diet that is fed to them in sufficient quantity to maintain them in good health and to satisfy their nutritional needs. The hens must have unrestricted, daily access to food, except prior to depopulation or as required by the flock veterinarian. Per each hen, there must a minimum of 1.5 linear inches of feed trough when double-sided straight troughs are used; or 3.0 linear inches of feed trough when only one side of trough is accessible; or 1.5 perimeter inches of circular feeder space when round pans are used.

FW4: Water Access & Waterers

The hens must have continuous access to an adequate supply of clean, fresh drinking water at all times. Waterers must be provided at the following minimum rates: 1 nipple per every 10 hens; and/ or 0.5 inches of trough space per hen when both sides of the trough are accessible; and/ or 1.0 inches of trough space per hen when only one side of the trough is accessible; and/ or 0.4 perimeter inches of space per hen when round drinkers are used, OR per manufacturer's specification for bell-type drinkers. Waterers must be placed at optimum height (per manufacturer's guidelines) for the size and age of the birds and must be of an appropriate design.

E16: Auditor Evaluation of Ammonia

Ammonia levels, measured by the auditor at the height of the animals at multiple locations in the house, must not exceed 25 parts per million.

E17: Auditor Evaluation of Lighting

Light levels measured by the auditor at the height of the animals at multiple locations in the house must provide an average minimum illumination of 10 lux (1 foot-candle) throughout the house (with the exception of nest areas and areas in the shade of equipment).

E20: Space Allowance & Density Rates

For the purposes of calculating allowable hen density rates, usable floor area shall include the main floor and litter area, plus any elevated floor areas/ tiers with at least 17.7 inches (45 cm) of clear headroom underneath, but shall exclude nest areas and any outside area, if applicable.

In a house with an all-litter floor, a minimum space allowance of 1.5 square feet per hen must be allocated to allow performance of normal behavior and the natural clustering of hens. In a house with a perching/roosting area over a droppings pit/belt, and for multi-tier systems, the minimum space allowance is 1.2 square feet per hen for brown egg layers and other medium weight birds and 1.0 square feet per hen for White Leghorns and other lightweight birds.

Core Criteria (cont.)

E21: Floor & Litter

Hens must have access at all times to a well-maintained litter or scratch area within the house. A minimum of 15% of the total usable area of the house (excluding nest space) must be devoted to litter area. Litter must be of a proper substrate to allow for dust-bathing. Litter that is wet, infested with parasites, or otherwise harmfully contaminated must be immediately removed and replaced. Litter that is wet or otherwise contaminated must not be introduced into the house.

E22: Auditor Evaluation of Litter/ Litter Squeeze Test

Litter must be maintained in a dry and friable condition. Litter quality must be evaluated by the auditor at a minimum of three random locations in the house: When litter is squeezed in the hand, it must not form a clump or release free water.

E23: Nest Areas

Nests must be provided to the laying hens: If individual nest boxes are installed, a minimum of one functional nest must be available per 5-7 hens. If colony nests are installed, there must a minimum area of 9.0 square feet of nest per every 100 hens (10.76 square feet per 120 hens).

Nestboxes must be enclosed and/or provide curtains and/or have dividers so that hens wanting privacy can find it. Nests must have nest pads or a nest substrate (placed to a depth of 2" to 4") that encourages nesting behavior, either of which must be maintained in a clean condition.

E26: Perches

Linear perches (such as plastic or steel dowels) must be provided at a rate of at least 6 linear inches of perch per hen. (The alighting rail immediately in front of the nest boxes may be included.) Perches must be sized to allow the hens to grasp the roost effectively (from 1 to 1 ¾ inches (25 to 45 mm) in diameter). If the edge of an elevated floor/tier is of an appropriate size as noted above (the hens are able to grasp the floor edge to roost effectively), then the floor edge itself may be counted towards satisfying the perch requirement. (Except as noted, at the supports there should be a gap of no less than 1" between the bottom of the perch and the top of the adjacent floor surface.)

At least 20% of the required perches must be raised higher to allow hens to evade aggressors (16 inches (40.5 cm) to 39.4 inches (100 cm) above the adjacent floor). All perches must be located at least 12 inches (30 cm) measured horizontally from the wall or from adjacent perches. There must be at least 9.5 inches (24 cm) of clear height above perches with the exception of perches over internal feed troughs, which may have a minimum of 7.9 inches (20 cm) of clear height above. Perches with reduced clearance must not exceed 50% of the total perch requirement.

In multi-tier systems, linear perches must be provided immediately accessible to the elevated tiers. These linear perches must be provided at a rate proportional to the area of the elevated tier.

E28: Auditor Evaluation of Exterior Access

The American Humane Certified™ Animal Welfare Standards for Laying Hens-Cage-Free provide specifications for different layer production system. When hens are

provided access to the exterior, sites must meet the guidelines noted. (See <i>Animal Welfare Standards</i> for full description.)				

Core Criteria (cont.)

D3: Water and Food Withdrawal

Hens must be provided water up to the time when catching begins.
Hens must be provided feed up to 1 hour prior to the time when catching begins.

Note: When transported, hens must not be deprived of feed for more than 16 hours in total, including the period up to the time of processing.

D11: End-of-Flock Euthanasia

For routine, on-farm disposal of flocks at the end of the production cycle using CO₂, there must additionally be full documentation of the procedure used including records for the amount of gas used. Refer to the latest UEP standards "Guidelines for Euthanasia and On-Farm Depopulation of Entire Flocks" for more information regarding required protocols and documentation in order to demonstrate full compliance with the UEP.



Appendix A

Animal
Welfare Standards
Checklist &
Audit Scoring

Humane Heartland™ Farm Animal Program

American Humane Certified™

Laying Hens- Cage-Free

Animal Welfare Standards Audit

Introduction



The American Humane Association (AHA) Farm Animal Program (American Humane Certified™ Animal Welfare Standards) is the product of over 130 years of applied experience in farm animal welfare. Since its beginning in 1877, the AHA has had a long history with the humane treatment of farm animals. In its work to improve the treatment of working animals and livestock in transit, AHA has been involved in almost every major advancement in improving the welfare of animals, including an instrumental role in the enactment of the 28 Hour Transportation Law. In 1916, the U.S. Secretary of War asked the AHA to help with the rescue of horses and other animals on the battlefields of World War I. The program that followed became Red Star Emergency Services program, which continues to this day to rescue and shelter animals involved in disasters throughout the country.

Given its history, it was natural that AHA would create the first farm animal welfare audit program. In 2000, AHA pioneered the first third party audit and certification program in the United States to encourage and support the humane treatment of animals used for food. Organized as the Free Farmed[®] certification program, the first *Welfare Standards* were based on the Royal Society for the Prevention of Cruelty to Animals' *Welfare Standards*, the Federation of Animal Science Societies' *FASS Guide for the Care and Use of Agricultural Animals in Research and Teaching*, and the governing principles first developed by the Farm Animal Welfare Council (FAWC) known as the "Five Freedoms of Animal Welfare":

- Freedom from hunger and thirst
- Freedom from discomfort
- Freedom from pain, injury, or disease
- Freedom from fear and distress
- Freedom to express normal behaviors

Since its origins, AHA's farm animal welfare standards have been and continue to be a living document. The standards and the audit process are continually reviewed and updated, using the expertise of the AHA Scientific Advisory Committee. This committee of internationally renowned animal scientists and veterinarians advances new science and regularly evaluates the standards to ensure that the American Humane Certified™ program incorporates the best and current knowledge of humane practices.

Today, the program operates under the banner of the American Humane Certified™ program and is the gold standard of humane practices that contribute to healthy, less- stressed animals.

AHA collaborates with institutions and organizations on independent research in animal behavior as well as new handling and housing applications. The program incorporates the practical, hands-on experience of farmers and ranchers, and ensures that new technology and knowledge from veterinarians and animal research experts are shared with producers. Third-party audits help to educate, encourage, and support producers in adopting humane practices. The program promotes clear, reasoned communication with consumers and retailers about the meaning and value of humanely raised food and the benefits not only to animals but also to people.

Note: Please refer to Appendix E of the full **Animal Welfare Standards** for a list of additional Resources & References consulted in the development of these standards.

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E26: Perches

Linear perches (such as plastic or steel dowels) must be provided at a rate of at least 6 linear inches of perch per hen. (The alighting rail immediately in front of the nest boxes may be included.) Perches must be sized to allow the hens to grasp the roost effectively (from 1 to 1 ¾ inches (25 to 45 mm) in diameter). If the edge of an elevated floor/tier is of an appropriate size as noted above (the hens are able to grasp the floor edge to roost effectively), then the floor edge itself may be counted towards satisfying the perch requirement. (Except as noted, at the supports there should be a gap of no less than 1" between the bottom of the perch and the top of the adjacent floor surface.)

At least 20% of the required perches must be raised higher to allow hens to evade aggressors (16 inches (40.5 cm) to 39.4 inches (100 cm) above the adjacent floor). All perches must be located at least 12 inches (30 cm) measured horizontally from the wall or from adjacent perches. There must be at least 9.5 inches (24 cm) of clear height above perches with the exception of perches over internal feed troughs, which may have a minimum of 7.9 inches (20 cm) of clear height above. Perches with reduced clearance must not exceed 50% of the total perch requirement.

In multi-tier systems, linear perches must be provided immediately accessible to the elevated tiers. These linear perches must be provided at a rate proportional to the area of the elevated tier.

E28: Auditor Evaluation of Exterior Access

(Only if applicable) The American Humane Certified™ Animal Welfare Standards for Laying Hens-Cage-Free provide specifications for different cage-free production systems. When hens are provided access to the exterior, sites must meet the guidelines noted. (See *Animal Welfare Standards* for full description.)

D3: Water and Feed Withdrawal

Ч	Hens must be provided water up to the time when catching begins.
	Hens must be provided feed up to 1 hour prior to the time when catching begins.

Note: When transported, hens must not be deprived of feed for more than 16 hours in total, including the period up to the time of processing.

D11: End-of-Flock Euthanasia

For routine, on-farm disposal of flocks at the end of the production cycle using CO₂, there must additionally be full documentation of the procedure used including records for the amount of gas used. Refer to the latest UEP standards "Guidelines for Euthanasia and On-Farm Depopulation of Entire Flocks" for more information regarding required protocols and documentation in order to demonstrate full compliance with the UEP.

Pass/ Fail Auditor Evaluations

P/F1: No Instances of Willful Acts of Abuse

P/F2: Transport of Birds Off-Site

P/F3: *Absence of Live Birds in the DOA Bin (*Processing Plant Audit Only)
P/F4: *Absence of Live Birds Entering Scalder (*Processing Plant Audit Only)

Audit Scoring

➤ The American Humane Certified[™] program audits are conducted by independent, 3rd party auditors, each specialists in their respective species, in order to ensure the greatest objectivity, transparency, and accountability.

Audit Process & Scoring

There are 84 audit items for 898 total points possible on the *Animal Welfare Standards Checklist for Laying Hens- Cage-Free*. (There are additional audit items possible for birds with outdoor access and when birds are transported off-site at end-of-flock.)

17 of these audit items are Core Criteria - these questions are 25 or 50 points each and account for 550 points of the total.

In order for a farm to be eligible for certification, all Core Criteria must be satisfied and each site must meet an audit score of 85% based on the score of Total Points Achieved versus Total Points Achievable score. Additionally, all applicable Pass/Fail audit items must be addressed satisfactorily. As a condition of certification in the American Humane Certified™ program, producers must submit a *Corrective Action Plan* for review and approval detailing the steps of continuous improvement that the producer will implement in order to reach 100% compliance to all audit protocols.

Since not every audit item may apply to every farm, some items will be considered Not Applicable (N/A). It is necessary to remove these N/A questions from the overall count. An example of this process is provided below:

a.)Total Points Possible		b.) Total N/A's	c.) Adjusted Points Achievable	d.) Total Points Achieved	Overall Audit Percentage	
Items	Value	Points	Example	Example	Example	
5	50	250	(core)	250	250	
12	25	300	(core)	300	300	
21	10	210	1 @ 10	200	190	
46	3	138	4@3	126	120	
A.)Total Points Possible		B.) Total N/A's	C.) Total Points Achievable = A B.	D).Total Points Achieved	D./C. = Overall Audit Percentage	
=898		=22	= 898-22 = 876	=860	Example= 860/876 =98%	

- Step 1- Count the Total Points Possible for all items on the scored Animal Welfare Standards Checklist.
- Step 2- Count the number of Total Not Applicable (N/A) audit items. Subtract the Total N/A's from the Total Points Possible for all items. This will give you the Adjusted Points Achievable for the audit.
- Step 3- Count up the Total Points Achieved in the audit. These are the audit items that were in conformance.
- **Step 4** Divide the Total Points Achieved by the adjusted Total Points Achievable to find the Overall Audit Percentage.

Exit Interview & Notification of Non-Conformance

The auditor will conduct an *Exit Interview* with the farm manager upon completion of the onsite audit, in order to summarize the auditor's findings and to identify all welfare issues that resulted in a loss of points. Both the farm manager and the auditor must sign the *Exit Interview*. The completed audit will be submitted to the American Humane Certified™ program and posted to the online producer site. All welfare issues will be detailed on the *Notification of Non-Conformance* attached to the completed audit.

Corrective Action Plan

Within 10 days of the posting of the audit results and the included *Notification of Non-Conformance*, the producer must submit a *Corrective Action Plan* to the online producer site for review and acceptance by the American Humane Certified™ program. The *Corrective Action Plan* must detail the steps of continuous improvement that the producer will implement in order to reach 100% compliance to all audit protocols.

Corrective Action Completion

Within 90 days, the producer must report online that corrective actions have been completed and attach supporting documentation as needed. (Producers dual-certified with UEP must report completion within 30 days.) At the sole discretion of the American Humane Certified™ program, variances may be granted to producers for compliance issues that require additional time for corrective action completion, if the producer implements steps of continuous improvement towards full compliance. Producers are encouraged to report to the American Humane Certified™ program on their progress throughout the correction period, and are subject to a follow up audit at the discretion of the American Humane Certified™ program.

Farms in the American Humane Certified™ program must maintain high welfare standards throughout the term of their certification. The producer must notify the program of any issues that arise that may affect its ability to perform in continued compliance with the *Animal Welfare Standards*. If it is determined that a farm in the American Humane Certified™ program has fallen out of compliance, the farm will be immediately suspended from the program. Suspended farms must undergo a follow up audit to verify that all non-conformances have been corrected prior to being reinstated. The American Humane Certified™ program reserves the right to perform spot checks or unannounced audits of any farm at any time during the certification period.

American Humane Association Farm Animal Program

American Humane Certified™ Farm Data Form Laying Hens- Cage-Free



> Auditor note: the following information should be completed in full (unless N/A) and reported to the American Humane Certified™ program with submission of the audit.

AUDITOR:	AUDIT DATE:		AUDIT
	From: To:		SCORE:
LICENSE HOLDER:			
PRODUCER:	LICENSE MANAGER:		
Address:	Email:		
City:	Office #:		
State:	Cell #:		
ZIP:	Alt #:		
Country:	Fax #:		
AUDIT FARM LOCATION:			
AUDIT FARM: F	ARM MANAGER: STOC	KPERSO	N:
Address:	Email:	Ema	il:
City:	Office #:	Office	#:
State:	Cell #:	Cell	#:
ZIP:	Alt #:	Alt	#:
Country:	Fax #:	Fax	#:
CHICK SUPPLIER:	PROCESSOR (E	nd of FI	ock):
NAME:	NAME:		
Address:	Address:		
City:	City:		
State:	State:		
ZIP:	ZIP:		
Country:	Country:		
Contact:	Contact:		
Contact #:	Contact #:		

FARM DATA:			
ALL AHC HOUSES ON-SITE:			
Total No. AHC Houses On-site:		Conv. or Organic?	O Conventional O Organic
FOR AUDITED HOUSE ONLY:			_
Type of House:	O All Litter/ Barn O Cage-Free Barn O Multitier Aviary*	Type of Outside Access, if Provided: (select as noted)	O N/A- not prov. O Outdoor Run O Other* (*give short description)
	(*if appl. Manu/Model) Other as described*	Tatal Available	(3
	(*give short description)	Total Available Outside Space (ft²): (Only if applicable)	ft² per hen
Type of Hens:	O White/small	Is Outside Access	_
Type of florid	O Brown/medium	Rotated?	O No O Yes*
No. of Hens Placed in House:			(*If yes, give brief
No. Hens Currently in House:			description of area available at any time,
Audited Floor Space (ft ²): (sum of ALL usable area, excl. nest)			e.g. "1/2rotation ")
(Sum of ALL usable area, exci. fiest)	Actual (ft²) Vs. Reg'd (ft²)	Type of Feeder:	O Trough-style
	Actual (ff ⁻) Req'd (ff ⁻)		O Pan
Littered Floor Space (ft²): (i.e. the sq. footage of the usable area noted above that has litter)	vs. 15% Actual % Req'd %	Length OR No. of Feeders (inches or No.)	O Other OR Mix
Type of Nest Provided:	O Colony	Double-sided Trough: Single-sided Trough:	
	O Individual	Perimeter/Round:	
Audited Nest (ft ² or No.):		No. of Feeders*: (*ONLY if needed, e.g. "52	
	vs	feeder pans")	
Length of Qualifying Perch	Actual Req'd		Actual Vs
Total Linear Perch (inches):		Type of Waterer:	O Ninnla
Total Qual. Floor Edge (inches):		Type of Waterer.	O Trough
% elevated at least 16 inches:	vs. 6.0 in Actual (in) vs. 20% Actual (%) Req'd (%)	No. of Nipples (No.):	O Other OR Mix
Other Notes:		No. of Waterers* (No.):	
(enter ONLY if needed)		(*ONLY if needed, e.g. "362 bells")	
Date of Population: Date for De-Population:		,	Actual Req'd
Final Disposition of Spent Hens:	On-Site Euthanasia O Transport/ Humane Slaughter O Composting O Other*		
(Optional) Name of Marketing or	•		
List any Quality Assurance Prog	rams Routinely Implem	ented:	

Audit Notes

- ➤ The American Humane Certified[™] standards are written to cover facilities in varying geographic and temperature regions and facilities utilizing different systems. Therefore, not all sections in these standards apply to every facility. Farmers must comply with any local, state or federal mandates for handling and processing eggs that affect the environment or safety of their product.
- ➤ Egg Producers have the ability to receive dual certification through the American Humane Association program and the United Egg Producers (UEP) program by passing this audit. For the specific UEP requirements, refer to the UEP.
- If an outside company is used for other processes such as vaccinations, depopulation, etc., auditors must verify this process by observing the practices being conducted. If this is not a viable option for the site, then the company needs to be able to show documentation that the individuals are properly trained in these areas. This can be accomplished through training documents and/or the Certificate of Conformances.
- If the auditor observes willful acts of abuse towards the birds during the course of the audit, s/he must suspend the audit and notify the manager, their audit company, and the American Humane Certified program immediately. An investigation will be made to assess the incident and to determine whether remedial actions are required. If the incident is determined to be severe, the producer may be placed on probation from the program. Producers who are placed on probation must implement changes to the management, training, and company policies that to the satisfaction of the American Humane Certified program effectively remedy the issue, and the site must pass a follow-up audit prior to being reinstated in the program. (See also "Pass/Fail Auditor Observations" at the end of the audit.)
- ➤ Notes regarding this current revision to the **Animal Welfare Standards**:
 - ← Major changes and additions to the previous version of this document are highlighted in yellow.
- Auditor note: unless noted otherwise, for each audit item, select all boxes that apply regardless of whether the audit item is marked "Yes" or "No." For any audit item marked "No", provide reasons in the "Notes" section.

Office Records/ Management

A high degree of caring and responsible husbandry is vital to ensure good animal welfare. Managers and stockpersons must be thoroughly trained, skilled, and competent in animal husbandry and welfare. They must have a good working knowledge of their system and the hens under their care.

The following records and documentation must be made available to the auditor at the time of the audit. These are to be maintained in the form of a Farm Manual. Producers may use their own forms for records or they may use the template forms that are provided in Appendix B of the full **Animal Welfare Standards for Laying Hens- Cage-free**.

Company Policy & Employee Code of Conduct

		Selection	Score
M1	Company Policy The Company Policy must be available to all workers, in their native language. Workers must sign and date that they have been provided a copy of, and that they understand their responsibilities under, the Company Policy, which must include as a minimum: Emphasis of the company's commitment to providing an environment that promotes high standards of animal welfare; The company has implemented a "zero-tolerance" policy stating that kicking, throwing, yelling at, purposefully scaring, and other acts of abuse towards the hens or acts of neglect in the care of the hens will not be tolerated and, upon the discretion of the company, these actions are grounds for immediate dismissal; and The company has implemented an animal welfare "whistle blower" policy that protects employees who report animal welfare issues.	O Yes O No N/A	/25
M 2	Employee Code of Conduct An Employee Code of Conduct must be available to all workers, in their native language. Workers must sign and date that they have been provided a copy of, and that they understand their responsibilities under, this Code of Conduct, which must include as a minimum: All personnel are expected to handle the hens in a positive and compassionate manner at all times; Each worker has the responsibility for and is expected to contribute to upholding high standards of animal welfare at all times as they perform their duties; In addition to the worker's assigned duties, each also must be cognizant that the basic requirements such as adequate feed, water, lighting, ventilation, temperature control, and bio-security must be provided to the hens all times, and corrective actions must be taken immediately and/or a supervisor must be notified if any of these basic necessities are lacking; and All personnel have access to the Animal Welfare Incident Report or a similar company document or company protocol (such as an 800 number) for reporting incidences. Personnel must complete and submit this document or otherwise report whenever they observe incidents related to animal welfare that cause them concern.	O Yes O No O N/A	/25

Animal Welfare Officer Each farm must have at least one designated Animal Welfare Officer (AWO is the individual who is responsible for ensuring the implementation welfare policies and for monitoring operations to ensure that high standard animal welfare are being provided to the animals at all times. > Auditor note: The owner/ operator or license manager may designed as the AWO.	on of animal O Yes O No N/A
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Office Records & Documentation

M4	Records of Production Comprehensive production records must be available for at least one year in electronic, graphic, or tabular form, recording performance parameters including but not limited to: Animal movement logs (dates for incoming and outgoing flocks); Weekly egg production and egg masses; Numbers of mortalities (with reasons stated, if known); Numbers of cull birds (with reasons stated); Numbers of ill or injured birds (with reasons stated, if known); Feed intake and drinking water consumption; and Daily house temperature. Check if appropriate: House recording sheets are used as source records.	O Yes O No N/A	/3
M5	Building Checklists Records must be available for at least one year for each house with the following information for all previous and current flocks in that house, including: ☐ Total floor and tier area available, with usable area and nest area separated; ☐ Total number of birds placed in the house; ☐ Total numbers/ lengths and types of waterers and of feeders; ☐ Target air quality parameters including ammonia; and ☐ The lighting program and target light intensity.	O Yes O No O N/A	/3

		rd Operating Procedures (SOPs)			
		nust be available in the main office in regularly updated, comprehensive instructions, in workers' native language, relating to daily, weekly, and			
		activities and procedures. Examples include but are not limited to:			
		Workers must sign and date that they understand and have been provided			
		copies of the sections of the SOPs that are relevant to their assigned duties;			
		Twice daily inspections of flocks and facilities, and records to be kept by responsible personnel;			
		Daily inspections of equipment (especially feed and water systems), routine maintenance and cleaning, and back-up protocols as well as records to be kept by the responsible personnel;			
		Daily monitoring and recording of maximum and minimum house temperatures (unless automatically recorded);			
		Daily monitoring of ventilation settings/ rates, any necessary adjustments (where applicable), and records of monthly ammonia readings;	O Yes	O Yes	
M6		Description of lighting program, including quarterly readings of light intensity;	0	No N/A	/10
		Any additional procedures to maintain compliance with any applicable local, state, and federal regulations;			
		Any bio-security protocols (e.g. maintaining screens, checking rodent bait, etc.);			
		Maintenance and testing of auxiliary power supply;			
		Maintenance and testing of alarm systems; and			
		Maintenance and testing of automatic ventilation systems.			
	Note: S	OPs for specific operations, where applicable, are noted later in the standards:			
		Handling/ Depopulation & Transportation SOPs.			
	>	<u>Auditor note</u> : mark "Yes" if SOPs for miscellaneous activities and procedures are available; mark "No" if they are not.			

	Emerg	ency Response Plan		
	The Er			
	include	es:		
М7		Emergency information and numbers, i.e. relevant information for responders about the site as needed, contact numbers for fire department, local utilities, etc.;		
		Procedures to ensure that responsible individuals (and alternates, if necessary) can be notified. This should include primary and alternate contact numbers for these individual(s) responsible for reacting to emergencies, i.e. farm workers/ managers, family members, and/or owner as appropriate. Note: it is recommended to provide contact numbers for at least three responsible workers and/or family members when possible, and a predefined calling schedule to ensure that all responsible parties may be contacted if necessary; and	O Yes O No N/A	/3
		Contingency plans and precautions to cope with severe events/ emergencies in order to safeguard the welfare of the birds, and the procedures to be followed by responsible personnel in these occurrences or by those discovering an emergency such as fire, floods, storms or other severe weather, interruption of power or water, interruption of supplies, etc.		
	>	<u>Auditor note</u> : When barns are not located on the same property as the main office, Emergency Contact Information or the Emergency Response Plan must also be posted on the barn site. See E4.		

Animal Health Plan

	Animal Health Plan		
	A written Animal Health Plan (AHP) must be available at the main office. This plan		
	must include:		
	Certification or proof that the AHP has been developed in consultation with		
	the flock veterinarian:		
	 The flock veterinarian must sign and date the AHP; and 		
	The AHP must be regularly, at least yearly;		
	Records of vaccination protocols and any vaccinations;		
	Records of treatment protocols and any treatments, including:		
	☐ Identification of the animal(s);		
	☐ The type of treatment and reason for the treatment;		
	Dates of treatment;		
	☐ The types/route of administration and quantities of medications used;		
	Details of the therapeutic use, defined as treatment, prevention and control,		
	as allowed by current laws, of any antibiotics (including ionophores),		
	antiparasitics, and antifungals, which includes the requirements that		
	antibiotics, antiparasitics, and antifungals must only be used therapeutically	O V	
	as prescribed by the flock veterinarian;	O Yes	/05
М8	Therapeutic use must be for individual animals OR for specific groups of	O No	/25
	animals only when specified by the flock veterinarian through determination	O N/A	
	that the entire group is at high risk of contracting disease;		
	Therapeutic use is in conformance with the latest edition of the FDA		
	Judicious Use of Antimicrobials For Poultry Veterinarians and		
	complies with withdrawal periods;		
	Records of any surgical procedures;		
	☐ Tolerance levels for overall flock performance;		
	Causes of morbidity and mortality where known; and		
	Targets for other aspects of flock health.		
	Livestock and poultry must not be implanted or injected with any growth		
	hormone/ growth promoter or fed antibiotics (except ionophores) or fed		
	beta-agonists for the purpose of boosting growth or feed efficiency.		
	NOTE: Treatment must never be withheld to maintain		
	an antibiotic-free production policy. Animals must be		
	given appropriate treatment, including antibiotics, if		
	prescribed by the flock veterinarian, regardless of		
	antibiotic-free production policy.		
	Flock Performance Parameters		
	Flock Performance Parameters must be continuously monitored for indicators of		
	disease common to laying hens or to production disorders.		
	☐ Monitoring of flock performance parameters must include review of records		
	of observations made during daily inspections, and the monitoring of	O Yes	
М9	specific health conditions by stockpersons and by the flock veterinarian.	O No	/10
1	☐ If any flock performance parameter falls below the tolerance limits identified	O N/A	
1	in the AHP, the veterinarian or properly trained personnel must be informed		
	and a program of action developed to remedy the problem, as defined in		
	the AHP. Rates of inspections must be increased until flock performance		
	parameters return to acceptable limits.		

M10	Action and Management Plans in the AHP Records of any Action and Management Plans must be retained as part of the AHP, including but not limited to: Procedures to be followed in the event of an outbreak of abnormal behavior such as feather-pecking or cannibalism, including appropriate and immediate changes in the system of management; Management plans for the prevention of suffering from injuries, especially keel bone breaks, which include: the monitoring and assessment of daily inspection logs for culls to ensure that an increasing problem is not developing, and where found, recommendations and guidance from the flock veterinarian to alleviate/ prevent such instances; Action plans for the mitigation/ prevention of recurring injuries seen in a number of birds to suggest that there is a common cause and that is attributable to physical features of the environment or to handling procedures. (Injury is described as damage severe enough for the formation of granular scar tissue or defective bones or joints, and to an extent significantly greater than would be caused by accidental bumps or scratches. Attention must be paid to foot lesions.); Management plans/ practical measures for the prevention and control of external and internal parasitic infestations The program adopted and followed for the reduction and control of organisms that cause food safety concerns (such as Salmonella).	O Yes O No O N/A	/10
Nutri	ition & Lighting Plans		
	Nutrition Plan		
	A Nutrition Plan must be available at the main office. This plan must include:		
	Certification or proof that the diet has been developed in consultation with a qualified flock nutritionist or the flock veterinarian:		
	☐ The flock nutritionist/veterinarian must be identified by name.		
	The plan must be reviewed periodically and updated .		
M11	Demonstration that the diet conforms to the following requirements (such as a letter from the flock nutritionist/veterinarian or other evidence that confirms the following):	O Yes	
	The diet has been developed in accordance with guidelines provided by the most recently published National Research Council (NRC) standards;	O No O N/A	/10
	☐ Growth hormones/ growth promoters are not used as additives to the feed in the <u>stated formulation</u> for the <u>stated producer</u> ; and		
	In-feed antibiotics or anti-parasitic agents are not used in the <u>stated</u> <u>formulation</u> for the <u>stated producer</u> , except and unless for therapeutic reasons as prescribed by an attending veterinarian and as documented in the Animal Health Plan.		

M12	The Nutrition Plan must also include:		
	☐ Specifications for a diet that is adjusted as appropriate to the hens' age and species/strain in order to promote balanced nutrition.		
	☐ Changes to the diet must be introduced gradually.		
	Feed intake of the hens must be monitored when changing feed type to ensure that the hens do not lose weight.	O Yes O No	/3
	☐ The diet must include mineral supplements, including coarse calcium, which are provided in adequate quantity to sustain healthy bone strength for the laying hens.	O N/A	73
	Hens with outdoor access must be provided with insoluble grit (composed of granite, quartz, or silica sand) at least once weekly to assist in digestion.		
	The Nutrition Plan must also include:		
	☐ Feed records that have been retained for at least one year, including:		
M13	Identification of FDA-licensed feed mills and whether a major or minor source of feed;	O Yes O No	/3
	☐ Feed constituents/ feed concentrates (minerals/amino acids, etc.) used at each site; and	O N/A	
	A statement of compliance that all FDA requirements for feed safety have been met and feed mill adheres to FDA GMP's.		
M14	 Lighting Program The lighting system in houses must be designed and maintained to regulate a daily cycle for all hens. The lighting program for each house must be documented and light intensity must be tested quarterly with records on file. The lighting program must provide within each 24-hour period: □ A minimum continuous period of 8 hours of daytime light. ○ The daytime light levels must be an average minimum of 10 lux (1 foot-candle) at the head height of the hens throughout the house, excluding areas in the shade of equipment. ○ Patches of high intensity sunlight or artificial light must be avoided. □ A minimum period of 6 hours of continual darkness or the natural period of darkness, if less. (Note: 'Darkness' refers to the substantial dimming of lighting to allow birds to rest.) ▶ Auditor note: Lighting and light intensity must also be evaluated on-site. See E17-E19. 	O Yes O No O N/A	/25

Bio-security & Sanitation Plans

M15	Bio-security Plan, Structural/Access The structural bio-security plan must be available and include as a minimum:		
	 Description of and maintenance schedule for physical methods for discouraging pests, predators, and wild birds. Description of company bio-security policies and procedures for employees; Description of the policies and procedures for the deterrence of unapproved visitors; and Descriptions of the policies and procedures for approved visitors including the logging of all approved visitors. Non-farm personnel are not permitted on the site unless approved by farm managers, and unless appropriate precautions have been taken, including compliance with the company policy on "downtime" i.e. time away from contact with other poultry. Auditor note: The implementation of the structural bio-security policies and procedures must be evaluated on-site. See E2. 	O Yes O No N/A	/3
	Bio-security Plan, Operational		
M16	 The operational bio-security plan must be available and include as a minimum: The maintenance of outdoor areas adjacent to surrounding buildings to keep vegetation short and tidy within at least 24" from the house (i.e. removing vegetation that provides shelter to pests and predators); Descriptions of policies and procedures for the deterrence and control of pests and predators, maintenance schedules and personnel responsible for baiting and trapping, etc.; The removal of feed sources and the protection of bulk feed and water supplies to reduce the attraction of pests, rodents, mold, etc.; The protocols for personnel working with older flocks to limit contact with pullets; and 	O Yes O No O N/A	/3
	 The provision and maintenance of protective clothing, foot baths, and/or shower facilities for workers, where appropriate. Auditor note: The implementation of the operational bio-security policies and procedures must be evaluated on-site. See E3. 		
M17	Cleaning and Sanitation Plan The Cleaning and Sanitation Plan must be available as part of the overall health plan, and must include: Details for routine/ scheduled cleaning procedures; and Details for cleaning procedures between depopulation and restocking; and	O Yes O No O N/A	/3
	When recommended by the flock veterinarian, houses must be tested negative from infectious agents as specified in the Animal Health Plan.		
M18	Waste Disposal Plan Each farm must maintain a Waste Disposal Plan that details protocols for the safe and proper disposal of medical waste, sharps, carcasses, and other waste that	O Yes O No O N/A	/3
	poses a potential threat to animal and human health and safety.	9 IV/A	

Specific SOPs for Pullets ☐ Pullets must be reared on litter and provided with the minimum space allowance for the adult laving flock per E20, adjusted proportionately based on the pullets' current average weight versus the anticipated average weight of the adult hens. (E.g. White/lightweight pullets require at least 50% X 1.0 = 0.5 square feet per pullet when the average weight of the O Yes pullet is 50% of the anticipated weight of the adult hen.) M19 O No /3 ☐ Feeding and watering systems for pullets must be similar to those in the O N/A laying house. Auditors must be given access to company owned rearing houses during the audit, where applicable. Note: see M39: Beak-Trimming Policy also. O Yes Premises and equipment must be thoroughly disinfected and cleansed before **M20** O No /3 restocking. O N/A \mathbf{O} Yes

O No

O N/A

/3

Elements such as perches and litter/scratch areas must be included in the facilities

so pullets are prepared for the laying house environment.

M21

SOPs for Exterior Access

The American Humane Certified™ Animal Welfare Standards for Laying Hens- Cage-Free provide specifications for different types of cage-free production systems, including those where the birds have access to the exterior. If the production system provides the hens with access to the exterior, the following guidelines must be met.

	Where hens have access to the outside, Exterior Access SOPs must be available		
	and include as a minimum:		
	Inspection of the hens and the outdoor facilities, conducted twice daily as a minimum;		
	Maintenance of required shade and where provided screening to deter predators, rodents, and wild birds; and		
	Schedule for when hens have access to the exterior, i.e. daily procedures for opening/ closing exits from the house (popholes): A company policy must be available that describes the weather		
	conditions for which the birds are provided exterior access, as well as the conditions for which the birds are secured in the house.		
	The birds must be provided access to the outdoor areas for a minimum of 8 hours daily during daylight hours, weather permitting. All exit areas must normally be open during this time, except when precluded by inclement weather conditions.		
	Protection must be provided from predators and wild birds, and birds must be closed in the house at night, when the outside temperatures		
	are excessively cold or hot, and when other adverse weather conditions are expected. Note: Under situations of high risk for avian influenza or other highly pathogenic infectious diseases, birds can remain indoors as recommended by the veterinarian.		
	(Select the following if applicable) If a dust-bathing environment for hens is	O Yes	
M22	provided outdoors, the SOPs must describe the provision and	O No	/10
	maintenance of a suitable substrate for dust-bathing, with access allowed	O N/A	
	for at least 4 hours every day;		
	Where access is provided, outdoor runs:		
	Must be provided at rate appropriate for the flock population that allows for effective management of pathogenic contamination and maintenance of		
	vegetation and/or other ground surfaces;		
	Must be provided with perimeter fences and as appropriate cover/ screening to discourage contact with predators, rodents, and wild birds; and		
	Must be provided with natural or artificial shade to accommodate the number of birds in the exterior, allowing them to spread out;		
	Must not be used for arable cropping, must be maintained with active management to remedy damaged or sodden ground and must be managed to permit vegetation to regrow as the climate allows in order to		
	provide an appropriate cover of living vegetation; The area near the house must be carefully designed and managed to ensure that it is well-drained to limit mud and damaged ground (surfaces		
	such as gravel should be considered in these areas). > Auditor note: Where birds are provided access to the exterior, the physical condition of the exterior space must be evaluated on-site. See E28-E29.		
		1	

Catching & Handling SOPs

	Catching and Handling SOPs must be available and focus on maintaining high standards of animal welfare during depopulation. (See "Depopulation" section)	Refer to "Depopulation" Section for Scoring	- 1-
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Transportation & Processing Plant SOPs

Records of Stockperson Training

The continuing education of personnel who have day-to-day contact with the hens is one of the most important ways to ensure behaviors that support and promote animal welfare. It is important to have documentation confirming personnel training in aspects of flock welfare appropriate to the level of operation.

	Training Documentation Note: applies to all training in this section "Records of Stockperson Training"		
M 23	Documentation must be available confirming that personnel are provided training at orientation, as well as yearly updates/refresher courses (and opportunities for continuing education/ professional development) and specialized training, in aspects of animal welfare appropriate to the level of operation. For all training of personnel: Training must be presented in the workers' native language. Training may include videos, manuals, classroom settings, online instruction, etc. Training must include review of the company SOPs, the <i>American Humane Certified Animal Welfare Standards</i> , and 'hand's-on' experience and evaluations. Training records must clearly define what is expected of each stockperson so that each is fully aware of their duties and responsibilities. Training records must be signed by both the trainer and the trainee, and include the training topic (i.e. orientation, yearly update/refresher course, specialized training, etc.) as well as the training date.	O Yes O No O N/A	/10
M24	Training for All Stockpersons Prior to being given responsibility for the welfare of the hens, all stockpersons must be properly trained. As a minimum, the training program for all stockpersons in direct contact with the hens must include: □ Knowledge of the normal behavior of hens and of the flock, the ability to recognize the signs of good health and welfare and the ability to identify potential problems as early as possible; □ Knowledge of the proper way handle animals in manner that minimizes unnecessary stress to the birds; □ Recognizing the signs of abnormal behavior and fear; □ Recognizing deviations from normal flock activity; □ Understanding the physical and environmental requirements for hens; □ Possessing a basic knowledge of common diseases, illnesses, and injuries, and know when responsible personnel must be notified; □ Understanding the factors that affect litter condition (i.e. moisture, nitrogen content, and slippery, caked litter), and identifing welfare problems associated with poor litter management (e.g. burnt hocks, paw lesions, etc.); and □ Knowing the procedures to be followed in the event of an emergency, i.e. the Emergency Response Plan.	O Yes O No O N/A	/10

	Specialized Training of Stockpersons		
	Documentation must be available for the training of stockpersons to perform		
	specialized duties, with emphasis on animal welfare, optimizing health, and		
	minimizing pain and distress to the birds. Prior to performing procedures that have		
	the potential to cause suffering (e.g. injections and approved beak-trimming), the		
	stockperson must be able to demonstrate to the trainer that they are proficient in		
	performing those procedures. Specialized training includes but is not limited to:		
	Specific training in the correct procedures for performing inspections of the		
	hens; identifying which hens are to be culled/ euthanized and recognizing		
	unusual conditions or behaviors; and the appropriate and timely remedial		
	actions to be taken, either by the direct action of the stockperson or through		
	the notification of the responsible personnel;		
	 Sick hens must be treated immediately, and any hens suffering from 	O Yes	
M25	injury such as open wounds or fractures, or from prolapse of the	O No	/10
	vent, must be segregated and treated without delay, or if necessary,	O N/A	
	humanely euthanized.	O N/A	
	Specific training and certification of the stockpersons' proficiency in approved		
	techniques for euthanasia; and		
	☐ Specific training and orientation for stockpersons responsible for any		
	equipment on which the hens depend, including:		
	 recognizing normal operation of the equipment; 		
	 o perating the equipment competently (e.g., heaters, lighting, 		
	ventilation, flaps/fans);		
	 carrying out routine maintenance to ensure that the equipment is 		
	kept in good working order;		
	 recognizing common signs of malfunction; and 		
	 carrying out any actions in the event of failures. 		
	Training of On-Farm Crews	_	
	The training of on-farm personnel, such as catching and transport or euthanasia	O Yes	
M26	crews, must be documented, and all members of these crews must be provided full,	O No	/10
	detailed, written instructions. Training includes Catching & Handling, Transport,	O N/A	
	and/or Euthanasia protocols.		
	Training of Outside Workers		
	The training for crews outside the producer's control (crews performing beak-		
	trimming, vaccination crews, depopulation crews, transport crews, etc.) must be		
	documented to certify familiarity with and conformance to the standards herein.	O V	
1407	☐ Training must be validated through employee documents and/or Certificates	O Yes	/40
M27	of Conformance.	O No	/10
	Outside workers must be held to the same standards of care as company	O N/A	
	employees. All outside workers must sign and date the company "Employee		
	Code of Conduct" as described in M2, or a similar code of conduct.		
	2 2 2 3 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5		

Inspections of Hens Routine Inspections Records must be on file in the house for a minimum of one year showing that the hens and facilities (including outside areas, where provided) are inspected a minimum of twice daily. These records must: ☐ Identify the person performing the inspection, and the time (AM/PM) and date of the inspection; ☐ Note the numbers of mortalities with reasons stated, if known; and O Yes ■ Note the numbers of culls, with reasons stated. **M28** O No /10 The stockperson performing the inspections must proceed in a careful, O N/A deliberate manner to avoid frightening the hens unnecessarily, i.e. by making loud noises, sudden movements, etc., and must follow a path that allows them to see all of individual hens in the house. During inspections or at any other time, if any bird is found to be in severe pain or is suffering from severe sickness or injury then the bird must be immediately euthanized by qualified personnel. Mortalities found during inspections or at any other time must be removed as soon as possible after discovery and carcasses disposed of properly. Inspections & Maintenance of Equipment **Equipment Inspections** Manual or automatic equipment that is essential to hen welfare, such as waterers, feeders, and fans must be inspected on a daily basis Stockpersons must also perform routine, scheduled maintenance as defined in the SOPs. Where a defect is found (whether on inspection or at any other time): ☐ It must be repaired immediately, and records must be kept of the nature of the defect and how the defect was rectified; or O Yes If the defect cannot be repaired immediately, records must be kept of the **M29** O No /3 nature of the defect and must show that measures as specified in the O N/A SOPs were followed in order to safeguard the hens from suffering unnecessary pain or distress as a result of the defect. Records show that these measures were maintained until the defect was repaired. Routine maintenance must be performed per the equipment manufacturer's recommendations, with records kept. ☐ Where used, shock wires (such as in the corners of houses) must be set to cause no more than momentary and minor discomfort to the birds. **Inspections of Water Systems** Records must be kept showing the following: O Yes ☐ Water availability is checked daily; M₃₀ /3 O No

☐ Water flow rate is monitored and recorded weekly and is verified using

water meters or the graduated cylinder methodology; and

☐ Water lines are flushed between flocks.

O N/A

	Inspections of Auxiliary Power Supply		
M 31	 □ Records must be kept showing that the auxiliary power supply (such as a standby generator), is tested weekly and- unless recommended otherwise by the manufacturer- under load, with the outcome of the test documented. □ Records must show that the auxiliary power supply is available and has sufficient capacity to operate critical equipment such as fans, feeders, waterers, for the duration of the outage. > Auditor note: An Auxiliary Power Supply is not required at sites that rely on manually operated equipment. Where it is required, the auditor must confirm that the Auxiliary Power Supply is available on site and functional. See E11. 	O Yes O No O N/A	/3
	Inspections of Alarm Systems		
M32	 □ For controlled environment houses, records must be kept showing that alarm systems (audible & remote) are tested weekly, with the outcome of the test documented. □ Records must show that these alarm systems are operational even if the principal electricity has failed. Alarm systems for controlled environment houses must be installed and functional for giving notification in the event of an emergency (e.g. during a power failure, high temperatures, water failure, etc.) ► Auditor note: For controlled environment houses, the auditor must confirm that alarm systems are available on site and functional. See E12. 	O Yes O No O N/A	/3
	Ventilation & Environmental Controls		
M33	 For controlled environment houses: Maximum and minimum temperatures must be monitored and recorded daily. Ventilation equipment must be checked daily and maintained for proper operation, with records kept. Ventilation rates must be monitored daily and adjustments made in order to maintain minimum ventilation requirements and to maintain air quality parameters. Documentation on ventilation system must be available that includes information on design, capacity, and CFM rating. A backup plan must be in place to safeguard birds from suffering pain or distress as a result of a malfunction of the ventilation equipment. 	O Yes O No O N/A	/3

M34	 Monitoring of Ammonia Levels by Producer Records must be available showing: □ Results of tests of ammonia levels, measured monthly by or on behalf of the producer at the height of the hens at multiple locations in the house, which are ideally less than 10 parts per million (ppm) but must not exceed 25 parts per million. □ If a monthly ammonia test result was in excess of 25 ppm, records must show that a program of ammonia mitigation was implemented. Along with a description of the steps taken to reduce ammonia levels, the records must show that ammonia testing was performed daily until ammonia levels dropped below 25 ppm. Note: Provisions must be made to ensure that aerial contaminants do not reach a level at which they are noticeably unpleasant to a human observer. Ammonia levels are to be maintained at less than 10 ppm wherever possible. ➤ Auditor note: Air quality and ammonia levels must be evaluated on-site on the day of the audit. See E13-E16. ■ Auditor note: Air quality and ammonia levels must be evaluated on-site on the day of the audit. See E13-E16. ■ Auditor note: Air quality and ammonia levels must be evaluated on-site on the day of the audit. See E13-E16. ■ Auditor note: Air quality and ammonia levels must be evaluated on-site on the day of the audit. See E13-E16. ■ Auditor note: Air quality and ammonia levels must be evaluated on-site on the day of the audit. See E13-E16.	O Yes O No O N/A	/25
M35	Litter Maintenance Plan The SOPs and training manuals must have a section detailing proper maintenance of litter. Litter must: ☐ Allow birds to dust bathe and forage freely; ☐ Be managed and maintained in a dry, friable condition; ☐ Be good quality and of a suitable material and particle size; ☐ Be provided at a depth appropriate for the dilution of feces (recommended to be at least 2 inches in depth of dry litter to allow birds to get to the bottom and move the litter around); and ☐ Be topped (fresh litter must not be placed on top of caked litter.) Also: ☐ Litter must not be wet, infested with insect pests, or otherwise harmfully contaminated; ☐ Litter that is wet or otherwise contaminated must not be introduced into the house; and ☐ Wet litter resulting from accidental flooding must be replaced as soon as practical. > Auditor note: Litter must be evaluated on-site on the day of the audit. See E21-E22.	O Yes O No O N/A	/3

Molting Policy

101016			
M36	Hens must not be induced to molt by withholding feed and/or water. → Auditor note: select only as appropriate: □ Flocks are not induced to molt. (If flocks are not induced to molt, select this bullet, skip remaining bullets, and mark as "Yes" to this audit item. Otherwise, leave unselected and proceed to next bullet.) OR □ Flocks are induced to molt. □ Methods for inducing a molt must not include the withholding of feed and/or water and must meet current recommendations for non-feed and non-water withdrawal molting per the American Veterinary Medical Association (AVMA). □ Records must be kept of any molting program, and must show that only methods in accordance with the AVMA were used.	O Yes O No O N/A	/3
M37	Mortality Levels During Non-Feed/ Non-Water Withdrawal Molting If the mortality level within a house is in excess of 0.5% in 24 hours for three successive days during the non-feed/ non-water withdrawal molting, a veterinary investigation must be made to determine the cause and if necessary to remedy the problem.	O Yes O No O N/A	/3

Backfilling Policy Flocks must not be back-filled to replace mortalities without prior approval from the American Humane Certified program. > Auditor note: select only as appropriate: ☐ Flocks have NOT been back-filled. (If flocks have NOT been back-filled as confirmed by a review of records, select this bullet, skip remaining bullets, and mark as "Yes" to this audit item. Otherwise, leave unselected and O Yes proceed to next bullet.) **M38** O No /3 OR O N/A ☐ Flocks have been backfilled. Documentation is available confirming that the specific instance of back-filling was reviewed and approved by the American Humane Certified program. Note: back-filling will only be considered for approval for extreme events such as a natural disaster, disease, or other catastrophes.

Beak-Trimming Policy Outbreaks of injurious feather-pecking and cannibalism are possible in Cage-Free systems, and this harmful behavior may quickly affect a considerable proportion of the flock if not addressed. For this reason, though the practice of beak-trimming/tipping is undesirable, it is permitted only as a preemptive measure to mitigate the risks of injurious featherpecking and cannibalism if beaks are left intact. Auditor note: select only as applicable: Beak-trimming/tipping is NOT performed routinely on the birds, either at the hatchery, or on-site. (If true, select this bullet, skip the following bullets, and mark "Yes" to this audit item. Otherwise, leave blank and proceed to the next bullets.) **OR** Beak-trimming/tipping is performed routinely on the birds. Where this is the case, the producer must have a Beak-Trimming Policy that states: Beak trimming/ tipping may only be performed where there is a concern about cannibalism. Beak trimming/ tipping must not be performed to prevent feed wastage. Where performed, the pullets' beaks should be tipped, i.e. blunted. where possible. Otherwise, beak-trimming must remove no more than 1/3 of the upper and lower beaks, as measured from the tip to the entrance to the nostrils. Pullets which have been recently trimmed/ tipped must be monitored to ensure that they are consuming adequate feed and that they are able to use the waterers. Pullets that were recently trimmed/ tipped must not be exposed to other O Yes high-stress procedures such as transport or vaccination. *Note: it is* **M39** O No /25 recommended that Vitamin K and C are added to the water before and after beak-trimming, and that the hens are provided with additional feed O N/A 1 week following. (Select only if applicable) If pullets are sourced from a hatchery that performs the beak-trimming/ tipping: ☐ Beak trimming/ tipping must be performed within the first 24 hours of life using infrared laser equipment; and ☐ Documentation must be available from the hatchery confirming that beak-trimming/ tipping was performed by trained personnel using the proper equipment and per all requirements detailed in this Beak-Trimming Policy. (Select only if applicable) If performed on-site: ☐ Beak-trimming/ tipping must be performed only by trained personnel using approved procedures and appropriate, wellmaintained equipment. Records must be kept of: the names of the stockpersons who have undergone training for the correct beaktrimming/ tipping procedures; the name of the trainer; confirmation that the trainees' competence in performing the procedure was validated by the trainer, including proper techniques and proper use of any equipment; and the date(s) that the training occurred. ☐ Beak trimming/ tipping must be performed no later than 10 days of age by the use of a machine with a blade and cauterizer, to minimize pain and stress. Beak trimming on older birds, including 'touch-up' trimming, must not be performed as a matter of course. Note: The producer should take care when selecting birds to avoid genetic strains with undesirable traits, particularly aggressiveness and a tendency to feather peck.

	Action Plans for Deterring Injurious Feather-Pecking and Cannibalism The producer must have plans in place to discourage the spread of injurious feather-pecking and cannibalism. If outbreaks of injurious feather-pecking and cannibalism. do occur: Methods to discourage the spread of injurious feather-pecking and		
	cannibalism must be conducted without delay. Artificial appliances (such as blinkers attached to the beak or nostrils, or contact lenses) designed to stop injurious feather-pecking and cannibalism must not be used.		
M40	□ The producer must notify the American Humane Certified™ program that the problem exists and must explain the steps that the producer proposes to take in order to mitigate the problem, and the producer must provide regular updates to the American Humane Certified program regarding the success of the mitigation.	O Yes O No O N/A	/10
	Methods should include removing the offending birds if they are identifiable and segregating injured birds as first steps, followed by reducing light levels and providing distractions/ enrichments to the birds and/or providing additional perches or panels so that subordinate hens can retreat.		
	If these measures still do not mitigate the problem, the producer must contact the American Humane Certified™ program for additional recommendations.		
	The American Humane Certified™ program will not consider beak-trimming of older birds except as a method of last resort if other measures fail.		

Euthanasia Policy

M41	euthana such as be cons A Eutha routine a	hanasia Policy includes provisions for routine euthanasia (culls), end-of-flock sia, and emergency euthanasia (including mass disposal during disease outbreaks for highly pathogenic Avian Influenza). Euthanasia and disposal of carcasses must istent with applicable local, state, and federal regulations. nasia Policy must be available that includes provisions for humane and timely, and emergency, euthanasia. This policy must include: Only properly trained farm personnel or the flock veterinarian are to perform euthanasia. Training records that identify: the names of the stockpersons who have undergone training; the name of the trainer; the specific method(s) of euthanasia covered in the training; confirmation that the trainees' competence in performing the procedure was validated by the trainer, including proper techniques and proper use of any equipment; and the date(s) that the training occurred. Procedures stating that: If there is any doubt as to whether euthanasia is required: the veterinarian or properly trained personnel must be called at an early stage to advise whether treatment is possible; OR If the veterinarian or properly trained personnel determine that an animal is in severe, uncontrollable pain or is unable to move on its own accord, then the animal must be promptly euthanized to prevent further suffering. For euthanasia methods requiring equipment: records showing that equipment has been maintained per the manufacturer's recommendations and that it is required to be stored securely, protected, and kept clean. The approved methods of euthanasia that are to be used for each age group of birds and under what circumstances, i.e. for routine culling or for emergency euthanasia for flocks. These methods must be performed promptly to prevent further suffering and must comply with the latest edition of the American Veterinary Medical Association's AVMA Guidelines for the Euthanasia of Animals. The farm performs one or more of the following approved methods of on-farm euthanasia (select as approp	O Yes O No O N/A	/50
		and the procedure used. Routine, on-farm disposal of flocks at the end of the production cycle must meet		
	_	outlet through which all such carcasses are disposed, unless carcasses are disposed of on-farm, in which case records are kept of the disposal method. Disposal must meet all state, local, and/or federal regulations.		
		g stated here is intended to discourage the prompt diagnosis and private treatment of any ill or injured bird.		

On-Farm/ Feed & Water

Hens must be provided with a wholesome diet free from hunger, thirst, and malnutrition by providing ready access to fresh water and a diet that maintains full health and promotes a positive state of well-being. Feed and water must be distributed in such a way that the hens can eat and drink without undue competition.

Feed

		Selection	Score
FW1	Feed Access & Feed Space ☐ The hens must be fed a wholesome diet that is fed to them in sufficient quantity to maintain them in good health and to satisfy their nutritional needs. The hens must have unrestricted, daily access to feed, except prior to depopulation or as required by the flock veterinarian. ☐ Per each hen, there must be a minimum of: (select only as applicable) ☐ 1.5 linear inches of feed trough when double-sided straight troughs are used; and/or ☐ 3.0 linear inches of feed trough when only one side of trough is accessible; and/or ☐ 1.5 perimeter inches of circular feeder space when round pans are used. ➤ Auditor note: ☐ Calculated linear inches per bird (e.g. "1.51 inches DS trough")	O Yes O No O N/A	/50
FW2	Feed must be fresh and not left in a contaminated (i.e. moldy, wet, soiled with rodent feces, etc.) or stale condition.	O Yes O No O N/A	/3
FW3	Even Distribution of Feed The hens must not have to travel more than 26 feet in the house to reach feed. Note: Feed must be distributed evenly throughout the housing system to minimize competition among birds. Particular attention must be given to the provision of feed in areas frequented by subordinate hens.	O Yes O No O N/A	/3

Water

	Water Access & Waterers		
	The hens must have continuous access to an adequate supply of clean, fresh drinking water at all times.		
FW4	 □ Waterers must be provided at the following minimum rates: (select only as applicable) □ 1 nipple per every 10 hens (i.e. no more than 10 hens per nipple); and/ or □ 0.5 inches of trough space per hen when both sides of the trough are accessible; and/ or □ 1.0 inches of trough space per hen when only one side of the trough is accessible; and/ or □ 0.4 perimeter inches of space per hen when round drinkers are used, OR per manufacturer's specification for bell-type drinkers. ➤ Auditor note: 	O Yes O No O N/A	/50
	Calculated waterer per bird		
	(e.g. "1 nipple per 9.8 birds")		
	 □ Waterers must be placed at optimum height (per manufacturer's guidelines) for the size and age of the birds and must be of an appropriate design. □ At the time of the audit, no more than 10% of waterers may be inoperable. Note: Where new drinking systems are being installed, no open water systems are 		
	to be used that allow water spillage and soaking of litter.		
FW5	Emergency Water Supply On-site provisions must be in place to provide clean, fresh water for the duration of the outage during a shut off or failure of the main water supply, including freezing conditions.	O Yes O No O N/A	/10
	Even Distribution of Water		
FW6	The hens must not have to travel more than 26 feet to access a drinking point. The distribution of nipple or drinker lines and spacing of lines and bell drinkers must follow a regular, uniformly distributed pattern to ensure that all birds have access. Particular attention must be given to the provision of water in areas frequented by subordinate hens.	O Yes O No N/A	/3

On-Farm/ Environment

The environment in which the hens are kept must take into account their welfare needs and provide the best husbandry approaches; meet all governmental regulations; be designed to protect them from physical and thermal discomfort, fear, and distress; and allow them to perform their natural behaviors. All equipment and fixtures must be selected, installed, and maintained to optimize the well-being of the flock. The hens must be protected from pain, injury, and disease and their environment must be conducive to good health.

Buildings

E1	A copy of the current <i>American Humane Certified™ Animal Welfare Standards for Laying Hens- Cage-Free</i> must be available on-site in either written or electronic form as a reference for all stock-keepers/ workers in the facility.	O Yes O No N/A	/3
E2	Auditor Evaluation of Bio-security, Structural/Access Structural bio-security must be evaluated by the auditor onsite: □ Physical methods for the deterrence of pests, predators, and wild animals must be in place. (May include elements such as: perimeter fencing, overhead netting in yards, screening of drains/vents/ openings, etc.); and □ Physical methods/ controls for approved visitors and the deterrence of unapproved visitors must be in place, including: □ Signs posted at the farm and/or house entrances that provide instructions and information for farm personnel and approved visitors regarding bio-security procedures; □ Property gates and/or secured houses and/or other physical methods to restrict entry; and □ Logging of all approved visitors. Non-farm personnel are not permitted on the site except by approval from farm managers, and unless appropriate precautions have been taken, including compliance with the company policy on 'downtime', i.e. time away from contact with non-farm birds.	O Yes O No O N/A	/10
E3	 Auditor Evaluation of Bio-security, Operational Operational bio-security must be evaluated by the auditor onsite: □ The vegetation adjacent to surrounding buildings in outdoor areas must be in a short and tidy condition within at least 24" from the house; □ Pest control methods such as baiting and trapping must be in place and functional; □ Bulk feed and emergency water sources must be covered and protected, and other potential attractants of pests, rodents, mold, etc. must be removed (i.e. open trash cans with food waste or other items not necessary to the operation of the house); and □ Protective clothing, foot baths, and/or shower facilities for workers and approved visitors must be provided, where appropriate. 	O Yes O No O N/A	/10

E4	Emergency Contact Information (or Emergency Response Plan) Emergency Contact Information or the Emergency Response Plan must be posted at the entrances to all houses or at an on-site central location, with the exception that emergency information may be posted at a central office or the main office if the office is located on the same site as the facility. This must include: □ Emergency information and numbers, i.e. relevant information for the responders about the site as needed, contact number for fire department, local utilities, etc.; □ Procedures to ensure that responsible individuals (and alternates, if necessary) can be notified. This should include primary and alternate contact numbers for these individual(s) responsible for reacting to emergencies, i.e. farm workers/ managers, family members, and/or owner as appropriate. Note: it is recommended to provide contact numbers for at least three responsible workers and/or family members when possible, and a predefined calling schedule to ensure that all responsible parties may be contacted if necessary; and □ Contingency plans and precautions to cope with emergencies in order to safeguard the welfare of the animals, and the procedures to be followed by those discovering an emergency such as fire, floods, storms or other severe weather, interruption of power or water, etc. > Auditor note: If the house is located on the same property as the main office, Emergency Contact Information or the Emergency Response Plan may be posted at the main office instead of the house. See M6.	O Yes O No O N/A	/10
E5	The physical environment must take into consideration the safety of the hens, including but not limited to: There must be no sharp edges, projections, protrusions, damaged partitions, etc. that are likely to cause injury or distress to the birds.	O Yes O No O N/A	/3
E6	Electrical equipment must be: Inaccessible to the birds; Well-insulated and properly grounded; and Safeguarded from rodents.	O Yes O No O N/A	/3
E7	With the exception of insecticidal preservatives, the birds must have no possibility to come into contact with paints, wood preservatives, disinfectants, or other toxins.	O Yes O No N/A	/3
E8	Where used, euthanasia equipment must show no obvious signs of neglect, i.e. rust, dirt and grime, and must be stored in a secure location protected from the elements.	O Yes O No O N/A	/3
E9	Housing and equipment must be designed so that the hens can be readily inspected during daily observations.	O Yes O No O N/A	/3
E10	 The house design must allow effective cleaning to prevent the significant buildup of parasites and other pathogens. Internal walls must be smooth, and constructed of a durable material capable of withstanding cleanout procedures. 	O Yes O No O N/A	/3

Auxiliary Power & Alarm Systems Auditor Evaluation of Auxiliary Power Supply An auxiliary power supply, such as a standby generator, must be available and functional. O Yes E11 O No /10 Auditor note: An auxiliary power supply is not required at sites that rely on O N/A manually operated equipment. Otherwise, a stockperson must demonstrate to the auditor that the auxiliary power supply is available and functional. Alarm Systems For controlled environment houses, alarm systems (audible & remote) must be installed, functional, and operate even if the principal electricity has failed. O Yes E12 O No /3 <u>Auditor note</u>: For controlled environment houses, a stockperson must O N/A demonstrate that the alarm systems are available and functional. Thermal Environment & Ventilation The hens must be maintained in a thermally comfortable environment at all times. O Yes E13 /10 O No Auditor note: The hens must not show signs of being too cold or too hot. O N/A **Automatic Ventilation Systems** Where automatic ventilation systems are used, there must be: ☐ An alarm that will give adequate warning of the failure of that system to function properly. The alarm must operate even if the principle electricity O Yes E14 supply to it has failed. O No /3 Additional equipment or means of ventilation (whether automatic or not) O N/A which, in the event of such a failure of the ventilation system, will provide adequate ventilation so as to prevent the birds from suffering unnecessary distress as a result of the failure. Side Curtains (select as applicable) ☐ If automatic side curtains are installed, these must open automatically in the O Yes event of power failure or high temperature, with record of doing so. E15 O No /3 Automatic side curtains must be functional and tested. O N/A ☐ If manual side curtains are installed, the SOPs must require the side curtains to be opened manually in the event of an emergency condition (high temperature, etc.) **Auditor Measurements of Ammonia Levels** Ammonia levels, measured by the auditor at the height of the hens at multiple locations in the house, must not exceed 25 parts per million. O Yes Auditor note: Measure ammonia levels at the height of the hens at a E16 minimum of 5 random locations in the house. No location may exceed 25 O No /25 O N/A Measured maximum ammonia in PPM (must be ≤ 25 ppm)

Average house ammonia in PPM

Lighting **Auditor Evaluation of Lighting** Light levels as measured by the auditor must provide an average minimum illumination of 10 lux (1 foot-candle) throughout the hen house. O Yes Auditor note: the light levels must be checked at the level of the hens at a E17 minimum of 5 random locations throughout the house and the results /25 O No averaged. Locations that are in the shade of equipment should not be O N/A included in the sampling. Measured average light level in foot-candles O Yes Patches of high-intensity artificial or natural light must be avoided in a house. E18 O No /3 Artificial lights must be located throughout the house to cast light evenly. O N/A O Yes Adequate lighting, whether fixed or portable, indoors or outdoors, must be available E19 O No /3 to enable the hens to be thoroughly inspected at any time.

O N/A

Space Allowance & Density Rates

All hens must have sufficient freedom of movement to be able to stand normally, turn around, and stretch their wings without difficulty. They must have sufficient space to be able to perch or sit quietly without repeated disturbance.

ropea	ted distarbance.		
	Space Allowance in Indoor Housing For the purposes of calculating allowable hen density rates, usable floor area shall include the main floor and litter area, plus any elevated floor areas/ tiers with at least 17.7 inches (45 cm) of clear headroom underneath, but shall exclude nest areas and any outside area, if applicable.		
E20	 (select only as applicable) In a house with an all-litter floor, a minimum space allowance of 1.5 square feet per hen must be allocated to allow performance of normal behavior and the natural clustering of hens. In a house with a perching/roosting area over a droppings pit/belt, and for multi-tier systems, the minimum space allowance is: 1.2 square feet per hen for brown egg layers and other medium weight birds; or 1.0 square feet per hen for White Leghorns and other light weight birds. Auditor note: Calculated square feet of usable area per white or brown hen (e.g. "1.23 sf per brown hen") 	O Yes O No O N/A	/50

Floor & Litter

E21	Hens must have access at all times to a well-maintained litter/ scratch area within the house. A minimum of 15% of the total usable area of the house (excluding nest space) must be devoted to litter area. Litter must be of a proper substrate to allow for dust-bathing. Litter that is wet, infested with parasites, or otherwise harmfully contaminated must be immediately removed and replaced. Litter that is wet or otherwise contaminated must not be introduced into the house. **Auditor note:** Percentage of litter (ratio of litter to total usable area including litter) in house	O Yes O No O N/A	/25
E22	Auditor Evaluation of Litter/ Litter Squeeze Test Litter must be maintained in a dry and friable condition. Litter quality must be evaluated by the auditor in at least three random locations. **New Intermediate Process **Auditor note: Litter quality must be checked at three random locations. **Where litter is located near misting equipment, the top surface of the litter should be moved aside. When litter is squeezed in the hand, it should not form a clump, and there should be no free water that is released. If no free water is released and the litter crumbles easily, score "Yes" on this item, otherwise the litter is too wet, and score "No" on this item.	O Yes O No O N/A	/25

Nest Areas ☐ Nests must be provided to the laying hens (*select as applicable*): ☐ If individual nest boxes are installed, a minimum of one functional nest must be available per 5-7 hens. ☐ If colony nests are installed, there must a minimum area of 9.0 square feet of nest per every 100 hens (10.76 square feet per 120 hens). Auditor note: O Yes Calculated hens per nest OR sq. ft. per 100 hens **E23** O No (e.g. "1 nest per 4.7 hens" or "9.2 s.f. per 100 hens") /50 O N/A ☐ Nestboxes must be enclosed and/or provide curtains and/or have dividers so that hens wanting privacy can find it. ☐ Nestboxes must have a floor substrate that encourages nesting behavior. This is especially important at the start of the lay when provision of an appropriate substrate will encourage the pullets to use the nest boxes. Nests must have nest pads or a nest substrate (placed to a depth of 2" to 4"), either of which must be maintained in a clean condition. O Yes Entry perches or slatted ramps must be present and in good repair to allow use **E24** O No /3

O N/A

Multi-tier Systems

of all available nests.

E25	Systems are considered to be 'multi-tier' when elevated platforms are included in the usable area calculations, and when the areas of the elevated platforms are 55% or more of the area of the main floor (excluding nest). For multi-tier systems, the following standards must be followed: □ Feeders and waterers must be provided at the elevated areas, at a rate proportional to the total elevated area. □ Elevated tiers must be equipped with manure belts or must be located to reduce soiling of hens below. □ Clear head height between tiers (i.e. distance from top of floor below to the underside of the droppings belt above) must be at least 17.7 inches (45 cm). □ Maximum distance from top of floor to top of next tier must not exceed 39.4 inches (100 cm). □ Tiers must be arranged so that hens do not need to descend at an angle steeper than 45 degrees from tier to tier. Note: Where tiers are arranged adjacent to one another, the horizontal spacing between these adjacent tiers must be such to allow the hens to traverse the gap easily, without an increased risk of injuring themselves. Therefore, it is recommended that the horizontal spacing between adjacent tiers is less than 31.5 inches (80 cm).	O Yes O No O N/A	/10
E25	Tiers must be arranged so that hens do not need to descend at an angle steeper than 45 degrees from tier to tier. Note: Where tiers are arranged adjacent to one another, the horizontal spacing between these adjacent tiers must be such to allow the hens to traverse the gap easily, without an increased risk of injuring themselves. Therefore, it is recommended that the horizontal spacing between adjacent tiers is less than	O No	/10
	To reduce the risk of the birds injuring themselves, the system design should be modified if necessary e.g. by decreasing the spacing between adjacent tiers or by adding panels to discourage movement between adjacent tiers.		
	Note: The AHA Scientific Advisory Committee will be taking into consideration the issue of whether and for what period of time hens can be temporarily confined to their cages in cage-free systems, either at the beginning of the laying cycle or for prescribed periods during the day or night		

Perches

	Develope and the control of the developed of the develope	1	
E26	Linear perches (such as plastic or steel dowels) must be provided. There must be at least 6 linear inches per hen. (The alighting rail immediately in front of the nest boxes may be included.) Perches must be sized to allow the hens to grasp the roost effectively (from 1 to 1 % inches (25 to 45 mm) in width/ diameter). (Select if applicable) If the edge of an elevated floor/ tier is of an appropriate size as noted above (the hens are able to grasp the floor edge to roost effectively) then the floor edge itself may be counted towards satisfying the perch requirement. Other than floor edges as noted above, perches must be elevated above the adjacent floor surface. (Note: supports for the elevated perch must lift the bottom of the perch at least 1" (2.5 cm) above the adjacent floor surface. Perch supports must be spaced to avoid excessive deflection when the hens are roosting on the perch.) At least 20% of the required perches must be raised higher to allow hens to evade aggressors (16 inches (40.5 cm) to 39.4 inches (100 cm) above the adjacent floor). All perches must be located at least 12 inches (30 cm) measured horizontally from the wall or from adjacent perches. There must be at least 9.5 inches (24 cm) of clear height above perches with the exception of perches over internal feed troughs, which may have a minimum of 7.9 inches (20 cm) of clear head height above. Perches with reduced clearance must not exceed 50% of the total perch requirement. In multi-tier systems, linear perches must be immediately accessible to the birds at the level of the elevated tiers. These linear perches must be provided at a rate proportional to the area of the elevated tier. Calculated linear perch per hen (e.g. "6.1 inches per hen") Note regarding phase-in period for perch space requirement: Points will be credited toward the perch space requirement if: 1. By January 1, 2016, at least 2" per bird is provided by a combination of linear rods, dowels, or the edge of an elevated floor/tier, and; 2. By January 1	O Yes O No O N/A	/10
E27	 Additionally, perching surfaces must: Have a gap of no less than 0.5 in. on either side of any perch to allow hens to grip the perches without risk of trapping their claws; Be of non-slip material and shall have no sharp edges; and Be of an easily cleaned, non-porous material that doesn't harbor parasites. Also, If tubes are used for perches, they must be solid or capped on the ends. 	O Yes O No O N/A	/3

Auditor Evaluation of Exterior Access

The American Humane Certified™ Animal Welfare Standards for Laying Hens- Cage-Free provide specifications for different types of Cage-Free production systems, including those where birds have access to the exterior. If the production system provides the birds with access to the exterior, the following guidelines must be met.

	Exterior Access For all types of exterior access, the following minimum guidelines must be met.		
E28	 Outdoor Runs (<i>Porches/etc.</i>) Where access is provided, outdoor runs: ☐ Must be provided at rate appropriate for the flock population that allows for effective management of pathogenic contamination and maintenance of vegetation and/or other ground surfaces; ☐ Must be provided with perimeter fences and as appropriate cover/screening to discourage contact with predators, rodents, and wild birds; and ☐ Must be provided with natural or artificial shade to accommodate the number of birds in the exterior, allowing them to spread out; ☐ Must not be used for arable cropping, must be maintained with active management to remedy damaged or sodden ground and must be managed to permit vegetation to regrow as the climate allows in order to provide an appropriate cover of living vegetation; ☐ The area near the house must be carefully designed and managed to ensure that it is well-drained to limit mud and damaged ground (<i>surfaces such as gravel should be considered in these areas</i>). ➤ Auditor note: Where birds are provided access to the exterior, the physical condition of the exterior space must be evaluated on-site. 	O Yes O No O N/A	/25
E29	 Exit Areas to the Outside (Popholes) Exit areas to the outside: Must be evenly distributed across any building walls that have openings to the exterior, with a minimum of two openings. (Note: for a typical long barn, exits to the exterior are not required on the short end walls. Exits should be provided on the long side walls facing the provided exterior spaces); Must be provided at an adequate rate to ensure the free movement and ready, unrestricted access of birds into and out of the house and limit undue crowding of birds around the openings; and Must be a minimum of 13.8 inches high by 15.8 inches wide (35 cm by 40 cm) to allow the passage of more than one hen at a time. 	O Yes O No O N/A	/10

Depopulation

Auditor note: This section must be scored for all audits. If depopulation is not occurring during the time of the visit, questions in this section must be addressed through Certificates of Conformance (COCs), review of records, and/or SOP's.

Catching & Handling SOPs

The Catching and Handling SOPs must be available and include the following protocols:

		Selection	Score
D1	 Training of Catch & Loading Crews □ All personnel involved in catching and handling of birds must have received proper training to verify competence and full awareness in their duties and responsibilities. □ Managers must provide the catching staff full and detailed written instructions for catching, handling, loading, and unloading. 	O Yes O No O N/A	/3
D2	Animal Welfare Officer An Animal Welfare Officer (AWO) must be designated and present for each flock depopulation. The AWO is responsible for supervising, monitoring, and maintaining high welfare standards throughout the depopulation process.	O Yes O No O N/A	/3
D3	 Water and Feed Withdrawal ☐ Hens must be provided water up to the time when catching begins. ☐ Hens must be provided feed up to 1 hour prior to the time when catching begins. ☐ When transported, hens must not be deprived of feed for more than 16 hours in total, including the period up to the time of processing. 	O Yes O No O N/A	/25
D4	Where possible, feeders, waterers, and other obstacles must be raised or removed from the house prior to catching to minimize the risk of bruising.	O Yes O No O N/A	/3
D5	Catching must take place in low lighting to minimize birds' fear reactions. It is recommended that catching be done at night or early morning.	O Yes O No O N/A	/3
D6	Catching, Carrying, and Loading When possible, the hens should be caught individually and supported by both hands in an upright position. Where this is impractical, no more than three birds are to be carried in one hand. Birds must be held by both legs at all times, and never by the wings or the neck. Birds must be handled as minimally as possible, and must be placed directly into the transport coop or the approved euthanasia receptacle within 20 seconds of being caught, The catch supervisor must check that all birds are upright in the transport coop or euthanasia receptacle, that no appendages are caught in the coop or receptacle doors, and that the birds are not piled atop one another.	O Yes O No O N/A	/10
D7	 □ Actions must be taken to prevent the hens from injuring one another due to overcrowding/ piling. □ Where birds are at risk for injury due to overcrowding/ piling, the house lights must be raised to allow the birds to spread out calmly and quietly, and given time to settle before catching is resumed. 	O Yes O No O N/A	/3

D8	Adequate, draft-free ventilation at bird height must be provided for uncaught birds up to time of loading.	O Yes O No O N/A	/3
D9	Access routes to the chicken house must be adequately designed and maintained to permit the safe passage of transport vehicles/ euthanasia receptacles.	O Yes O No O N/A	/3
D10	Unfit birds must not be transported but instead must be immediately euthanized by trained personnel.	O Yes O No O N/A	/3

End-of-Flock Euthanasia

> Auditor note: This section applies only to on-farm end-of-flock euthanasia. If hens are to be transported off-site, mark "N/A" and proceed to next section.

D11	For routine, on-farm disposal of flocks at the end of the production cycle using CO ₂ , there must additionally be full documentation of the procedure used including records for the amount of gas used. Refer to the latest UEP standards "Guidelines for Euthanasia and On-Farm Depopulation of Entire Flocks" for more information regarding required protocols and documentation in order to demonstrate full compliance with the UEP.	O Yes O No O N/A	/25
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- Auditor note: If spent hens are euthanized on-site, the following sections of "Transport" and "Processing" should be scored "N/A". These sections only apply to the transport of spent hens off-site for processing. Where hens are transported off-site, items in these sections MUST be scored and addressed through review of the outside company's SOPs and through Certificates of Conformance (COCs).
- > Refer also to "Pass/ Fail Auditor Evaluations" item "P/F 2" below.

Transport

Animal transport systems must be designed and managed to ensure hens are not caused unnecessary distress or discomfort. The transport and handling of hens must be kept to an absolute minimum. Personnel involved in transport must be thoroughly trained and competent to carry out the tasks required of them.

Transport SOPs

The technology is now becoming available to monitor temperature and humidity on board transport vehicles. This allows drivers to take appropriate action to maintain ideal conditions for birds. The American Humane Association encourages the use of such equipment, and will monitor the development of such technology and review its use for future inclusion in these standards.

	·			
T1	All personnel in charge of transportation and transport equipment, including non-employees, must be trained in the proper handling of hens when loading and unloading them and while in transit. This must be verified through SOPs or Certificates of Conformance (COCs).	O	Yes No N/A	/3
T2	Noise levels from all sources must be minimized as much as possible during loading, unloading, and transport.	O	Yes No N/A	/3
Т3	In periods of hot weather, hens must be transported at night or in the coolest part of the day or systems must be in place to provide cooling during load out of the birds.	O	Yes No N/A	/3
Т4	 The transport SOP's must address when high ambient temperature or high humidity poses a threat of heat stress to the birds during catching, loading, and unloading. The SOPs must describe appropriate actions to take to reduce the risk of heat stress on the birds, including the receipt of weather forecasts of the expected temperature, supplemental ventilation, etc. 	•	Yes No N/A	/3
Т5	Hens reared in houses with tunnel ventilation must be pre-adapted to warmer temperatures if they are transported during hot weather.	•	Yes No N/A	/3
Т6	The transport SOP must identify steps to be taken to shelter and protect the birds when they are transported during extreme weather.	•	Yes No N/A	/3
Т7	The transport SOPs must address procedures to be followed in the event of an emergency, such as an accident.	•	Yes No N/A	/3
Т8	Every effort must be made to ensure journeys are completed without unnecessary delays, i.e. drivers must be aware of any potential traffic problems and plan their journey accordingly.	•	Yes No N/A	/3
Т9	The person supervising the catching and loading of birds must work closely and coordinate with the processing plant to minimize the time birds spend waiting on the vehicle.	•	Yes No N/A	/3
T10	If it is necessary to keep birds on a stationary vehicle, the driver must take action to avoid thermal stress to the birds.	0	Yes No N/A	/3

Processing

All processing systems must be designed and managed to ensure that poultry are not caused unnecessary distress or discomfort. The pre-slaughter handling of hens must be kept to a minimum. Personnel involved in slaughter must be thoroughly trained and competent to carry out the tasks required of them.

> Refer also to "Pass/ Fail Auditor Evaluations" items "P/F 3" & "P/F 4" below.

Processing Plant Records

		Selection	Score
P1	Records of DOAs All transport deaths and injuries must be recorded and reported to the AWO and the farm manager before the next consignment from the same source is collected. Records must be made available to the auditor. Where mortalities during transport are traced to a single cause, prompt action must be taken to prevent further deaths, injury, or suffering from occurring. Average levels of transport mortality (DOAs) above 0.2% in any three-month period or above 0.5% in any 24 hour period must be investigated to determine the cause and immediate remedial actions must be implemented. Records must be available describing the remedial actions that were taken and must show that for subsequent instances of transport, DOAs were within permissible levels.	O Yes O No O N/A	/10

Processing Plant SOPs

Processing Plant SOPs must be available and include the following protocols:

P2	Animal Welfare Policy The Processing SOPs must include an Animal Welfare Policy. This policy must include written procedures with regard to maintaining welfare of the birds in the processing plant, including the responsibilities and duties of staff and emergency procedures and contingency plans. The animal welfare policy must be regularly reviewed and updated.	_	Yes No N/A	/10
P3	Animal Welfare Officer Managers must appoint at least one trained Animal Welfare Officer (AWO), who is responsible for the implementation of the animal welfare policy. A number of processing plants have installed closed circuit television (CCTV) monitors within the holding and slaughter areas. This allows those responsible for animal welfare including the AWO to ensure that welfare standards are maintained. The installation of CCTV systems is recommended by the American Humane Association.	000	Yes No N/A	/10
P4	Staff Training Managers, in conjunction with the AWO, must develop and implement a training program for all staff handling and slaughtering birds. They ensure that staff members are properly trained to carry out their duties and are competent to perform them. Records of staff training must be available.	0	Yes No N/A	/3

P5	The AWO must make frequent checks throughout the day to ensure that birds are being effectively stunned and are insensible throughout the slaughter operation. Where this is not the case, immediate remedial action must be taken.	0	Yes No N/A	/3
P6	All transport coops must be examined on arrival at the slaughterhouse to identify any birds suffering from injury, heat or cold stress. Immediate action must be taken to prevent suffering and ensure that similar occurrences are prevented.	\mathbf{O}	Yes No N/A	/3
P7	The person in charge of any premises must ensure that any bird awaiting slaughter is: Protected from direct sun and from adverse weather, i.e. wind, rain, hail, snow, etc.; Provided with adequate ventilation- temperature and humidity in the holding area and within chicken loads must be regularly monitored and controlled; Immediate action must be taken to remedy conditions if any birds are found to be suffering from heat or cold stress.	0	Yes No N/A	/3
Р8	The hens must be placed in a thermally comfortable holding area immediately on arrival at the processing facility.))	Yes No N/A	/3
Р9	The holding area should have reduced or blue lighting, or if outdoors, it must have proper shade/protection from direct sunlight.		Yes No N/A	/3
P10	Once birds have arrived at the premises at which they are going to be slaughtered, they must not be moved on to other premises. Standby equipment, e.g. a generator, must be available for emergency breakdowns.	0	Yes No N/A	/3
P11	All hens must be slaughtered as soon as possible but no later than 10 hours after arriving at the processing facility.		Yes No N/A	/3
SOPs	for Shackling, Stunning, and Bleeding			
P12	Conveyor System Birds must be unloaded from the coops onto the conveyor belt in a way to minimize injury and distress to the birds: The operator at the unloader must proceed slowly and is responsible for ensuring that the coop doors open properly and no birds are caught on or left in the coops. If birds are caught or left in the coops, they must be carefully removed by carrying the bird's body or by both legs.	0	Yes No N/A	/3
P13	The shackling line must be located in a closed area, and the belt on the line must include a fence to prevent birds from falling off. Where loose birds are found they must be taken immediately to the hanging area or, if injured, immediately euthanized away from the line.))	Yes No N/A	/3
P14	Processing plant managers must ensure that sufficient personnel are employed on shackling lines at all times to ensure due care and diligence.		Yes No N/A	/3
P15	Personnel working on the shackling lines must be rotated frequently to avoid fatigue.		Yes No N/A	/3
P16	Shackling teams must be thoroughly trained to handle the birds in such a way as to avoid injury.	0	Yes No N/A	/3

P17	Appropriate measures must be taken to prevent wing flapping and birds raising their heads before reaching the stunning bath, i.e. the use of a breast bar, curtains, reduction in noise, low light intensity, running a hand down the bird's back at shackling.	0	Yes No N/A	/3
P18	Shackles must be of a size and type, and the slaughter line run at a speed, that permits the birds to be hung properly without causing unnecessary pain or distress.	0	Yes No N/A	/3
P19	Birds must be hung on the shackles by both legs.	0	Yes No N/A	/3
P20	The birds must not be suspended for more than 90 seconds before they are stunned.	0	Yes No N/A	/3
P21	Electrical water bath stunning or hand-operated stunning are acceptable methods of stunning: Where an electrical water stunning bath is used: The water bath stunner must be designed and set up to prevent birds from receiving pre-stun shocks. The water bath used for stunning or euthanizing hens must be of sufficient size and depth, and the water must not overflow at the entrance. The electrode immersed in the water must extend the length of the water bath. The stunning bath must be set at a height appropriate for the size and number of birds. In particular, the height must be set such that the heads of all birds make an effective contact with the water bath. A current sufficient to induce insensibility in all birds prior to neck-cutting must be used. The water bath must be fitted with a controller that clearly displays voltage, current, and frequency settings to accurately monitor current flow through the bath when loaded with birds. Where hand-held electrical stunners are used: The birds must be restrained in a cone or on a shackle. They are stunned immediately after shackling. The stunning electrodes are placed carefully and firmly in the optimum position (between the ear and the eye). Stunners are operated until initial wing flapping ceases, or until the legs become rigid and extended.	0	Yes No N/A	/3
P22	All stunning and bleeding equipment must be regularly maintained, cleaned, and checked daily to ensure that it is in proper working order. Any problems must be reported to the AWO and rectified immediately.	O O	Yes No N/A	/3
P23	Contingency plans must be in place to deal with occasions when unavoidable delays may occur and it is not possible to process birds. Specifically, if the slaughter line is stopped, AND if workers are able to access the birds safely, then birds between the point of shackling and the stunner must be removed and any birds that have already been stunned must be immediately and humanely slaughtered.	0	N/A	/3
P24	All birds leaving the stunner must be checked to ensure they have been effectively stunned. <u>Immediate remedial action must be taken</u> if this is found not to be the case.	0	Yes No N/A	/3

P25	Staff must be trained to recognize the signs of an effective stun, and use these signs to recognize that birds have been effectively stunned or are dead. The most reliable indicator that a bird is properly stunned by the low voltage method is the electro-epileptic fit. The characteristics of this condition are: Neck arched with head directed vertically Eyes opened Wings held close to body Tail turned inward Legs rigidly extended with constant rapid body tremors The physical condition of the electro-epileptic fit are shorter lasting and less pronounced when cardiac arrest is induced at stunning. They are followed by: Completely limp carcass No breathing Loss of nictitating membrane reflex Dilated pupil Comb pinch	O Yes O No O N/A	/3
P26	 □ Carotid arteries and jugular veins must be effectively severed manually or by using automated equipment that performs a ventral cut. □ Each bird must be checked to ensure that the carotid artery has been cut. This cut must be checked by the appointed member of staff who must be given sufficient time to sever the blood vessels manually, if necessary. There must be NO live birds entering the scalder. See P/F4 	O Yes O No O N/A	/3
P27	No more than 10 seconds may elapse between stunning and neck cutting.	O Yes O No O N/A	/3

Pass/Fail Auditor Evaluations

> Auditor note: This section MUST be scored for all audits.

P/F1	No Instances of Willful Acts of Abuse Throughout the course of the audit, the auditor must not have observed any farm personnel committing willful acts of abuse, which include but are not limited to kicking, throwing, yelling at, or purposefully scaring the birds. > Auditor note: this item has no point value: > A mark of "Yes" indicates that the auditor did NOT observe willful acts of abuse committed by farm personnel towards the birds. > A mark of "No" indicates that the auditor believes that willful acts of abuse towards the birds have been committed. The auditor must document the incident observed and s/he must inform farm management, their audit company, and the American Humane Certified program immediately. Upon the discretion of the American Humane Certified program, the audit may be suspended. See below. > Willful acts of abuse are severe non-conformances and will not be tolerated. An investigation will be made to assess the incident and to determine whether remedial actions are required. The American Humane Certified program reserves the right to place the producer on probation from the program if the incident is determined to be severe. Producers who are placed on probation must implement changes to the management, training, and company policies that prove to the satisfaction of the American Humane Certified program that the issue has been effectively remedied. The site must undergo a follow-up audit prior to being considered for reinstatement in the American Humane Certified program.	○ Yes ○ No	- 1 -
P/F2	Transport of Birds Off-Site Where birds are transported off-site for end-of-flock processing, the producer and/or the transport company must provide a Certificate of Conformance stating that the time between the start of loading and the completion of unloading of transport coops will not exceed 12 hours, and that confirms the birds will be humanely slaughtered at their destination per all requirements of the "Processing" section. > Auditor note: this item has no point value. If the producer processes birds on-site at the end of the flock cycle, the auditor should mark "N/A" to this item. If the producer transports the birds off-site for end-of-flock processing, the producer and/or the transport company must provide a Certificate of Conformance that confirms the time between start of loading and the completion of unloading the birds does not exceed 12 hours and confirms the birds are humanely slaughtered per all requirements of the "Processing" section. If this Certificate of Conformance is available, the auditor should mark "Yes" to this item. If the producer is unable to provide this documentation, s/he should complete the scoring of the audit, mark "No" to this item, and see below. > The American Humane Association adheres to a birth-to-slaughter policy of farm animal welfare wherever possible. In the American Humane Certified program, it is the responsibility of the producer to ensure that high standards of animal welfare are maintained for the birds, even after the birds have left the producer's site. Therefore, the producer must only contract with transport companies that are able to provide Certificates of Conformance that the birds will not be transported long distances for off-site processing, and that the birds are slaughtered humanely at their destination per the requirements of the "Processing" section of this standard. If the producer is unable to provide this Certificate of Conformance, the producer must complete a Corrective Action Plan to ensure conformance to this audit item at the next flock	O N/A O Yes O No	- / -

	(Note: for audit at Processing Plant only) Absence of Live Birds in DOA Bin At the shackling area, there must be no live birds in the DOA bin. > Auditor note: this item has no point value. If there are no live birds in the DOA		
P/F3	 bin, mark "Yes" to this item. If live birds are observed in the DOA bin, mark "No" to this item and see below: The presence of live birds in the DOA bin is a severe non-conformance, and results in automatic failure of this audit. The producer will be placed on probation from the program. Producers who are placed on probation must implement changes to the management, training, and company policies that to the satisfaction of the American Humane Certified program effectively remedy the issue, and the site must pass a follow-up audit prior to being reinstated. 	O Yes O No O N/A	- /-
P/F4	 (Note: for audit at Processing Plant only) Absence of Live Birds Entering Scalder There must be no live birds entering the scalder. Live birds are birds that have missed both the automatic and the backup knife, i.e. birds whose carotid arteries have not been effectively severed. Auditor note: this item has no point value. If there are no live birds in the scalder, mark "Yes" to this item. If live birds are observed entering the scalder, mark "No" to this item and see below: The presence of live birds entering the scalder is a severe non-conformance, and results in automatic failure of this audit. The producer will be placed on probation from the program. Producers who are placed on probation must implement changes to the management, training, and company policies that to the satisfaction of the American Humane Certified program effectively remedy the issue, and the site must pass a follow-up audit prior to being reinstated. 	O Yes O No O N/A	- /-

Audit Completion/ Exit Interview

To be signed at the end of the on-site audit.

By signing below, you are acknowledging that all available Farm Manual information and other documentation pertinent to the audit have been provided to the auditor, and that information in the attached *Animal Welfare Standards Checklist* is complete and correct and has been verified by the auditor during the course of the audit.

Furthermore, you are acknowledging that the auditor has identified and explained all instances where an audit item has been scored as a Non-Conformance. You understand that within 10 days after the submission of the completed audit, a *Corrective Action Plan* must be submitted detailing the steps of continuous improvement which your company will implement in order to reach 100% compliance to all audit protocols. All Non-Conformances must be addressed by the *Corrective Action Plan* even if your farm receives certification.

Farm Owner / Manager	Date
Auditor	Date



Appendix B

Farm Manual Templates & Checklist

American Humane Association Farm Animal Program



American Humane Certified™ Farm Manual Templates Laying Hens- Cage-Free

CONFIDENTIAL

The American Humane Certified™ program requires each farm to provide information in the following categories to be kept on file with the completed audit:

Category	Item #	Page #
Company Policy & Code of Conduct	M1-M3	4-6
Office Records & Documentation	M4-M7	7-15
Animal Health & Nutrition Plans, Lighting	M8-M14	16-21
Bio-Security & Sanitation Plans	M15-M18	22-26
SOPs for Pullets	M19-M21	27
SOPs for Exterior Access	M22	28
Catching & Handling SOPs	D1-D11	29
Transportation & Processing Plant SOPs	T1-T10, P1-P27	30-31
Records of Stockperson Training	M23-M27	32-34
Inspections of Hens	M28	35
Inspections & Maintenance of Equipment	M29-M35	36-37
Molting Policy	M36-M37	38
Backfilling Policy	M38	N/A
Beak-Trimming Policy	M39-M40	39-40
Euthanasia Policy	M41	41-43

The purpose of assembling a Farm Manual is to facilitate the audit process by aiding the producer in organizing and gathering the required information so that is ready for review at the time of the audit. Please complete the Farm Manual Information/ Checklist form on Page 2 that lists the required policies and procedures needed and where we may quickly find this information for your individual farm.

If this information is available in your own farm manual, you may include a copy of that and simply note the page number or section where the information can be found in the checklist on Page 2 of this document. If you do not already have a farm manual, you may fill out the manual template that follows the checklist. **You are not required to submit both.**

If you have questions as you fill out your responses to the standards or the required Farm Manual information, please contact the American Humane Certified™ Program office. Thank you for participating in the American Humane Certified™ program.

American Humane Association Farm Animal Program



Farm Manual Checklist

Farm Manual Information/ Checklist Please Complete This Checklist	Producer's Farm Manual Section/ Page # Attached	American Humane Certified™ Template Forms Attached
Company Policy & Employee Code of Conduct	1.3	
Company Policy (pp. 4-5)		
Employee Code of Conduct (pp. 4-5)		
Animal Welfare Incident Report (p. 6)		
Office Records & Documentation		
Records of Production (pp. 7-10)		
Building Checklists (pp. 11-13)		
Standard Operating Procedures (p. 14)		
Emergency Response Plan (p. 15)		
Nutrition, Lighting, Animal Health Plans		
Animal Health Plan (pp. 16-18)		
Nutrition Plan (pp. 19-20)		
Lighting Program (p. 21)		
Bio-Security & Sanitation Plans		
Bio-Security Plan, Structural/ Access (p. 22)		
Bio-Security Plan, Operational (pp. 23-24)		
Cleaning & Sanitation Plan (p. 25)		
Waste Disposal Plan (p. 26)		
SOPs for Pullets (p. 27)		
SOPs for Exterior Access (p. 28)		
Catching & Handling SOPs (p. 29)		
Transportation & Processing Plant SOPs (pp. 30-31)		
Records of Stockperson Training		
Training of all Stockpersons (p. 32)		
Specialized Training (p. 33)		
Training of On-Farm Crews (p. 34)		
Training of Outside Workers (p. 34)		
Inspections of Hens (p. 35)		
Inspections & Maintenance of Equipment		
Equipment Inspections (p. 36)		
Inspections of Water Systems (p. 37)		
Inspections of Auxiliary Water Supply (p. 37)		
Inspections of Alarm Systems (p. 37)		
Ventilation & Environmental Controls (p. 37)		
Monitoring of Ammonia (p. 37)		
Molting Policy (p. 38)		
Backfilling Policy (N/A: Back-Filling Not Allowed)	n/a	n/a
Beak-Trimming Policy (p. 39-40)		
Euthanasia Policy (pp. 41-43)		

American Humane Association Farm Animal Program



American Humane Certified™ Farm Manual Templates

Note: The following templates are provided for your convenience and to assist you in assembling your Farm Manual. You may use either the forms provided, or you may substitute forms from your own farm manual/ farm management software- you do not need to submit both.

Note: These templates may not address all required documentation. Additional documentation may be required that is not listed in the following templates. Refer to the Animal Welfare Standards for all required documentation.



Company Policy & Employee Code of Conduct

printed, signed copy for the auditor's review.

1441110	
>	te: this form or a similar company document must be provided to employees in their
	tive language as needed, and must be signed by all employees. Please provide a

Company Policy

Name of Company

- As a participant in the American Humane Certified program, this company is committed to
 providing an environment that promotes high standards of animal welfare, through adherence
 to the requirements of the *American Humane Certified Animal Welfare Standards* and
 participation in the American Humane Certified program.
- This company has implemented a "zero-tolerance" policy regarding willful acts of abuse towards the animals. Kicking, throwing, yelling at, purposefully scaring, and other willful acts of abuse towards the animals or acts of neglect in the animals' care will not be tolerated. If it is determined that any employee has engaged in willful acts of abuse towards the animals, the employee may be immediately dismissed.
- This company has implemented a "whistle-blower" policy. Any employee who reports animal welfare issues to his or her superiors will not be retaliated against.

Employee Code of Conduct

- All personnel are expected to handle the hens in a positive and compassionate manner at all times.
- Each worker has the responsibility for, and is expected to contribute to, upholding high standards of animal welfare at all times as each performs his or her duties.
- In addition to the worker's assigned duties, each worker must also be aware that the basic requirements such as adequate feed, water, lighting, ventilation, temperature control, and biosecurity must be provided to the hens at all times. If any of these basic necessities are lacking, immediate corrective actions must be taken and a supervisor or the AWO must be notified.
- All personnel have access to the Animal Welfare Incident Report or a similar company
 document or company protocol. Personnel must complete and submit this document or
 otherwise report whenever they observe incidents related to animal welfare that cause them
 concern.

Designated Animal Welfare Officer

•	The designated Animal Welfare Officer(s) for this company is (are):
	Designated AWO(s)

Name of Company: _____



Company Policy & Employee Code of Conduct (cont.)

Date	Employee Name	Employee Signature	Superviso



Animal Welfare Incident Report

Company Name	Location	Date of Report
Form to be filled out by witness. Please print.		
employees involved. Be specific and include	e reference to the	ate, time, location of incident(s), incident details and American Humane Certified™ Animal Welfare back of form or additional paper if necessary and attach an
➤ I, the undersigned, witnessed the		
Printed name:	Signature:	Date:
NOTE: This form may be submitted in confid 1400 16 th Street NW, Suite 360, Washingto animal welfare issues may be directed to: 80	on, DC 20036 or f	nn Humane Association Farm Animal Program, ax: 202-450-2335. Questions in regards to reporting farm
IF POSSIBLE, PLEASE COMPLETE THE F	FOLLOWING:	
I received the above report from		on
Printed name of supervisor	(witness)	(date) _ Signature

Copy of report signed by supervisor and witness to be returned to witness.



Records of Production Animal Movement Logs

Name of Company: _	
Site Name:	

Date	# of Birds	Incoming/ Outgoing	Source	Any Treatment on Arrival?



Records of Production (cont.) Numbers of Mortalities

Name of Company:	
Site Name:	

Date	# of Birds	Age of Birds	Cause of Death (if known)	Necropsy Performed?
				N C Y C
				O Y O N
				N C Y C
				O Y O N
				N C Y C
				O Y O N
				N C Y C
				O Y O N
				O Y O N
				N C Y C
				NCYO
				N C Y C
				NCYO
				NCYO
				N C Y C
				N C Y C
				O Y O N
				N C Y C
				O Y O N
				O Y O N
				O Y O N



Records of Production (cont.) Numbers of Culls

Name of Company: _	
Site Name:	

Date	# of Birds	Age of Birds	Reason(s) for Culling	Method Used	Name of Trained/ Approved Worker



Records of Production (cont.) Numbers of III/ Injured Birds

Name of Co	mpany: _	 	 	
Site Name:				

Date	# of Birds	Age of Birds	Cause of Illness/ Injury (if known)	Treatment?



Building Checklists / Farm Data

> The following records and documentation must be made available to the auditor at the time of the audit. Producers may use their own forms for records or they may use these template forms.

PRODUCER/ COMPANY NAM	E:		
AUDIT FARM LOCATION:			
AUDIT FARM:	FARM MANAGER:	STOCKPERSON:	
Address:	Email:	Email:	
City:	Office #:	Office #:	
State:	Cell #:	Cell #:	
ZIP:	Alt #:	Alt #:	
Country:	Fax #:	Fax #:	
CHICK SUPPLIER:	PROCESSO	OR (End of Flock): NAME:	
Address:		Address:	
City:		City:	
State:		State:	
ZIP:		ZIP:	
Country:		Country:	
Contact:		Contact:	
Contact #:		Contact #:	
(Optional) Name of Marketing or Pr	oducer Group if under Forward	Contract:	
List any Quality Assurance Program	ns Routinely Implemented:		
Target Air Quality Parameters/ Amr	nonia:		
Details of Lighting Program:			



Building Checklists / Farm Data (cont.)

AUDIT FARM:	COMPANY NAME:		
ALL AHC HOUSES ONSITE:			
Total Number of AHC Houses:		Conv. or Organic?	
			O Organic
FOR AUDITED HOUSE ONLY:	_		O N/A- not prov.
Type of House:	O All Litter/ Barn	Access, if Provided: (select as noted)	O Outdoor Run
	O Cage-Free O Multitier Aviary*	(Sciest as notea)	O Other*
	• Multitler Aviary		(*give short description)
	(*if appl. Manu/Model)	Audited Outside	
	O Other as described*	Space (ft ²): (Only if applicable)	ft² per hen
	(*give short description)	(Omy ii applicable)	jt per nen
Type of Hens:	O White/small	Is Outside Access	O No
.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	O Brown/medium	Rotated?	O Yes*
No. of Hens Placed in House:			(*If yes, give brief
No. Hens Currently in House:			description of area
Audited Floor Space (ft ²):			available at any time, e.g. "1/4 rotation ")
(sum of ALL usable area, excl. nest)		Type of Feeder:	O Trough-style
	Actual (ft²) Vs. Req'd (ft²)		O Pan
Littered Floor Space (ft ²):	(, , , , , , , , , , , , , , , , ,		O Other OR Mix
(i.e. the sq. footage of the usable area		Length OR No. of Feeders	
noted above that has litter)	vs. 15% Actual % Reg'd %	(inches or No.) Double-sided Trough:	
Type of Nest Provided:	•	Single-sided Trough:	
Type of Nest Floridea.	O Colony O Individual	Perimeter/Round:	
Audited Nest (ft ² or No.):	3 marviduai	No. of Feeders*: (*ONLY if needed, e.g. "52	
Addited Nest (It of No.).		feeder pans")	vs
	vs Actual Reg'd		Actual Req'd
Length of Qualifying Perch	notal noqu	Type of Waterer:	O Nipple
Total Linear Perch (inches):		Typo of Wateren	O Trough
Total Qual. Floor Edge (inches):			O Other OR Mix
	Actual (in) vs. 6.0 in Reg'd (in)	No of Nipples (N.).	o other ort mix
% elevated at least 16 inches:	vs. 20%	No. of Nipples (No.): No. of Waterers* (No.):	
Other Notes (if needed):	Actual (%) Req'd (%)	(*ONLY if needed, e.g.	
Date of Population:		"362 bells")	vs
Date for De-Population:			Actual Reg'd
Final Disposition	On-Site Euthanasia		
of Spent Hens:	OTransport/ Humane		
	Slaughter		
	O Composting		
	Other*		



Building Checklists / Farm Data (cont.)

> This sheet is provided for any miscellaneous notes or calculations, if needed.

AUDIT FARM:	COMPANY NAME:	
ADDITIONAL INFORMATION/ WORKSHEETS (if needed)		



Standard Operating Procedures (SOPs)

Name of Company:	
to the following. Sections of the SOPs	nis document, which must as a minimum conform is relevant to the duties of each employee must be age, and each employee must sign that they have
native language, relating to daily, weekly, and mont ☐ Workers must sign and date that they under SOPs that are relevant to their assigned dut ☐ Twice daily inspections of animals and facilit ☐ Daily inspections of equipment (especially for and back-up protocols as well as records to ☐ Daily monitoring and recording of maximum recorded); ☐ Daily monitoring of ventilation settings/ rates records of monthly ammonia readings; ☐ Description of lighting program, including lighting program, including lighting program.	ties, and records to be kept by responsible personnel; and water systems), routine maintenance and cleaning, be kept by the responsible personnel; and minimum house temperatures (unless automatically and minimum house temperatures (unless automatically and not intensity readings; liance with any applicable local, state, and federal screens, checking rodent bait, etc.); supply; and ation systems.
 I, the undersigned employee, have read Procedures, and have been provided a contract. 	and understand my duties per the Standard Operating copy of the SOPs relevant to my duties.
Employee Name	Date
Employee Signature	



Emergency Response Plan

Name	e of Company:		
>	Note: Keep a copy of the Emergency Response Plan at the Main barns are not located on the same property, keep a copy at the the main entry.		
•	Local emergency services numbers are posted by phones?	OYes	ONo
	Emergency Service Telephone #		
	Local fire department:		
	Emergency water supplies:		
	Local Utility:		
	Other:		
•	Emergency contact numbers and a calling schedule are posted by pho		ONo
	Emergency Contact Telephone # Alternate	#	
	1		
	2		
	3		
•	Provide details of contingency plans and precautions to cope with severents/ emergencies in order to safeguard the welfare of the animals, procedures to be followed by responsible personnel in these occurrent those discovering an emergency such as fire, floods, storms or other stores.	and the ces or by	ONo

weather, interruption of power or water, interruption of supplies, etc.



Animal Health Plan

Name	e of Company:
Farm	Location(s):
	Dates/ Flock ID:
>	Note: attach a copy of the Animal Health Plan (AHP). This plan must be developed in consultation with the flock veterinarian with whom the producer has a valid Veterinarian Client-Patient Relationship (VCPR). A VCPR exists when the flock veterinarian affirms that s/he knows the specific circumstances of the flock and of the producer's operation and accepts responsibility for making medical judgments about the health of the flock and whether treatment is needed; and when the producer agrees to follow any instructions or recommendations of the flock veterinarian related to the health of the flock.
	ten Animal Health Plan (AHP) must be available at the main office. This plan must include: Certification or proof that the AHP has been developed in consultation with the flock veterinarian:
	The flock veterinarian must sign and date the AHP; and The AHP must be regularly, at least yearly; Records of vaccination protocols and any vaccinations; Records of treatment protocols and any treatments, including: Identification of the animal(s); The type of treatment and reason for the treatment; Dates of treatment; The types/route of administration and quantities of medications used; Details of the therapeutic use, defined as treatment, prevention and control, as allowed by current laws, of any antibiotics (including ionophores), antiparasitics, and antifungals, which includes the requirements that antibiotics, antiparasitics, and antifungals must only be used therapeutically as prescribed by the flock veterinarian; Therapeutic use must be for individual animals OR for specific groups of animals only when specified by the flock veterinarian through determination that the entire group is at high risk of contracting disease;
	Therapeutic use is in conformance with the latest edition of the FDA <i>Judicious Use of Antimicrobials For Poultry Veterinarians</i> and complies with withdrawal periods; Records of any surgical procedures; Tolerance levels for overall flock performance; Causes of morbidity and mortality where known; and Targets for other aspects of flock health. Livestock and poultry must not be implanted or injected with any growth hormone/ growth promoter or fed antibiotics (except ionophores) or fed beta-agonists for the purpose of boosting growth or feed efficiency.

regardless of antibiotic-free production po	licy.	
Flock Veterinarian		
Signature	Date	

NOTE: Treatment must never be withheld to maintain an antibiotic-free production policy. Animals must be given appropriate treatment, including antibiotics, if prescribed by the flock veterinarian,



Animal Health Plan (cont.)

Vaccination Program

	<u>Age</u>	<u>Product</u>
Coccidia	Prevention	Program

External Parasite Control Program



Animal Health Plan (cont.) Medication/ Treatment Records

Name of Company:

Date	House	Medication/ Treatment	Reason	Responsible Person



Nutrition Plan

Notes:

Flock Nutritionist

Name of Company:
Site Name(s):
Flock Dates/ Flock ID:
Diet Formulation/ ID:
Note: There must be certification or proof that the following statements are true for the specified producer, sites, flocks, and diet formulations. The flock nutritionist/veterinarian may sign this letter, or may provide similar evidence as acceptable methods of proof:
 The diet noted above has been developed in accordance with the guidelines provided by the most recently published National Research Council (NRC) standards.
 Growth hormones/ growth promoters are not used as additives to the feed in the diet formulation(s) noted above (Note: growth hormones are not permitted for use in poultry in the United States).
 In-feed antibiotics or anti-parasitic agents are not used in the diet formulation noted above, except and unless for therapeutic reasons as prescribed by an attending veterinarian and as documented in the Animal Health Plan.
> The Nutrition Plan must also as a minimum:
 Include specifications for a diet which is adjusted as appropriate to the hens' age and species/strain in order to promote balanced nutrition;
 Specify that changes to the diet must be introduced gradually;
 Specify that feed intake for animals must be monitored when changing feed type to ensure that animals do not lose weight; and

• Include specifications for a diet that includes mineral supplements, including coarse calcium,

provided in adequate quantity to sustain healthy bone strength for the laying hens.

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Nutrition Plan (cont.)

Feed Suppliers:	
Name:	
Address:	
Telephone #:	
Mills used:	
O Major source O Minor source	
FDA-Licensed?	OYes ONo
Does feed mill comply with FDA requirements for feed safety, and adhere to FDA FMP's?	OYes ONo
Name:	
Address:	
Telephone #:	
Mills used:	
O Major source O Minor source	
FDA-Licensed?	OYes ONo
Does feed mill comply with FDA requirements for feed safety, and adhere to FDA FMP's?	OYes ONo
Feed Documentation	
Are feed documents available for at least one year? (Keep a representative tag for each ingredient used, Replacing old with current tags as rations change)	OYes ONo
Are there records of feed constituents? Describe feed storage:	OYes ONo
Number of days' supply of feed is available on the farm:	
Does supplier carry out any tests and/or safeguards on raw materials or finished feed?	OYes ONo
Notes:	



Lighting Program

lame of Company:	
Site Name(s):	
Note: Attach or provide a description of the lighting program for each house, which must as a minimum conform to the following:	
The lighting system in houses must be designed and maintained to regulate a daily cycle for all her The lighting program for each house must be documented and light intensity measured quarterly we ecords on file. The lighting program must provide within each 24-hour period:	
 □ A minimum continuous period of 8 hours of daytime light. □ The daytime light levels must be an average minimum of 10 lux (1 foot-candle) throughout the house at the head height of the birds, excluding areas in the shade of equipment and at the nests. 	
 □ Patches of high intensity sunlight or artificial light must be avoided. □ A minimum period of 6 hours of continual darkness or the natural period of darkness, if less "Darkness" refers to the substantial dimming of light to allow the birds to rest. 	

Name of Company:



Bio-security Plan, Structural

	· · · · · · · · · · · · · · · · · · ·		
>	Note: provide details of the Bio-security Plan, Structural, which must include as a following provisions:	minimu	ım the
	Description of and maintenance schedule for physical methods for discouraging predators, and wild birds;	oests,	
	Description of company bio-security policies and procedures for employees;		
	Description of the policies and procedures for the deterrence of unapproved visitor	ors; and	
	Descriptions of the policies and procedures for approved visitors including the log approved visitors. Non-farm personnel are not permitted on the site unless appromanagers, and unless appropriate precautions have been taken, including comple company policy on "downtime" i.e. time away from contact with other poultry.	ved by f	farm
	Is an all-in, all-out production system used?	OYes	ONo
	Is there any certification of the health status of the incoming chicks?	OYes	ONo
	Describe:		
	Describe procedures/policies used to minimize disease risks associated with farm visitors and entry of delivery vehicles.	n/ranch	
	Is access restricted to specific areas of farm?	OYes	ONo
	Are vehicles disinfected prior to entering the farm?	OYes	ONo
	Describe how roads and buildings are secured:		
	Additional Notes:		



Bio-security Plans, Operational

Name	e of Company:	
>	Note: provide details of the Bio-security Plan, Operational, which must include the following provisions:	as a minimum
	The maintenance of outdoor areas adjacent to surrounding buildings to keep verand tidy within at least 24" from the house (i.e. removing vegetation that provide pests and predators);	
	Descriptions of policies and procedures for the deterrence and control of pests maintenance schedules and personnel responsible for baiting and trapping, etc.	•
	The removal of feed sources and the protection of bulk feed and water supplies attraction of pests, rodents, mold, etc.;	s to reduce the
	The protocols for personnel working with older flocks to limit contact with pullet	s; and
	The provision and maintenance of protective clothing, foot baths, and/or showe workers, where appropriate.	r facilities for
	Pest Control Policy: List methods/products used for control:	
	Rodents	
	traps	OYes ONo
	bait	OYes ONo
	limited access	OYes ONo
	covered feed storage	OYes ONo
	Wild Birds	
	bait	
	nets	
	covered feed storage	
	noise or visual deterrents	OYes ONo
	<u>Flies</u>	
	bait	OYes ONe
	environmental control (e.g., frequent cleaning)	_ OYes ONo

Additional Notes:



Bio-security Plans, Operational (cont.)

Foot Baths: list type used and how often solution is changed:	
(skip if not applicable to operation)	_
Feed and Water	
Feed storage area	
Is feed kept covered?	OYes ONo
Are feed storage areas cleaned between deliveries of feed? How often are feed systems cleaned?	OYes ONo
<u>Water</u>	
Are water meters used and is daily water consumption recorded? How often are water systems cleaned?	OYes ONo
Are water systems disinfected? If yes, what is used:	OYes ONo
Are any water filtration/purification systems used? If yes, please list:	OYes ONo
Are "clean to dirty" work routines used?	OYes ONo

Additional Notes:



Cleaning & Sanitation Plan

Additional Notes:

Name of Company:	
Note: provide details of the Cleaning & Sanitation Plan, which must include as a minimum t following provisions:	he
 Details for routine/ scheduled cleaning procedures; and Details for cleaning procedures between depopulation and restocking: Following depopulation, all houses must be thoroughly cleansed and, when recommended by flock veterinarian, tested negative from infectious agents as specified in the Animal Health Plan. 	the
List Compounds/products/methods used on farm to clean/disinfect:	
Buildings and Equipment Cleaning/Disinfecting Procedures	
<u>Buildings</u>	
preparation	
cleaning method	
disinfection	
resting (drying)	
drains	
<u>Equipment</u>	
preparation	
cleaning method	
disinfection	
resting (drying)	



Waste Disposal Plan

Name of Company:	
Note: provide details of the Waste Disposal Plan, which must include as a mir following provisions:	nimum the
Each farm must maintain a Waste Disposal Plan that details protocols for the disposal of medical waste, sharps, carcasses, and other waste that poses a panimal and human health and safety.	
How is medical waste (needles, scalpel blades, medicine containers, syrinetc.) disposed of?	ges, –
Are sharps containers used?	OYes ONo
Has farm completed a formal training program in waste management?	OYes ONo
Type of training:	-
Date of completion:	
Additional Notes:	



SOPs for Pullets

Name of Company:
For company owned rearing houses only: Attach Standard Operating Procedures (SOPs) for Pullets, which must include as a minimum:
 □ Pullets must be reared on litter and provided with the minimum space allowance for the adult laying flock per E20, adjusted proportionately based on the pullets' current average weight versus the anticipated average weight of the adult hens. (<i>E.g. White/ lightweight pullets requir at least 50% X 1.0 = 0.5 square feet per pullet when the average weight of the pullet is 50% of the anticipated weight of the adult hen.</i>) □ Feeding and watering systems for pullets must be similar to those in the laying house. □ Auditors must be given access to on-site rearing houses during audit, where applicable. □ Premises and equipment must be thoroughly disinfected and cleaned before restocking. □ Elements such as perches and litter/ scratch areas must be included in the facilities so that pullets are prepared for introduction to the laying environment
➤ Note: See "Beak-Trimming Policy" also.
Additional Notes:



SOPs for Exterior Access

Name	of Company:
>	For Houses with Exterior Access only: Attach Standard Operating Procedures (SOPs) for Exterior Access, which must include as a minimum:
provid birds l	merican Humane Certified [™] Animal Welfare Standards for Laying Hens- Cage-Free le specifications for different types of cage-free production systems, including those where the have access to the exterior. If the production system provides the hens with access to the or, the following guidelines must be met.
	hens have access to the outside, Exterior Access SOPs must be available and include as a minimum: Inspection of the hens and the outdoor facilities, conducted twice daily as a minimum; Maintenance of required shade and where provided screening to deter predators, rodents, and wild birds; and
	Schedule for when hens have access to the exterior, i.e. daily procedures for opening/ closing exits from the house (popholes):
	 A company policy must be available that describes the weather conditions for which the birds are provided exterior access, as well as the conditions for which the birds are secured in the house. The birds must be provided access to the outdoor areas for a minimum of 8 hours daily during daylight hours, weather permitting. All exit areas must normally be open during this time, except when precluded by inclement weather conditions.
	☐ Protection must be provided from predators and wild birds, and birds must be closed in the house (or mobile shelter) at night, when the outside temperatures are excessively cold or hot, and when other adverse weather conditions are expected. <i>Note: Under situations of high risk for avian influenza or other highly pathogenic infectious diseases, birds can remain indoors as recommended by the veterinarian.</i>
	If a dust-bathing environment for hens is provided outdoors, the SOPs must describe the provision and maintenance of a suitable substrate for dust-bathing, with access allowed for at least 4 hours every day;
	access is provided, outdoor runs: Must be provided at rate appropriate for the flock population that allows for effective management of pathogenic contamination and maintenance of vegetation and/or other ground surfaces;
	Must be provided with perimeter fences and as appropriate cover/ screening to discourage contact with predators, rodents, and wild birds; and
	Must be provided with natural or artificial shade to accommodate the number of birds in the exterior, allowing them to spread out; Must not be used for arable cropping, must be maintained with active management to remedy damaged
_	or sodden ground and must be managed to permit vegetation to regrow as the climate allows in order to provide an appropriate cover of living vegetation;
	The area near the house must be carefully designed and managed to ensure that it is well-drained to limit mud and damaged ground (<i>surfaces such as gravel should be considered in these areas</i>).



Catching & Handling SOPs

Name of Company:

_	Note: Attack Cataking & Handling CODs which moved inch	de the fellessines mainimes me massinimes.
	Note: Attach Catching & Handling SOPs, which must inclu	de the following minimum provisions:
	All personnel involved in catching and handling of birds must refull awareness in their duties and responsibilities.	ceive proper training to verify competence and
	Managers must provide the catching staff full and detailed writte and unloading.	n instructions for catching, handling, loading,
Anima	l Welfare Officer	
is respo	mal Welfare Officer (AWO) must be designated and present for exponsible for supervising, monitoring, and maintaining high welfare solves) of designated AWO(s)	
Water	and Feed Withdrawal	
	Hens must be provided water up to the time when catching begi	
	Hens must be provided feed up to 1 hour prior to the time when	
Ц	When transported, hens must not be deprived of feed for more t the time of processing.	han 16 hours in total, including the period up to
minimiz	possible, feeders, waterers, and other obstacles must be raised on the risk of bruising. Catching must take place in low lighting to mended that catching be done at night or early morning.	
Adequa	ate, draft-free ventilation at bird height must be provided for uncar	ught birds up to time of loading.
Catchi	ng	
	When possible, the hens should be caught individually and sup	
	Where this is impractical, no more than three birds are to be ca	rried in one hand. Birds must be held by both
	legs at all times, and never by the wings or the neck. Birds must be handled as minimally as possible, and must be p approved euthanasia receptacle within 20 seconds of being cau	
		transport coop or euthanasia receptacle, that
	routes to the chicken house must be adequately designed and nort vehicles/ euthanasia receptacles.	naintained to permit the safe passage of
Unfit bi	rds must not be transported but instead must be immediately eutl	nanized.
	-Flock Euthanasia	
docum 'Guidel	tine, on-farm disposal of flocks at the end of the production cycle entation of the procedure used including records for the amount of lines for Euthanasia and On-Farm Depopulation of Entire Flocks" ols and documentation in order to demonstrate full compliance with	of gas used. Refer to the latest UEP standards for more information regarding required
	Note: Where applicable, provide documentation of full cor	
	euthanasia.	gg
	Note: Outside contractors must provide Certificate(s) below, Contractor is certifying that all workers have bee workers are held to the Standards of Care in the Employee	n trained to the attached standards, and all
Contra	acted Company:	Date
	of Contractor Rep:	



Transportation & Processing SOPs

Name of Company:	
Note: Attach Transportation SOPs, which must include	de the following provisions as a minimum:
Transportation SOPs	
All personnel in charge of transportation and transport equipmust be trained in the proper handling of hens when loading transit. This must be verified through SOPs or COCs.	, , , , , , , , , , , , , , , , , , , ,
Noise levels from all sources must be minimized as possible transport.	e during loading, unloading, and
In periods of hot weather, hens must be transported at night systems must be in place to provide cooling during load out	
 The transport SOP's must address when high ambient to a threat of heat stress to the birds during catching, loading. The SOPs must describe appropriate actions to take to birds, including the receipt of weather forecasts of the expenditure. 	ng, and unloading. reduce the risk of heat stress on the
Hens reared in houses with tunnel ventilation must be pre-athey are transported during hot weather.	dapted to warmer temperatures if
The transport SOP must identify steps that are to be taken they are transported during extreme weather.	o shelter and protect the birds when
The transport SOPs must address procedures to be followe such as an accident.	d in the event of an emergency,
Every effort must be made to ensure journeys are complete drivers must be aware of any potential traffic problems and	
The person supervising the catching and loading of birds me the processing plant to minimize the time birds spend waiting	•
If it is necessary to keep birds on a stationary vehicle, the dithermal stress to the birds.	river must take action to avoid
 Note: If used, outside contractors must provide Certific By signing below, Contractor is certifying that all work standards, and all workers are held to the Standards of 	ers have been trained to the attached
Contracted Company:	Date
Name of Contractor Rep:	Signature
A LIDE W ID 3	1 C44



Transportation & Processing SOPs (cont.)

Name of Company:	
Note: Attach Processing SOPs, which m Standards as a minimum.	nust include all provisions noted in the Animal Welfar
Note: If used, outside contractors MUST Processing SOPs, including especially C	provide Certificate(s) of Conformance to the COCs confirming specifically:
	ens in transport, from the start of loading to the ansport coops, will not exceed 12 hours; AND
	at their destination, they must be humanely of the "Processing" section of the Animal Welfare
Processing SOPs	
> By signing below, Contractor is certifying	rovide Certificate(s) of Conformance to these SOPs. that all workers have been trained to the attached Standards of Care in the Employee Code of Conduct
Contracted Company:	Date
Name of Contractor Ren	



Records of Stockperson Training Training of All Stockpersons

Name of Company: _____

e of Trainer:	Date of Training:		
➤ I, the undersigned employee, have attended the provided training and understand how it is relevant to my duties and responsibilities.			
Name of Employee/ Trainee	Signature of Employee/ Trainee	Date	



Records of Stockperson Training (cont.) Specialized Training

Name	of Company:
>	<u>Employee</u> : By signing below, you are confirming that you have received training which includes "hands-on" instruction in the topic noted & your proficiency has been confirmed by the trainer.

Trainer: By initialing below, you are confirming the employee's proficiency in the training topic through your direct observation.

9 ,				T	
Training Topic(s)	Name of Trainer	Initials of Trainer	Name of Employee/ Trainee	Signature of Employee/ Trainee	Date

on-farm crews and outside workers.

Name of Company:



Records of Stockperson Training (cont.) On-Farm Crews and Outside Workers

>	Note: provide	documentation	conforming to	the Animal	Welfare Sta	ndards for th	e training of

Name of Company:



Inspections of Hens

House	e ID:		
>	The stockperson performing the inspections must proceed	l in a careful, delibe	erate manner to avoid
	frightening the hens unnecessarily, i.e. by making loud noi	ises, sudden move	ments, etc., and must

follow a path that allows them to see all of individual hens in the house.

> During inspections or at any other time, if any animal is found to be in severe pain or is suffering from severe sickness or injury then the animal must be immediately euthanized by qualified personnel.

Date	Time	Inspection By	Number Mortalities	Number Culls	Remarks
		-			



Equipment Inspections

Name of Company: _	
House ID:	

Date	Inspection By	Equipment	Service Performed	Performed By



Equipment Inspections (cont.)

Name	of Company:
	e ID:
Record	tions of Water Systems Is must be kept showing the following: Water availability is checked daily; Water flow rate is monitored and recorded weekly and is verified using water meters or the graduated cylinder methodology; and Water lines are flushed between flocks.
	Records must be kept showing that the auxiliary power supply (such as a standby generator), is tested weekly under load, with the outcome of the test documented. The records must show that the auxiliary power supply is available and has sufficient capacity to operate critical equipment such as fans, feeders, waterers, and lights for at least 24 hours.
□ □ Alarm s	Records must be kept showing that alarm systems (audible & remote) for the controlled environment house are tested weekly, with the outcome of the test documented. The records must show that the alarm systems are operational even if the principal electricity has failed. Systems must be installed and functional for giving notification in the event of an emergency (e.g. during a failure, high temperatures, water failure, etc.)
	Maximum and minimum temperatures must be monitored and recorded daily. Ventilation equipment must be checked daily and maintained for proper operation, with records kept. Ventilation rates must be monitored daily and adjusted in order to maintain minimum ventilation requirements and to maintain air quality parameters. Documentation on ventilation system must be available that includes information on design, capacity, and CFM rating. A backup plan must be in place to safeguard birds from suffering pain or distress as a result of a malfunction of the ventilation equipment.
	Ammonia Levels Ammonia levels, measured monthly at the height of the hens at multiple locations in the house, are ideally less than 10 parts per million (ppm) but must not exceed 25 ppm. If a monthly ammonia test result is in excess of 25 ppm, a program of ammonia mitigation must be adopted with records kept, and testing must be performed daily until ammonia levels drop below 25 ppm.



Molting Policy

Name	of Company:
>	Note: If applicable, attach Molting Policy, which must include as a minimum:
	ing Policy
<u>Hens</u>	must not be induced to molt by withholding feed and/ or water.
	Non-feed/ non-water withdrawal methods for inducing a molt must meet current
	recommendations for non-feed and non-water withdrawal molting per the American
	Veterinary Medical Association (AVMA).
_	
Ц	Records must be kept of any molting program, and must show that only non-feed withdrawal methods in accordance with the AVMA recommendations were used.

Mortality Levels During Non-Feed Withdrawal Molting

If the mortality level within a house is in excess of 0.5% in 24 hours for three successive days during the non-feed/ non-water withdrawal molting, a veterinary investigation must be made to determine the cause and if necessary to remedy the problem."

particularly aggressiveness and a tendency to feather peck.



Beak-Trimming Policy

Name of Company:

>	Note: "Outbreaks of injurious feather-pecking and cannibalism are possible in Cage-Free systems, and this harmful behavior may quickly affect a considerable proportion of the flock if not addressed.
	For this reason, though the practice of beak-trimming/tipping is undesirable, it is permitted only as a preemptive measure to mitigate the risks of injurious feather-pecking and cannibalism if beaks are left intact. Attach Beak-Trimming Policy, which must as a minimum conform to the Animal Welfare Standards :
	Beak trimming/ tipping may only be performed where there is a concern about cannibalism. Beak trimming/ tipping must not be performed to prevent feed wastage.
	The pullets' beaks should be tipped, i.e. blunted, where possible. Otherwise, beak-trimming must remove no more than 1/3 of the upper and lower beaks, measured from the tip to the entrance to the nostrils.
	Pullets that have been recently trimmed/ tipped must be monitored to ensure that they are consuming adequate feed and that they are able to use the waterers.
	Pullets that were recently trimmed/ tipped must not be exposed to other high-stress procedures such as transport or vaccination. Note: it is recommended that Vitamin K and C are added to the water before and after beak-trimming, and that the hens are provided with additional feed 1 week following.
	(Select if applicable) If pullets are sourced from a hatchery that performs the beak-trimming/ tipping:
	Beak trimming/ tipping must be performed within the first 24 hours of life using infrared laser equipment.
	Records must be kept with a Certificate of Conformance from the hatchery stating that beak-trimming/ tipping was performed by trained personnel using the proper equipment and per all requirements detailed in this Beak-Trimming Policy.
	(Select if applicable) If performed on-site:
	☐ Beak-trimming/ tipping must be performed only by trained personnel using approved procedures and appropriate, well-maintained equipment. Records must be kept of: the names of the stockpersons who have undergone training for the correct beak-trimming/ tipping procedures; the name of the trainer; confirmation that the trainees' competence in performing the procedure was validated by the trainer, including proper techniques and proper use of any equipment; and the date(s) that the training occurred.
	☐ Beak trimming/ tipping must be performed no later than 10 days of age by the use of a machine with
	a blade and cauterizer, to minimize pain and stress.
	Beak trimming on older birds, including 'touch-up' trimming, must not be performed as a matter of course.
Note:	The producer should take care when selecting birds to avoid genetic strains with undesirable traits.



Beak-Trimming Policy (cont.)

Name	of Company:
The pi	n Plans for Deterring Injurious Feather-Pecking and Cannibalism roducer must have plans in place to discourage the spread of injurious feather-pecking and
	palism. If outbreaks of injurious feather-pecking and cannibalism do occur: Methods to discourage the spread of injurious feather-pecking and cannibalism must be conducted without delay.
	Artificial appliances (such as blinkers attached to the beak or nostrils, or contact lenses) designed to stop injurious feather-pecking and cannibalism must not be used.
	The producer must notify the American Humane Certified [™] program that the problem exists and must explain the steps that the producer proposes to take in order to mitigate the problem, and the producer must provide regular updates to the American Humane Certified program regarding the success of the mitigation.
	Methods should include removing the offending birds if they are identifiable and segregating injured birds as first steps, followed by reducing light levels and providing distractions/ enrichments to the birds and/or providing additional perches or panels so that subordinate hens can retreat.
	If these measures still do not mitigate the problem, the producer must contact the American Humane Certified™ program for additional recommendations.

The American Humane Certified™ program will not consider beak-trimming of older birds except as a method of last resort if other measures fail.

Name of Company:



Euthanasia Policy

A A	Note: "The Euthanasia Policy includes provisions for routine euthanasia (culls), end-of-flock euthanasia, and emergency euthanasia (including mass disposal during disease outbreaks such as for highly pathogenic Avian Influenza). Euthanasia and disposal of carcasses must be consistent with applicable local, state, and federal regulations." Attach the Euthanasia Policy and applicable records, which must as a minimum conform to the following provisions:
	"Only properly trained farm personnel or the flock veterinarian are to perform euthanasia.
	Training records which identify: the names of the stockpersons who have undergone training; the name of the trainer; the specific method(s) of euthanasia covered in the training; confirmation that the trainees' competence in performing the procedure was validated by the trainer, including proper techniques and proper use of any equipment; and the date(s) that the training occurred.
Ц	Procedures stating that:
	 If there is any doubt as to whether euthanasia is required: the veterinarian or properly trained personnel must be called at an early stage to advise whether treatment is possible; OR If the veterinarian or properly trained personnel determine that an animal is in severe, uncontrollable pain or is unable to move on its own accord, then the animal must be promptly and humanely euthanized to prevent further suffering.
	For euthanasia methods requiring equipment: records showing that equipment has been maintained per the manufacturer's
_	recommendations and that it is required to be stored securely, protected, and kept clean.
	The approved methods of euthanasia that are to be used for each age group of animals and under what circumstances, i.e. for routine culling or for emergency euthanasia for flocks. These methods must be performed promptly to prevent further suffering and must comply with the latest edition of the American Veterinary Medical Association's AVMA Guidelines for the Euthanasia of Animals .
	 The farm performs one of the following approved methods of on-farm euthanasia: Cervical dislocation, to be used in an emergency or for euthanizing a very small number of birds. Cervical dislocation involves stretching the neck to dislocate the first vertebrae in the neck from the skull and cause extensive damage to the major blood vessels. Use of equipment that crushes the neck rather than dislocates the spine, such as pliers, is never acceptable practice. Electrical stunning, immediately followed by neck cutting. Captive bolt euthanasia. Carbon dioxide, or other suitable gas/ gas mixture, delivered in an appropriate container at acceptable concentrations.
	 Any other method approved by the latest edition of the AVMA Guidelines for the Euthanasia of Animals.
_	Procedures stating that the persons performing euthanasia must verify that each animal has been properly euthanized. If necessary, the same or an alternate method is performed immediately to ensure that the animal does not suffer.
	For other than routine culls, logs stating the reason for euthanasia, the date, the competent personnel performing the euthanasia, the numbers of animals euthanized, and the procedure used.
	Routine, on-farm disposal of flocks at the end of the production cycle must meet the requirements of this section. See "Depopulation".
	Procedures for the proper disposal of carcasses, and records of the name of the outlet through which all such carcasses are disposed, unless carcasses are disposed of on-farm, in which case records are kept of the disposal method. Disposal must meet all state, local, and/or federal regulations.

Nothing stated here is intended to discourage the prompt diagnosis and appropriate treatment of any ill or injured animal."



Euthanasia Policy Records

Individuals Trained and Approved to Perform Euthanasia:

The individuals listed have been trained in the specific method(s) of euthanasia noted. The trainer has confirmed and validated the trainee's competence in performing the procedure(s) noted, and records of this training have been kept on file:

Date	Name of Trainee/ Stockperson	Name of Trainer	Method(s) of Euthanasia

This form is for your use. Farm records with this information may be substituted.



Euthanasia Policy (cont.) Records (cont.)

Approved Methods of Euthanasia:

Age of Birds	Euthanasia Method for Routine Culling	Emergency Euthanasia Method
•	ency Euthanasia Plan (by age group) – Post	
	Business name: /eterinarian name and phone number:	
	Rendering or disposal service:	
	ers must keep a copy of the AVMA Guidelin eir flock plans.	es for the Euthanasia of Animals
• Carcass	s Disposal Policy	
	Method of carcass disposal (if rendering com and number):	pany or dead hauler used, list name
	Method used to restrict access/viewing of the arm/ranch:	public to carcasses present on
N	Method used to reduce fly and odor nuisance	2:



On-Site Standards Reference

Name of Produc	er:
Name of Farm:	

- Note: "A printed or electronic copy of the current American Humane Certified™ Animal Welfare Standards for Laying Hens- Cage-Free must be available on-site as a reference for all personnel in the facility."
- > This notice is not required; however, this may be posted at each site as a reference for personnel.

A current copy of the

American Humane Certified™ Animal Welfare Standards for Laying Hens- Cage-Free

is available for download at:

www.HumaneHeartland.org/our-standards





Appendix C

Notification of Non-Conformance & Other Supplemental Audit Forms

American Humane Certified™ Notification of Non-Conformance



orm to be filled out by Auditor.	One copy should be left with Produc	er and one copy should be retained fo	r American Humane Association
Auditor			
Producer Name:			
Farm Name:		Building ID:	
On Farm Contacts:			
Manager			
Caregiver Others			
Cell Phone:	Email:		
The following non-conforma	ances were found during the auc	lit by American Humane Certified	
corrected, you must submit American Humane Certifi reports, proof of staff trainir	a Corrective Action Completiced™ program. Documentation in the program of the pr	f the correction. After the non-coon Report with supporting doc may include but is not limited to prents, etc. Producers/managers etions must be made within 90 for the produce of the pro	umentation to the pictures, copies of daily are encouraged to submit
Signature by Auditor: I, the undersigned, agree 90 days. I will submit a C	to submit a Corrective Action	raction. Attach additional pages of notes Da Plan within 10 days. All corrected and agree to additional a	ate:ctions will be made within
certification.	aant:		ata.
Signature of member/appili	сап	Da	สเษ

American Humane Certified™ Corrective Action Plan



Date of Notification of Non	-Conformance		
Form to be filled out by Producer w	ithin 10 days of Notification of Non-Co	nformance.	
Producer Name			
Farm Name		Building ID	
On Farm Contacts Manager Caregiver Others		,	
Cell Phone	Email		
The following non-conformance	es were found during the America	an Humane Certified ¹	™ audit conducted on
Report (NC). The list should in responsible for making sure th	n to be taken for each noncomplia clude the line item such as FW3, e action is completed. This form 10 days of the audit date noted	H12, etc., the action must be completed	that will be taken and the person and submitted to the American
Line Item Description	Action to be taken		Responsible Manager
	Example Online F	le of Forms	
Please attach additional pages of Cor	rective Action Plan items .		
Action Completion Report (Coertification.	nd that all corrections must be CACR) with supporting docume	ntation and agree to	o additional audits to maintain
Signature of producer/manage	er:	Date:	

American Humane Certified™ Corrective Action Completion Report



Date	of Notification of	f Non-Conformance		
Form	to be filled out by Prod	lucer upon completion of the corrective	e action and within 90 days o	f Notification of Non-Conformance
Prod	ducer Name			
Farr	n Name		Building ID	
On I	arm Contacts		<u>'</u>	
	ager			
Othe	egiver			
	Phone	Email		
	1 110110			
attachi /eterir he Pro	ing to this report. D nary Health Plan, et oducer's on-line site		es, copies of daily reports	s, training reports, changes to be submitted electronically to
	ine Item and Description	Corrective Action Taken		Support Documentation
		Examp Online		
Attach a	additional pages of notes undersigned, verify	that the above corrective actions	s have been taken and th	entation that is attached to the CACR report. nat the documentation submitted for the American Humane Certified™
progra	•		,	

Signature of member/applicant: ____



Appendix D

Certified Egg Traceability Tool



American Humane Certified™ Certified Egg Traceability Tool

TO BE COMPLETED IN FULL - PLEASE PRINT

Company Name:		Date:
Auditor:		
> <u>Aud</u>	itor note: Select as a	applicable:
□ On-l	Farm Production Site	e
	Site Name:	Date On-Farm:
	Site Address:	
		Email:
	Notes:	
	is(are) entirely Americ	cable) All eggs from the On-Farm Production Site(s) can Humane Certified™ product, therefore te is not possible and the production site itself has not eability.
□ Prod	cessing Plant	
	Plant Name:	Date at Plant:
	Plant Address:	
	Contact Name:	
		Email:
	Notes:	

INSTRUCTIONS:

Complete all sections which pertain to the site. Attach additional pages if more space is needed for notes. The text "N/A" in the checklists is an abbreviation for "not applicable". The text "N/O" is an abbreviation for "not observed".

RETURN COMPLETED FORM TO:

American Humane Association Farm Animal Program 1400 16th Street NW, Suite 360 Washington, DC 20036

DIRECT QUESTIONS TO:

American Humane Association Farm Animal Program Phone: 800.227.4645 Fax: 202.450.2335

Audit Notes:

1 SITE / SYSTEM DEFINITIONS

1.1.	A site is a geographically definable area that includes egg production facilities and ancillary structures under common management where a person is responsible for directly working with the birds.
1.2.	Traceability program must encompass on-farm production, transport and processing in order to verify.
1.3.	Off-site processing of eggs will need to be verified through records and processes in place to keep product from being commingled in the truck during transport and at the processing plant once they are delivered. If eggs are transported to a processing facility, you must fill out the transportation checklist in this tool.

2 OBSERVATIONS

2.1.	All buildings in which birds are housed must be viewed to verify that the building is for American Humane Certified production.
2.2	If conventionally raised birds and American Humane Certified birds are raised on the same site, must view steps that are in place to keep eggs separate.
2.3	Must view the load out process for eggs that are shipped to a processing plant to view the practices that are used to keep American Humane Certified product separate from conventionally raised eggs.
2.4	Must view practices that are outlined in their SOP's during the audit to ensure that commingling does not occur.
2.5	Must view transportation to observe separation of American Humane Certified eggs from conventional eggs
2.6	Must view separation practices at the processing plant whether on-farm or off-site
2.7	Order of observation: work with the producer on their specific biosecurity before leaving the site and entering another facility.

3 GENERAL

3.1	Entrance interview should be conducted to explain the traceability process ensuring that product will be kept separate.
3.2	SOP review should be done prior to arriving to the facilities if possible.
3.3	Equipment needed to conduct assessment/audit
	Client Form/audit sheet
	Clip board, pencils
	Boots
	Coveralls
	Hairnet
	Mask, Gloves

Audit Notes (cont.)

* Indicates an items that causes an immediate failure of an audit General Observations (based on auditor observations while on-farm and at processing facilities)

	•	
Americar	n Humane	e Certified™ Eggs On-Farm:
		All hens are housed in American Humane Certified™ facilities as indicated on
		records Eggs from American Humane Certified™ hens are kept separate from conventionally-raised eggs on the same site
		Eggs enter the on-farm processing facilities and are not commingled with conventionally-raised eggs
		Eggs are packaged in cartons that state that they are American Humane Certified eggs
		Protocols include steps to address unintentional commingling to ensure that eggs are not wrongfully labeled
Americar	n Humane	e Certified™ Eggs Transportation to further processing:
	_ _ _	Records and/or tracking devices used to segregate eggs Eggs clearly marked and segregated during transportation Eggs maintain their identify from farm to transport through processing Protocols include steps to address unintentional commingling of American Humane Certified™ eggs with conventionally-raised eggs
Americar	n Humane	e Certified Eggs at Processing Facilities:
		Eggs from American Humane Certified™ hens are kept separate from conventionally-raised eggs
		Eggs maintain their identify from farm through transport to processing and into cartons
		Protocols include steps to address unintentional commingling to ensure that eggs are not wrongfully labeled

Standard Operating Procedures (SOPs)

	YES	NO	N/A	N/O	"Look For"	Observer Comments
Company Policy						
Does the farm have a written comprehensive document which contains Standard Operating Procedures (SOPs)?						
On-Farm Egg Traceability SOP						
Is there an SOP for On-Farm traceability of product?						
Does the SOP:						
Outline the steps in place to ensure that conventional eggs and American Humane Certified™ eggs do not comingle on-farm? Outline steps that are taken if conventional eggs						
and American Humane Certified eggs were to be commingled?						
Identify who is responsible to assure separation of product?						
Transport SOP						
Is there an SOP for transportation?						
Does the SOP specify the following:						
Outline the steps in place to ensure that conventional eggs and American Humane Certified™ eggs do not comingle during transportation?						
Separation of product?						
Product identification?						
Identifies who is responsible to assure separation of product?						
Processing Facilities SOP						
Is there a SOP for egg product separation?						
Does the SOP specify:						
Outline the steps in place to ensure that conventional eggs and American Humane Certified™ eggs do not commingle at the processing plant?						
Outline the steps taken by the processing facilities to ensure that eggs are not commingled when they are delivered by the transport company?						
Outline the steps taken by the processing facilities to ensure that eggs are not commingled when they are packaged and stored?						
Outlines steps that are taken if commingling were to occur to ensure that eggs are not mislabeled?						

Identifies who is responsible to assure separation of product?						
	YES	NO	N/A	N/O	"Look For"	Observer Comments
Training SOP						
Are employees trained on the following:						
Separation of product?						
Product identification?						
Recordkeeping?						
Reporting of commingled product?						

Traceability Records

Traceability Records	Yes	No	N/A	N/O	"Look for"	Observer
						Comments
Does the production facility raise American						
Humane Certified eggs?						
Does the production facility raise conventionally						
produced eggs?						
On-Farm Egg Traceability Records						
Are there records indicating the number of eggs coming from hens located in the American Humane Certified™ facilities?						
Are there records indicating the number of eggs coming from hens located in the conventional facilities?						
Are the production records consistent with the number of eggs sold as American Humane Certified™ eggs?						
Are there records or a process in place to record unintentional commingling of American Humane Certified™ with conventional eggs?						
Do records indicate that the site is following the SOP's set by the farm to ensure that commingling does not occur?						
Is there a clean-out record between American Humane Certified™ and conventional?					Written documentation to verify- Follow their process	
Signed?					All records should be signed/initialed and dated.	
Dated?						
Is there a training record identifying processes relating to separation of American Humane Certified™ and conventional eggs?						

Can employees clearly identify the difference between American Humane Certified™ and conventional eggs?					Examples: different colored racks, labeled storage areas	
	Yes	No	N/A	N/O	"Look for"	Observer Comments
On-Farm Observations						
Observation of employee(s) indicates that the						
separation process is being followed?						
Records are current (up-to-date)						
Records are dated						
Records are initialed or signed						
Process is being followed						
There is a separate location identifying American Humane Certified™ eggs and conventional eggs					Storing or transporting - area is separate between the two i.e. right side is American Humane Certified, left side is conventional.	
Any other identification methods for American						
Humane Certified™ eggs						
Building Schematics						
Does the building schematic identify buildings with American Humane Certified™ hens?						
Does the building schematic identify buildings with conventional hens?						
Transport Records						
Does the transport company transport American Humane Certified™ eggs?						
Does the transport company transport conventionally produced eggs?						
Is there a bill of lading to record product for						
delivery?						
Is there a log book or GPS document that records date of pick-up and delivery to the processing plant?						
Are there delivery tickets that indicate when the eggs from the site were delivered?						
Does the truck have a set-up or system that is used to keep product segregated?						
Is there a training record identifying processes relating to separation of American Humane Certified™ and conventional eggs?						
Can employees clearly identify the difference between American Humane Certified™ and conventional?					Examples: different colored racks, labeled storage areas	
Transport Observations						
Observation of employee(s) indicates that the separation process is being followed?						
Records are current						

Process is being followed						
	Yes	No	N/A	N/O	"Look for"	Observer Comments
Processing Facilities Records						
Does the processing facility receive American						
Humane Certified™ eggs?						
Does the processing facility receive conventionally						
produced eggs?						
Are there written protocol(s) for identification and traceability from the time product is received and						
labeled?						
Does the labeling process include tracking the eggs						
through packaging? (American Humane Certified TM						
logo counts for tracking and recall if needed)						
Is there a record of the number of eggs						
purchased/received from the farm?						
Is the number of American Humane Certified™						
eggs received consistent with the number of						
American Humane Certified™ eggs processed and						
labeled for delivery?						
Are there records or a process in place to record unintentional commingling of American Humane						
Certified™ with conventional eggs?						
Are there records that indicate when the lines at						
the processing plant were cleaned out before the						
American Humane Certified™ eggs were washed						
and labeled?						
Signed?						
Dated?						
Do records indicate that the site is following the						
SOP's set by the processing facility to ensure						
that commingling does not occur?						
Is there a training record identifying processes						
relating to separation of American Humane Certified™ and conventional eggs?						
Can employees clearly identify the difference					Examples: different	
between American Humane Certified™ and					colored racks, labeled	
conventional?					storage areas	
Does the facility have a HACCP plan?						
Does the HACCP plan include a recall process?						
Is a batch number or identification included on						
the eggs for the recall process?						
Does the recall process cover mislabeling of						
product?						
Processing Facilities Observations						
Observation of employee(s) indicates that the						
separation process is being followed?	1					
Records are current	1					
Process is being followed						

Building Information

Site Location:						
Building Numb	er		Building Number		Comments	
Circle One:				American	Conventional	
	Humane			Humane		
	Certified			Certified		
Building Numb	er		Building Number			
Circle One:	American	Conventional	Circle One:	American	Conventional	
	Humane			Humane		
	Certified			Certified		
Building Numb			Building Number	.	1	
Circle One:	American	Conventional	Circle One:	American	Conventional	
	Humane			Humane		
	Certified			Certified		
Building Numb			Building Number		l a	
Circle One:	American	Conventional	Circle One:	American	Conventional	
	Humane			Humane		
Desilation - Necrola	Certified		Decitation of Neurolands	Certified		
Building Numb		Conventional	Building Number Circle One:	Amorican	Conventional	
Circle One:	American	Conventional	Circle One:	American	Conventional	
	Humane Certified			Humane Certified		
Building Numb			Building Number			
Circle One:	American	Conventional	Circle One:	American	Conventional	
circle one.	Humane	Conventional	Circle Offe.	Humane	Conventional	
	Certified			Certified		
Building Numb			Building Number			
Circle One:	American	Conventional	Circle One:	American	Conventional	
	Humane			Humane		
	Certified			Certified		
Building Numb	er		Building Number			
Circle One:	American	Conventional	Circle One:	American	Conventional	
	Humane			Humane		
	Certified			Certified		
Building Numb	er		Building Number			
Circle One:	American	Conventional	Circle One:	American	Conventional	
	Humane			Humane		
	Certified			Certified		

	T		T	
Total Number of				
conventional				
buildings				
Total Number of				
American Humane				
Certified buildings				
Total number of				
conventional eggs				
produced				
Total number of				
American Humane				
Certified eggs				
produced				
Total Egg				
Production				
	1			
Total number of				
conventional eggs				
marketed				
Total number of				
American Humane				
Certified eggs				
marketed				
Total number of				
eggs marketed				



Appendix E

Resources & References

Appendix E

Resources and References

The American Humane Certified™ Animal Welfare Standards are the product of over 130 years of applied experience in farm animal welfare. American Humane Association has a long history of humane treatment of animals, beginning in 1877 and its work to champion the humane treatment of working animals and livestock in transit, and on to the illustrious work by its Red Star program and animal rescue in the battlefields of the First World War.

Continuing in the year 2000, American Humane Association gathered a team of agricultural scientists to develop the first certification program in the United States to ensure the humane treatment of animals used for food. First formalized as the Free Farmed® certification program, we are now called the American Humane Certified™ program. Our Animal Welfare Standards audit process has been updated, using the knowledge of our scientific committee to reflect the most current scientific methodology for assessing humane treatment that contributes to healthy, stress-free animals. This version cross-references the most comprehensive evaluations of all standards of humane care across continents.

Today, the American Humane Certified™ program continues its work by incorporating the practical, hands-on experience of the producers and handlers, and by ensuring that new technology and knowledge from veterinarians and animal research experts are shared. Our third-party evaluations of production systems in animal agriculture educates, encourages, and supports producers to adopt humane practices, and our program promotes clear, reasoned communication of the best welfare practices to the public. Our producers take pride in being a part of the original and most effective animal welfare certification program available.

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